

"V8000"

PARTS LIST

(VERSION: Aug, 2002)

RISO KAGAKU CORPORATION

MACHINE MODELS

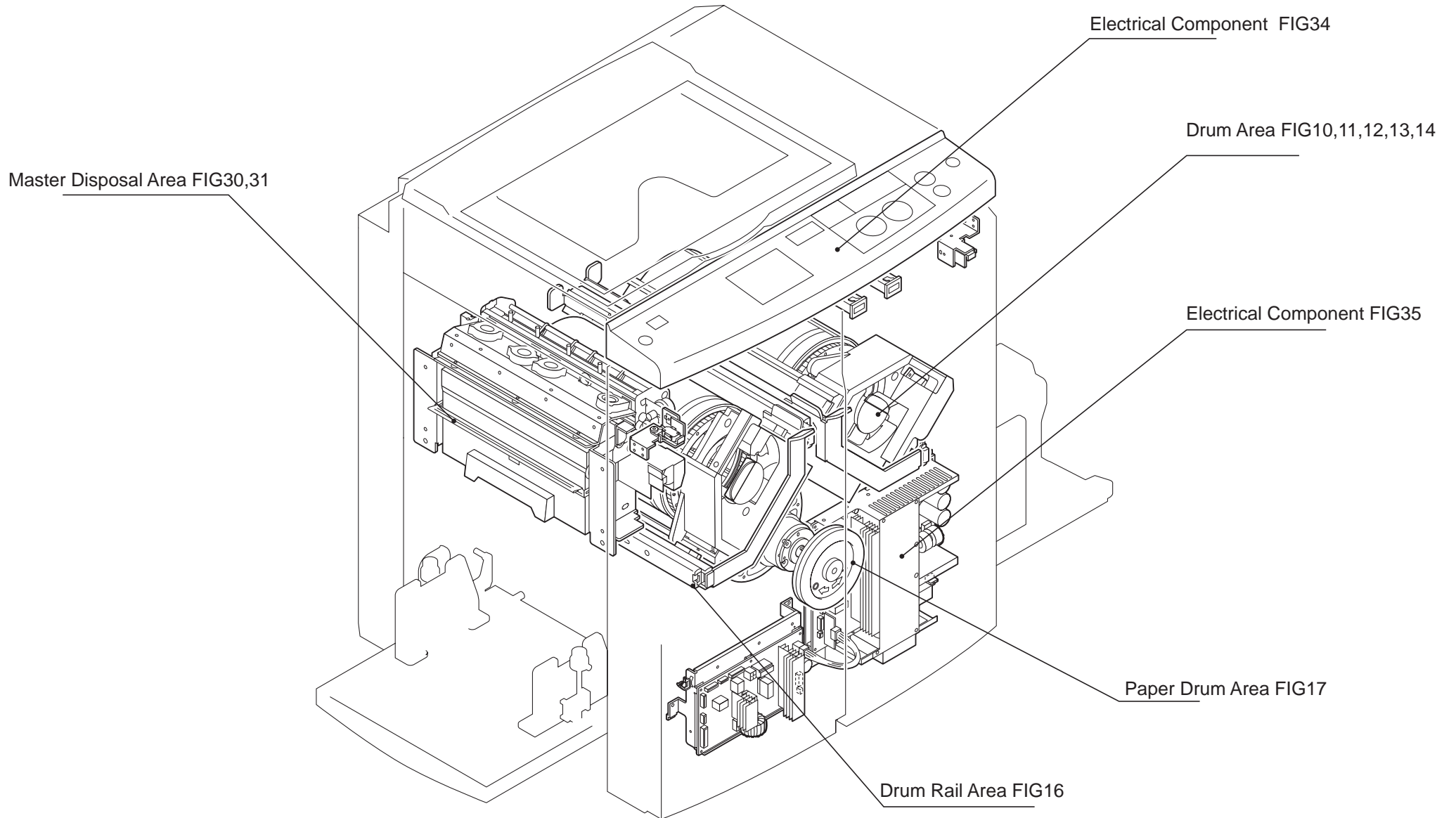
Refer to the chart below for the "Remark" column in this parts list.

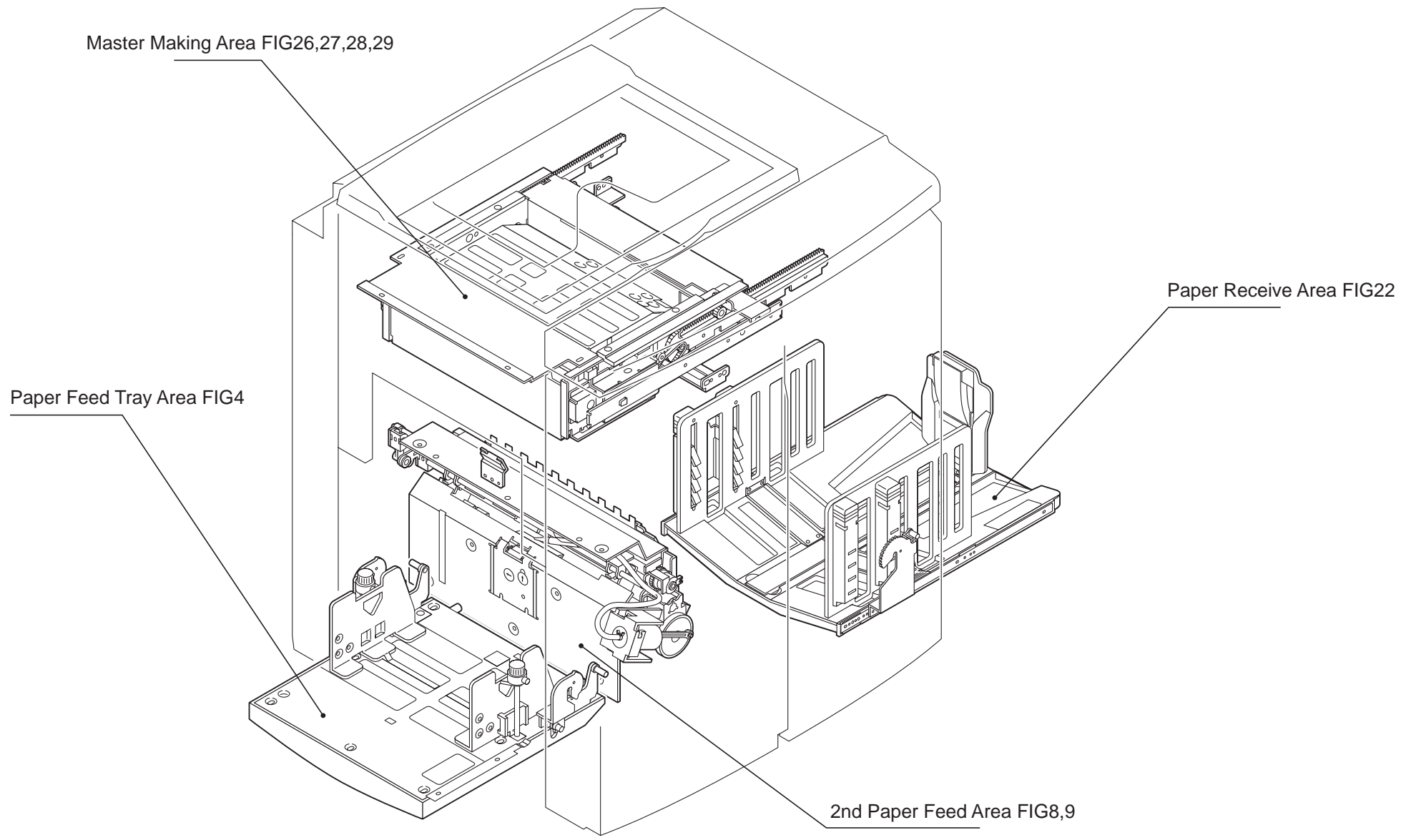
The "REF" alphabets in the chart below is marked in the "Remark" column within the parts list where applicable.

| Area & Voltage | Model Name | Dpi | REF |
|------------------|------------|-----|----------|
| 100 volts | V8000 | 600 | U |
| | S8000 | 600 | U |
| | | | |
| 200 volts | V8000 | 600 | E |
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I. PARTS LIST

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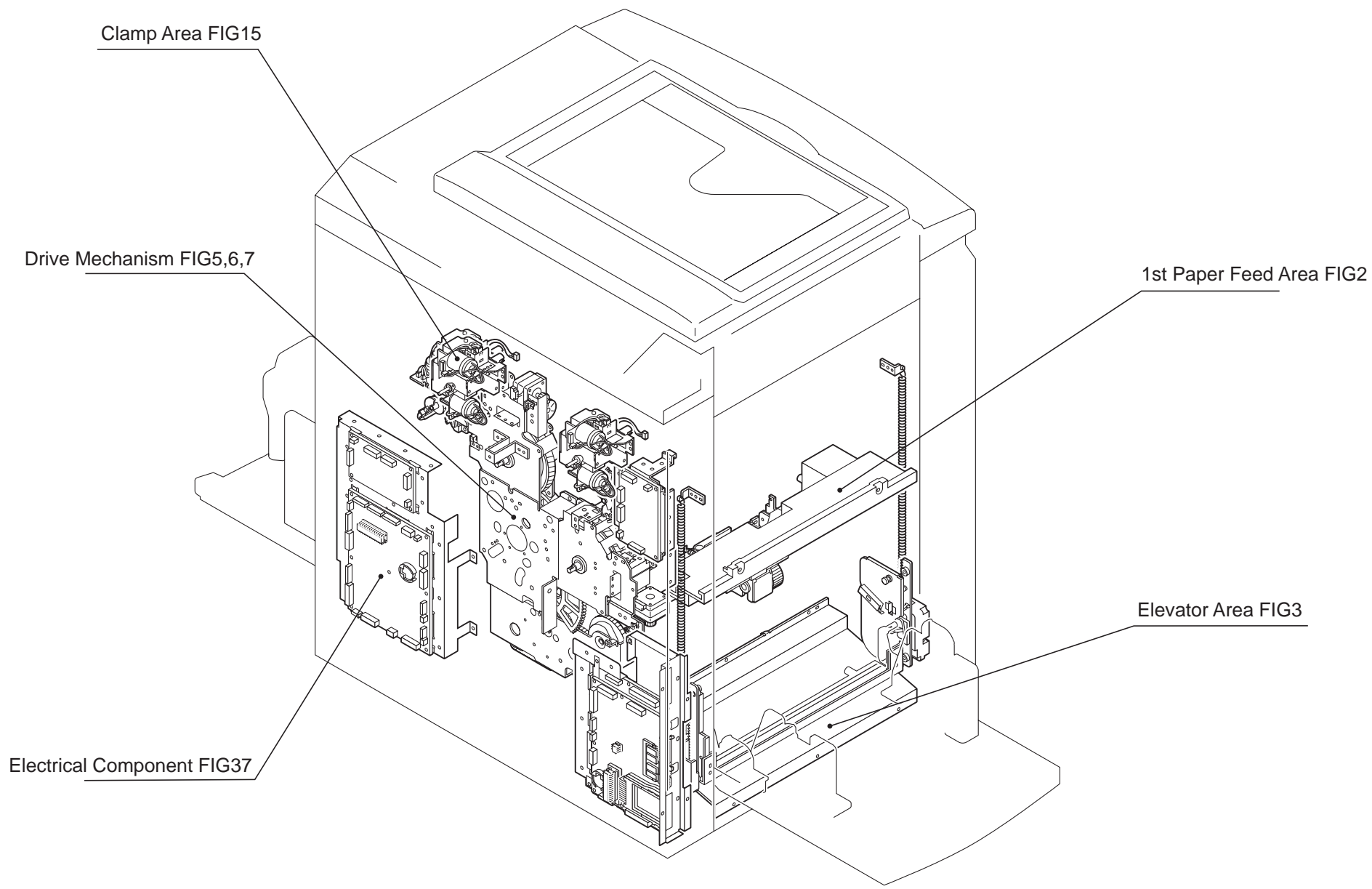


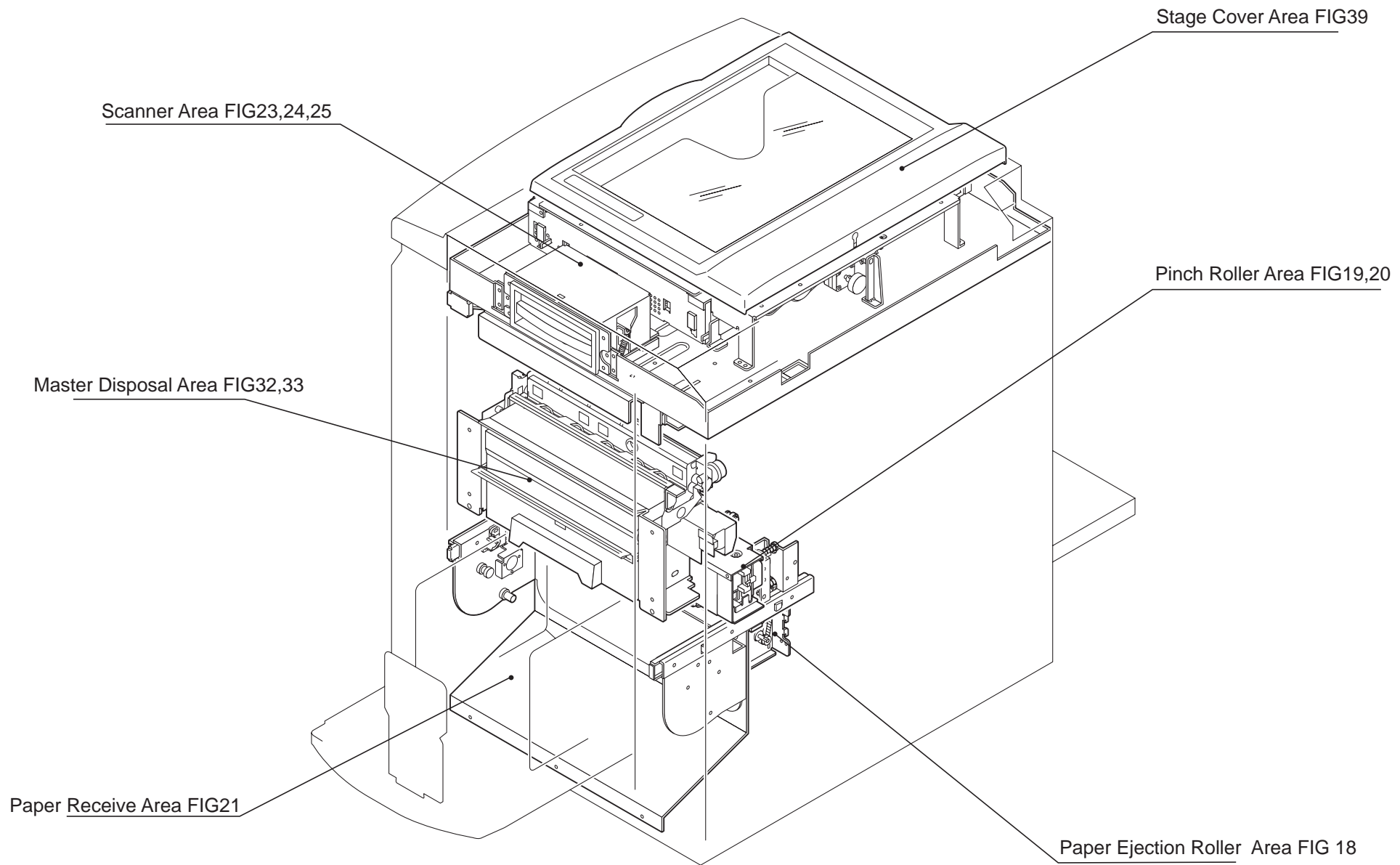
Master Making Area FIG26,27,28,29

Paper Feed Tray Area FIG4

Paper Receive Area FIG22

2nd Paper Feed Area FIG8,9





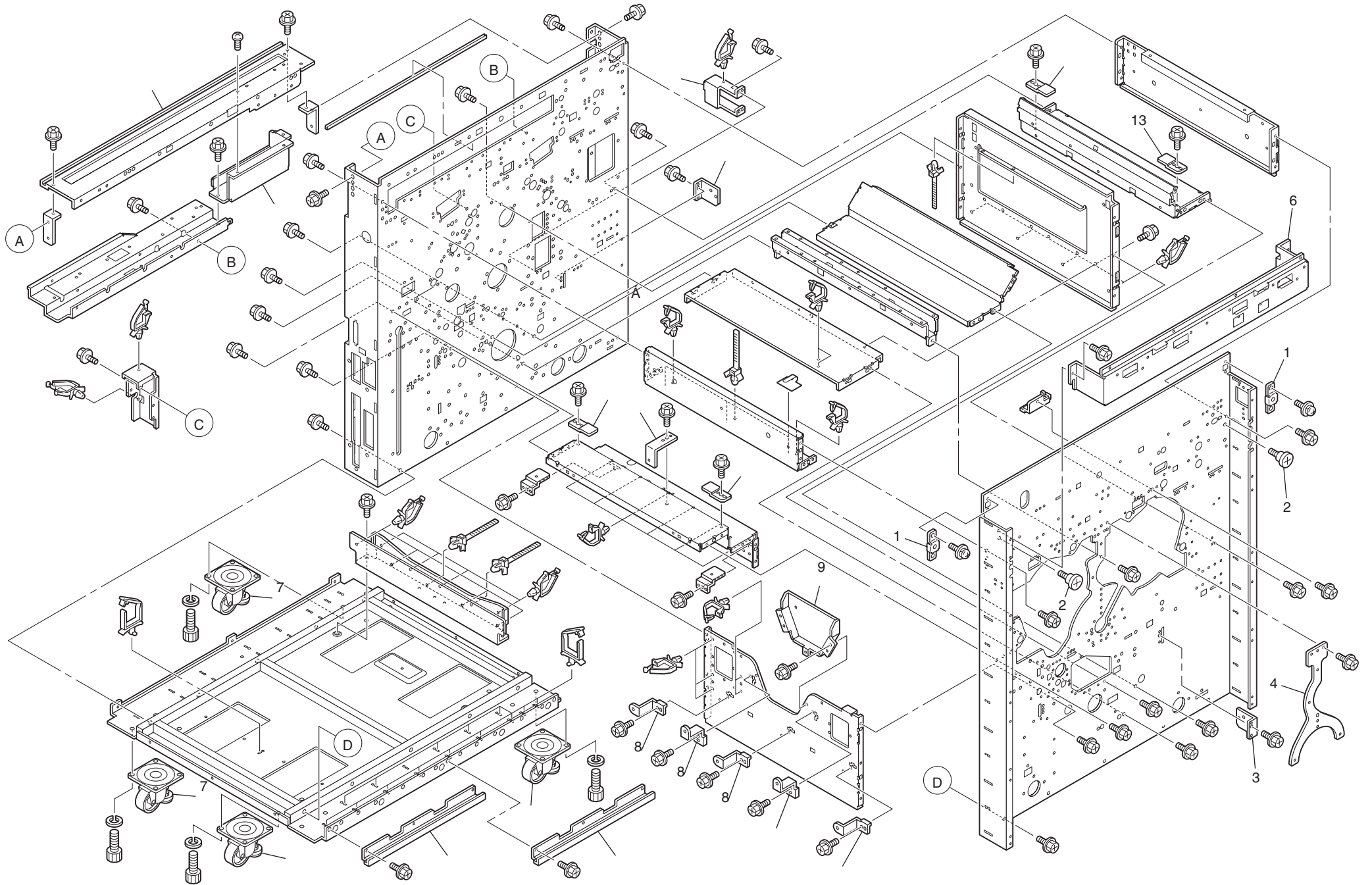


Fig 1 MAIN BODY AREA

| No. | Part No. | Part Name | Q'ty | Remark |
|-----|---------------|---------------------------|------|--------|
| 1 | 022-11311-200 | Bracket;Panel | 2 | |
| 2 | 635-17624-006 | Step Screw6x2.2 ;M4x2.5 | 2 | |
| 3 | 022-15301-101 | Bracket;Lower Cover F | 1 | |
| 4 | 022-16471-400 | Reinforce Plate | 1 | |
| 5 | | | | |
| 6 | 022-11309-205 | Bracket;TMC | 1 | |
| 7 | 660-03192-009 | Caster;GP75P | 1 | |
| 8 | 022-14723-100 | Bracket;Guide Plate Front | 5 | |
| 9 | 022-14912-409 | Cover;Paper Stripper | 1 | |
| 10 | 022-11210-209 | Front Door Lower Guide | 2 | |
| 11 | 660-03791-000 | Caster;GP75PS | | |
| 12 | 022-15302-108 | Bracket;Lower Cover R | 1 | |
| 13 | 022-11119-104 | Guide;Master Removal Unit | 4 | |
| 14 | 022-11216-100 | Bracket;Rear Cover | 1 | |
| 15 | 022-11215-103 | Wire Box Cover | 1 | |
| 16 | 022-11214-301 | Rear Plate Upper | 1 | |
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| No. | Part No. | Part Name | Q'ty | Remark |
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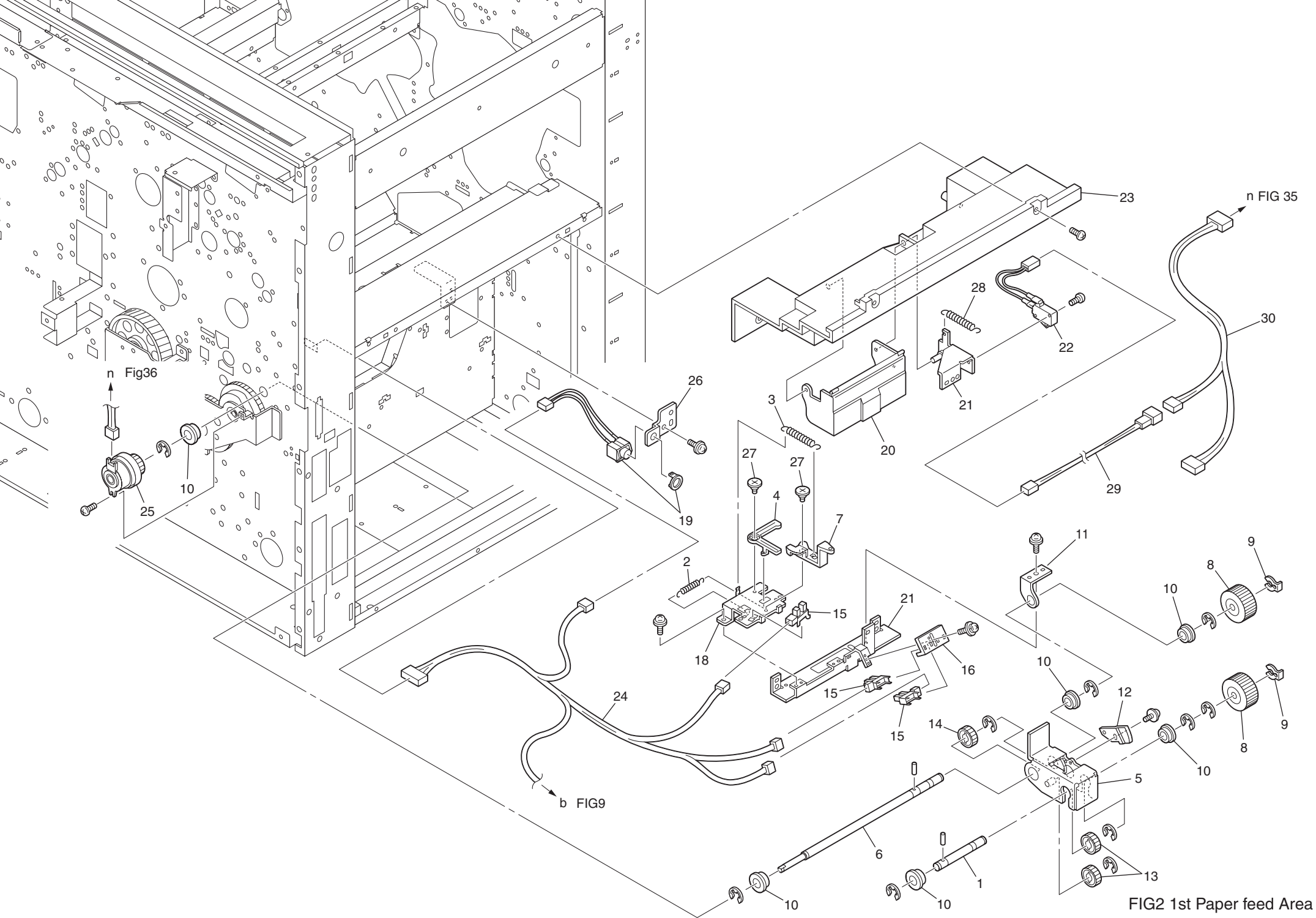


FIG2 1st Paper feed Area

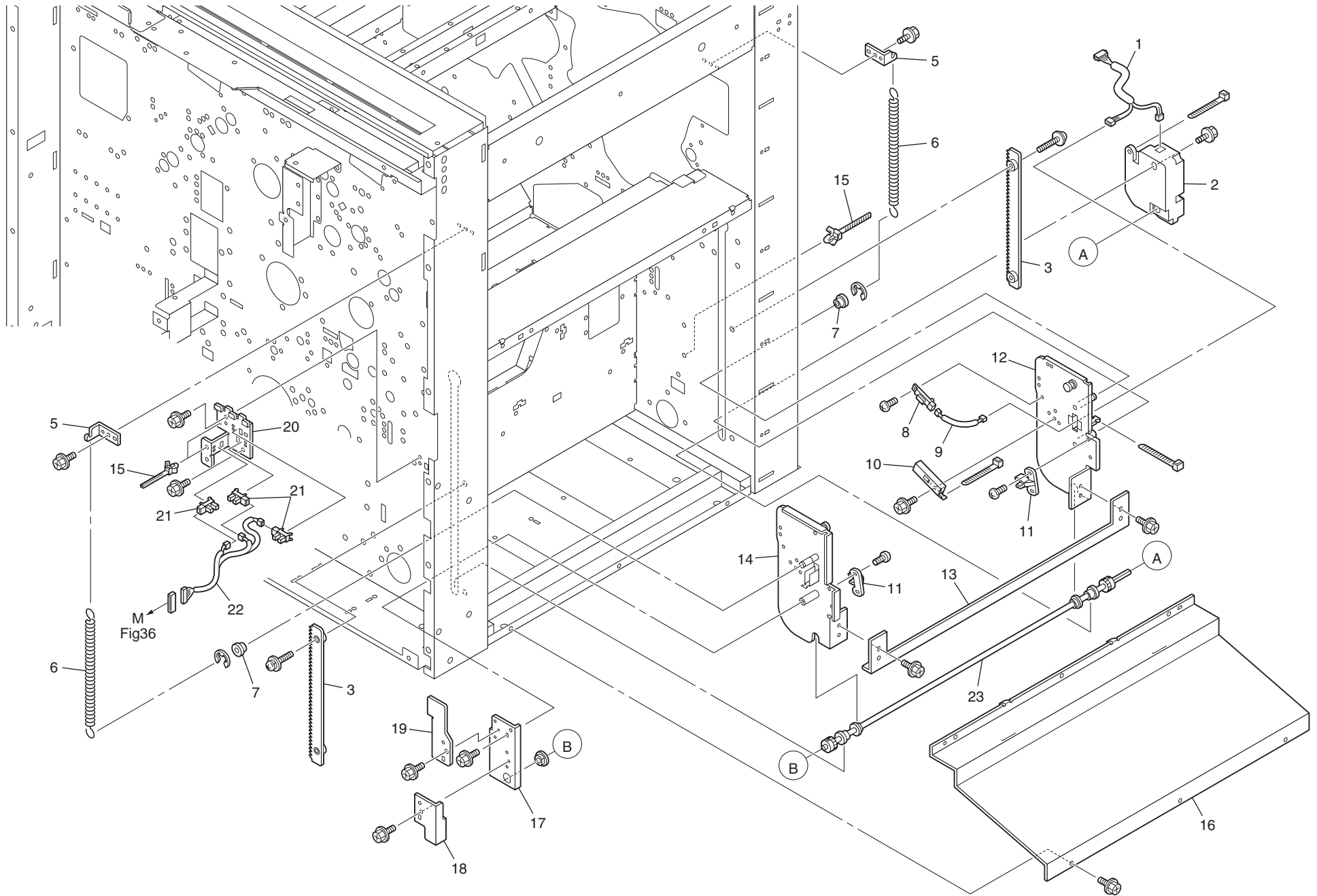


FIG3 Elevator Area

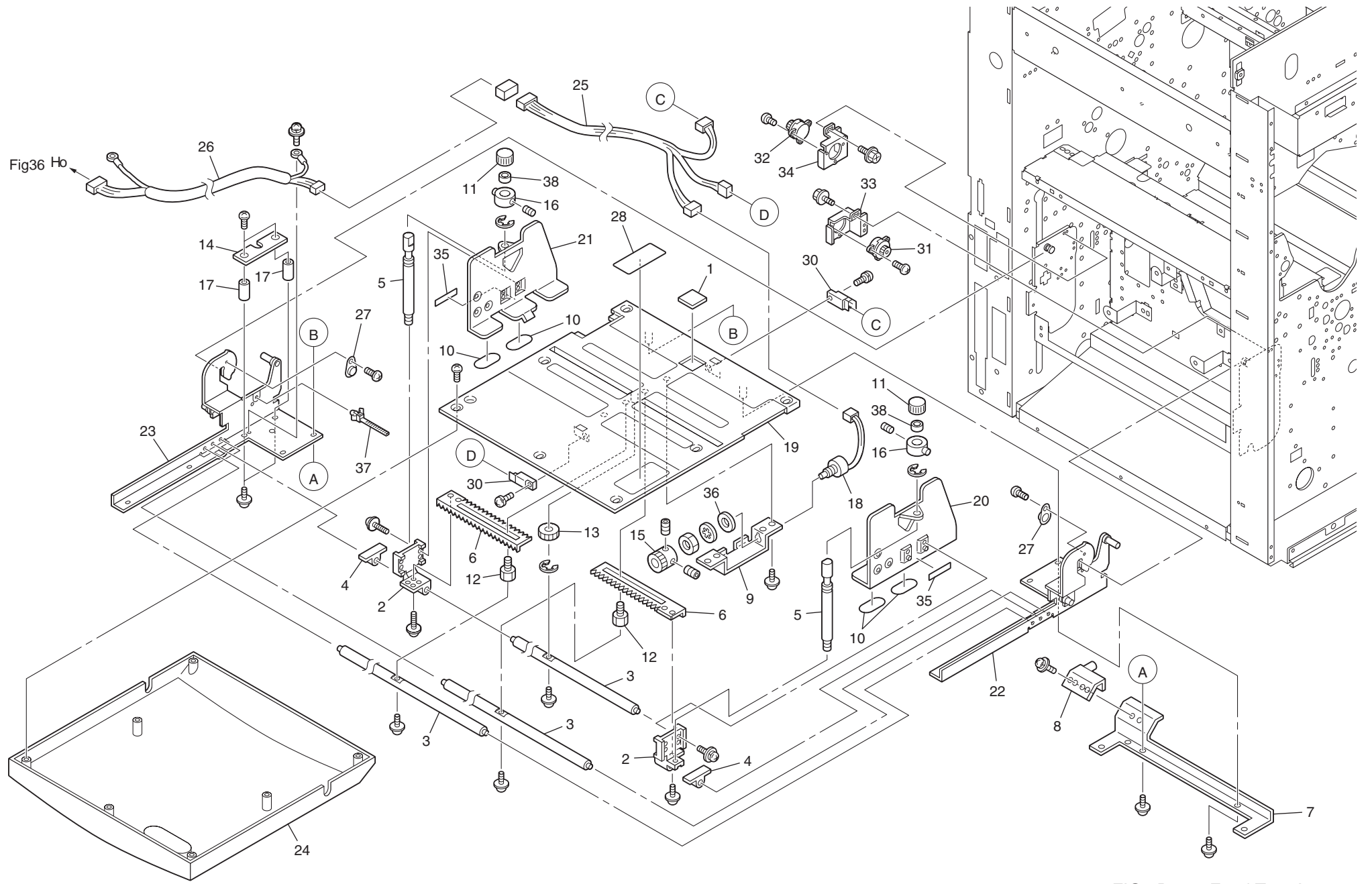


FIG4 Paper Feed Tray Area

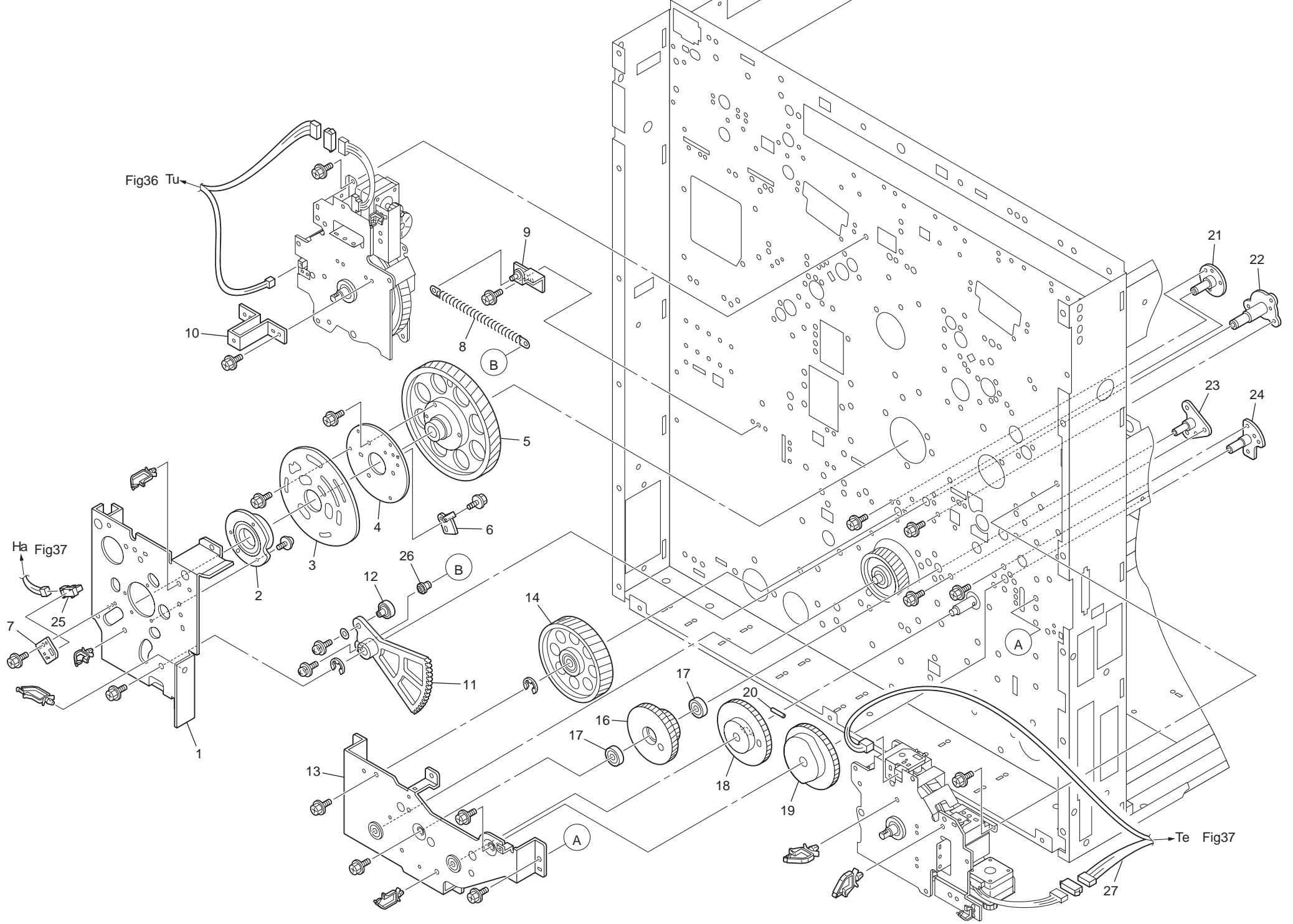


FIG5 Drive Mechanism (1)

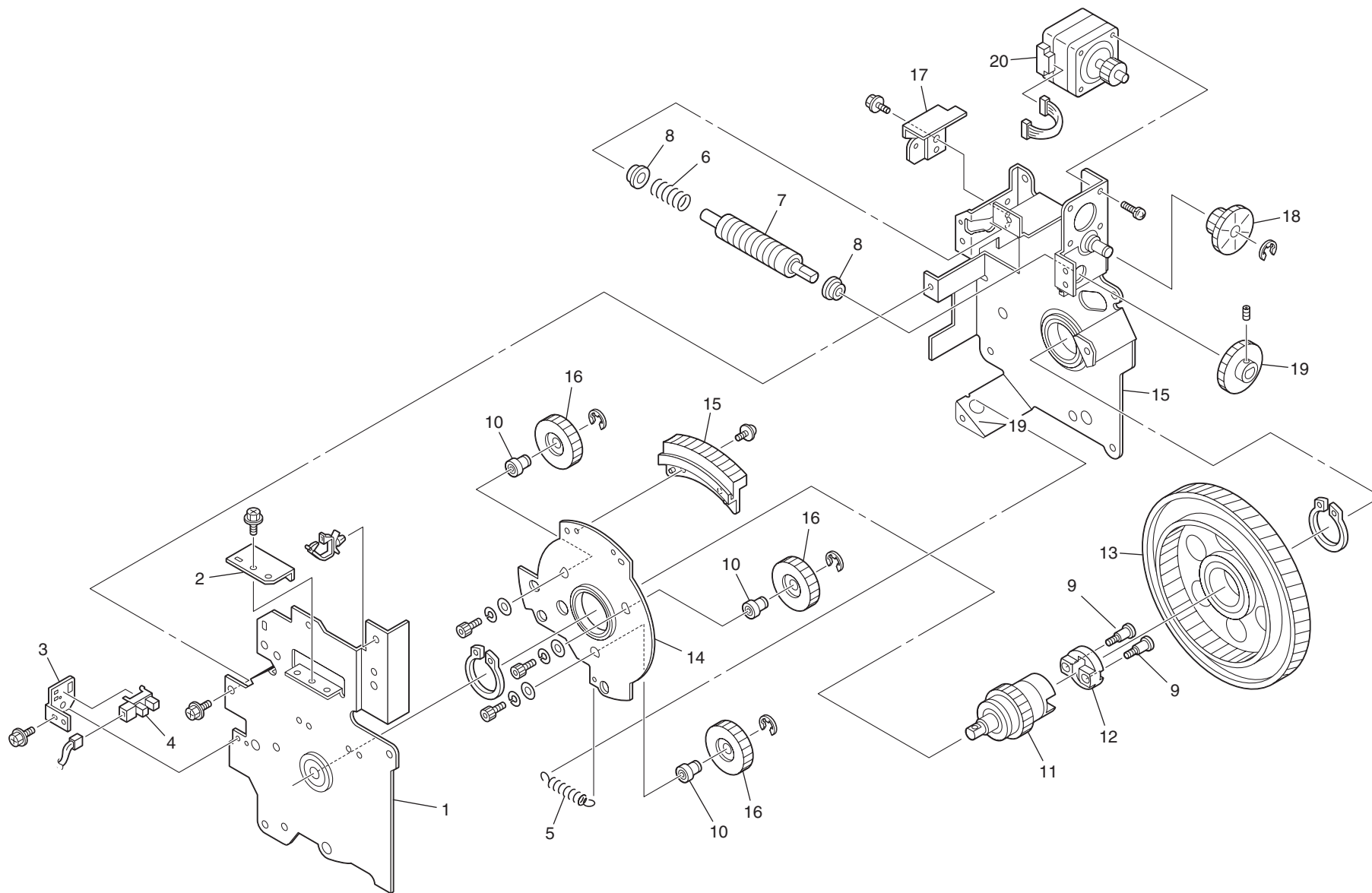


FIG6 Drive Mechanism Area (2)

Fig 6 DRIVE MECHANISM AREA (2)

| No. | Part No. | Part Name | Q'ty | Remark |
|-----|---------------|--------------------------|------|--------|
| | 022-92020-050 | Print Drum Drive Unit | 1 | |
| 1 | 022-12021-205 | *Cover;Print Drum Drive | 1 | |
| 2 | 022-12027-106 | *Assist Plate | 1 | |
| 3 | 022-12024-301 | *Bracket;Vertical Sensor | 1 | |
| 4 | 444-30000-001 | *Sensor;GP1A73A | 1 | |
| 5 | 022-12022-007 | *Vertical Base Spring | 1 | |
| 6 | 022-12020-004 | *Spring;Vertical Adj | 1 | |
| 7 | 022-12012-001 | *Gear;Vertical Adj | 1 | |
| 8 | 607-15002-003 | *METAL;F8X12X5;16X2 | 1 | |
| | 022-92030-056 | *Planet Gear Ass'y | 1 | |
| 9 | 635-17593-003 | **Step screw;5x5;M3x5 | 2 | |
| 10 | 022-12013-008 | **Shaft;Planet Gear | 3 | |
| 11 | 022-12008-004 | **Drive Joint Gear | 1 | |
| 12 | 022-12009-108 | **Drive Joint | 1 | |
| 13 | 022-12006-109 | **Print Drum Drive Gear | 1 | |
| 14 | 022-12011-200 | **Plate;Vertical Base | 1 | |
| 15 | 022-12014-101 | **Vertical Base Gear | 1 | |
| 16 | 612-02302-008 | **Gear;M1x36x9 | 3 | |
| 17 | 022-12043-101 | *Vertical Stopper Plate | 1 | |
| 18 | 612-82301-007 | *Gear;M1x34+M1x16 | 1 | |
| 19 | 612-02300-005 | *Gear;M1x36x6 | 1 | |
| 20 | 490-33007-002 | *103H5205-045 | 1 | |
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| No. | Part No. | Part Name | Q'ty | Remark |
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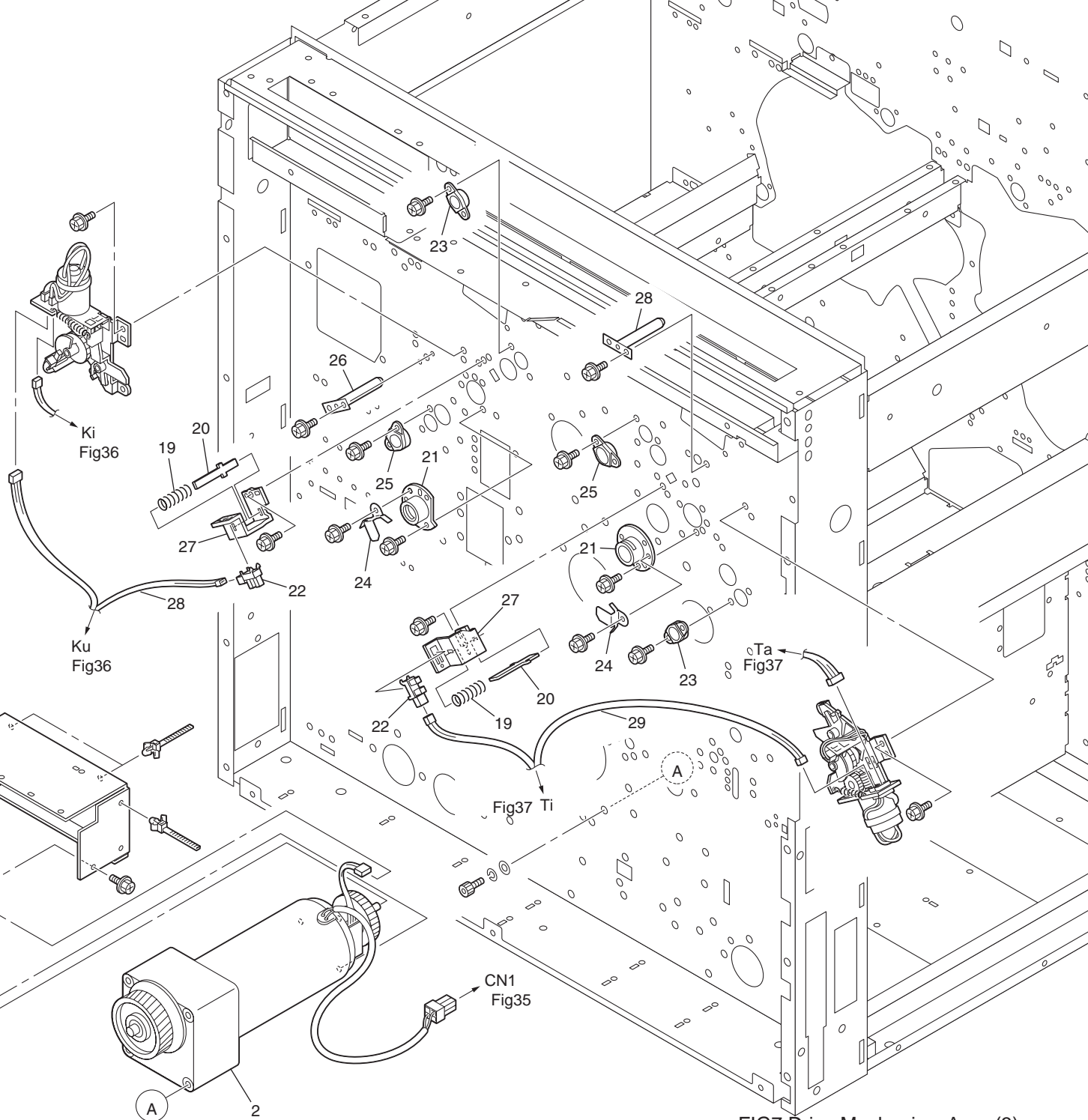
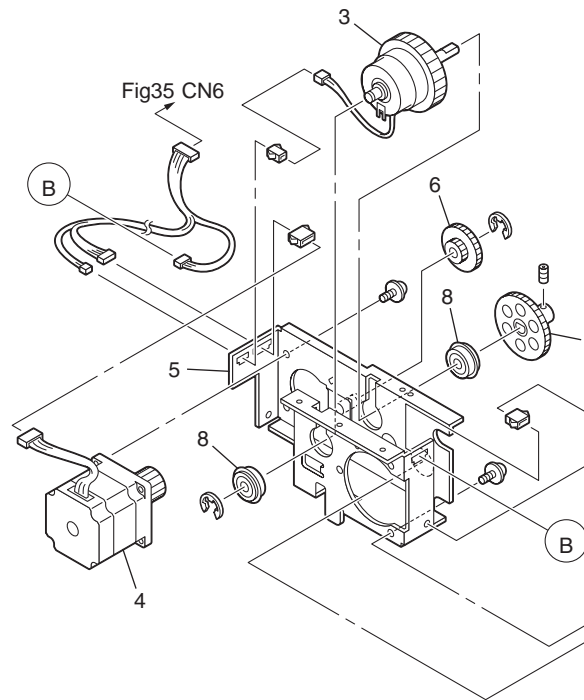
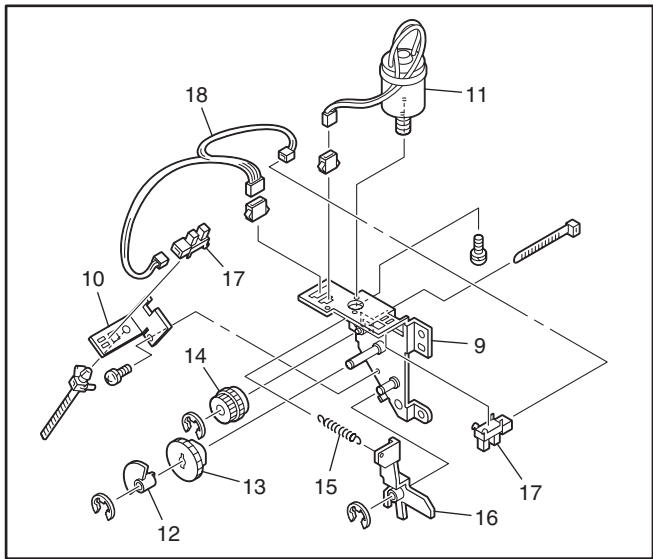


FIG7 Drive Mechanism Area (3)

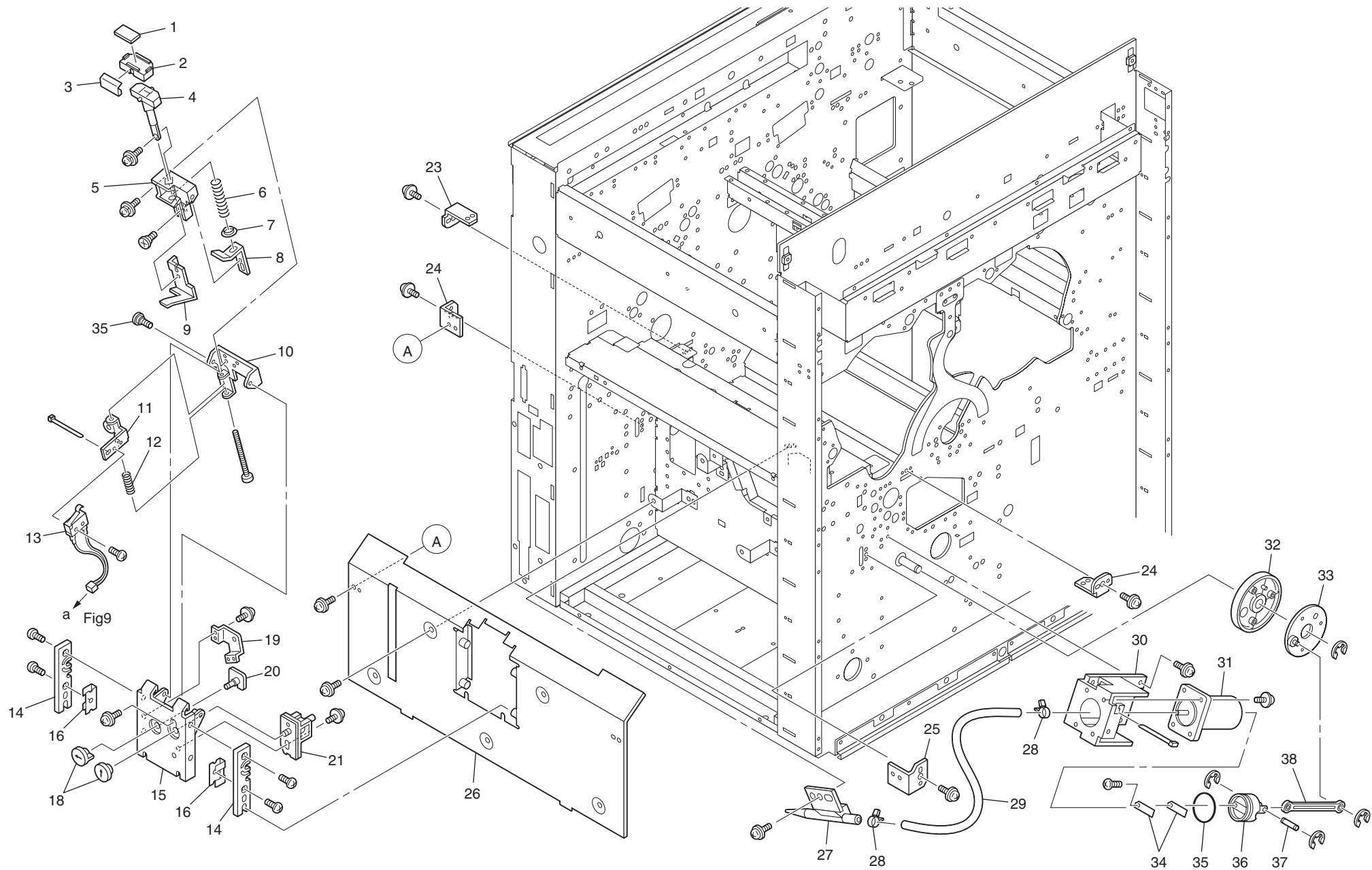


FIG8 2nd Paper Feed Area (1)

Fig 8 2nd PAPER FEED AREA (1)

| No. | Part No. | Part Name | Q'ty | Remark |
|-----|---------------|---------------------------------|------|--------|
| | 019-91740-003 | Stripper Pad;70 Ass'y | | |
| 1 | 019-11833-006 | *Stripper Pad;70 | 1 | |
| 2 | 019-11831-100 | *Base;Stripper | 1 | |
| 3 | 019-11832-000 | *Cover;Stripper | 1 | |
| | 018-91701-108 | Unit/Stripper | | |
| 4 | 019-11737-104 | *Shaft;Stripper (Dial) | 1 | |
| 5 | 019-11742-108 | *Housing;Stripper (Dial) | 1 | |
| 6 | 019-11738-003 | *Spring Stripper (Dial) | 1 | |
| 7 | 019-11763-008 | *Coller;Stripper | 1 | |
| 8 | 019-11740-202 | *Spring Stopper;Stripper (Dial) | 1 | |
| 9 | 019-11749-200 | *Actuator Plate II;Stack P-F.SW | 1 | |
| 10 | 019-11748-009 | *Bracket;Stripper Base (Dial) | 1 | |
| 11 | 019-11755-005 | *Bracket;Stack Paper Feed SW | 1 | |
| 12 | 019-11756-001 | *Spring;Stack Paper Feed SW | 1 | |
| 13 | 019-60020-002 | *Micro SW Ass'y 4 | 1 | |
| 14 | 018-31609-008 | *Fixing Block | 2 | |
| 15 | 018-31607-005 | *Bracket;Stripper Unit (Dial) | 1 | |
| 16 | 018-31614-001 | *Ground Spring ;Roller System | 2 | |
| 17 | 635-17523-005 | *Step Screw;5x2 ;M3x3 | 1 | |
| 18 | 019-11739-000 | *Adj. Dial;Stripper | 2 | |
| 19 | 019-11741-101 | *Bracket;Stripper Shaft (Dial) | 1 | |
| 20 | 019-11760-106 | *Cam Plate;Stripper (Dial) | 1 | |
| 21 | 019-11750-100 | *Worm Gear Box;Stripper (Dial) | 1 | |
| 22 | 635-17624-006 | *Step Screw6x2.2 ;M4x2.5 | 1 | |
| 23 | 022-14721-107 | Bracket;Guide Plate Lower | 2 | |
| 24 | 022-14744-107 | Bracket;Guide Plate Front R | 1 | |
| 25 | 022-14743-100 | Bracket;Guide Plate Front F | 1 | |
| 26 | 022-14703-001 | Guide Plate Front Ass'y | 1 | |
| 27 | 022-14401-005 | Air Pump Nozzle | 1 | |
| 28 | 665-02901-002 | Power Band T10 | 2 | |
| 29 | 022-14410-004 | Air Hose | 1 | |
| 30 | 022-14407-100 | Bracket;Air Pump | 1 | |

| No. | Part No. | Part Name | Q'ty | Remark |
|-----|---------------|----------------------------|------|--------|
| 31 | 019-13501-000 | Cylinder; Air Pump | 1 | |
| 32 | 022-14409-103 | Base;Air Pump Cam | 1 | |
| 33 | 022-14403-105 | Plate;Air Pump Cam | 1 | |
| 34 | 019-13517-004 | Cylinder Valve II;Air Pump | 1 | |
| 35 | 640-67340-009 | O-Ring 34-3.6 | 1 | |
| 36 | 019-13516-105 | Piston Head II;Air Pump | 1 | |
| 37 | 019-13512-002 | Arm Shaft;Air Pump | 1 | |
| 38 | 019-13511-103 | Arm;Air Pump | 1 | |
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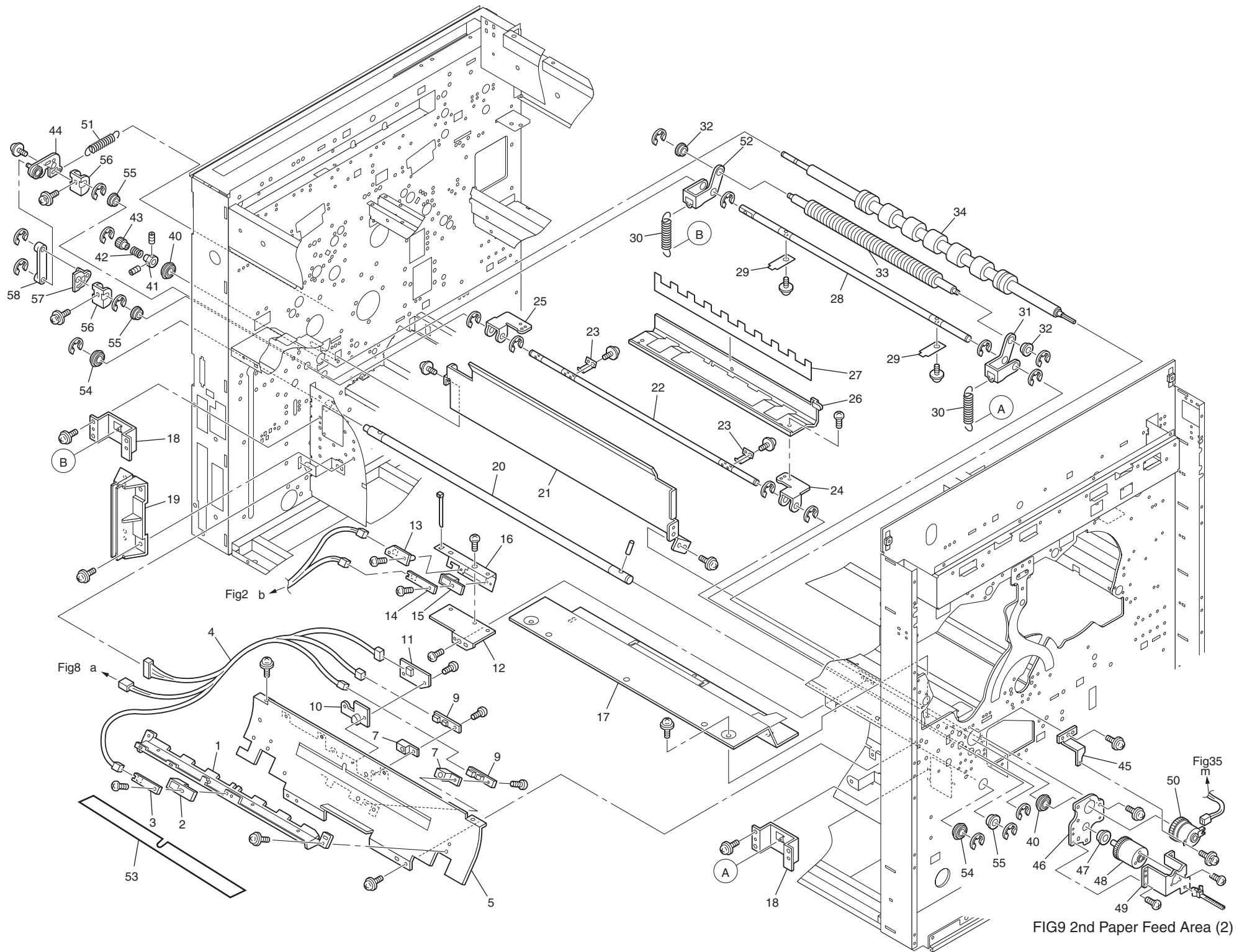


FIG9 2nd Paper Feed Area (2)

Fig 9 2nd PAPER FEED AREA (2)

| No. | Part No. | Part Name | Q'ty | Remark |
|-----|---------------|---------------------------------|------|--------|
| 1 | 022-14701-106 | Guide Plate Upper | 1 | |
| 2 | 022-14733-008 | Cover;Paper Sensor (Upper) | 2 | |
| 3 | 444-42019-107 | Sensor;KH698-11 | 1 | |
| 4 | 022-51013-104 | Wire Harness;Guide Plate | 1 | |
| 5 | 022-14702-200 | Guide Plate Lower | 1 | |
| 6 | 444-42018-100 | Sensor;KH698-10 | 1 | |
| 7 | 022-14734-004 | Cover;Paper Sensor (Lower) | 2 | |
| 8 | 022-14734-004 | Cover;Paper Sensor (Lower) | 1 | |
| 9 | 444-42018-100 | Sensor;KH698-10 | 1 | |
| 10 | 022-14745-200 | Cover;D-Check Sensor | 1 | |
| 11 | 444-42022-000 | Sensor;KH0686-11 | 1 | |
| 12 | 022-14741-205 | 2nd Paper Feed Sensor Bracket A | 1 | |
| 13 | 444-42021-004 | Sensor;KH0686-10 | 1 | |
| 14 | 444-42019-107 | Sensor;KH698-11 | 1 | |
| 15 | 022-14733-008 | Cover;Paper Sensor (Upper) | 2 | |
| 16 | 022-14742-201 | 2nd Paper Feed Sensor Bracket B | 1 | |
| 17 | 022-94908-008 | Second Paper Feed Cover Ass'y | 1 | |
| 18 | 022-14311-103 | Bracket;Guide Roller Spring | 2 | |
| 19 | 022-14621-005 | P-F Tray Guide | 1 | |
| 20 | 022-14348-201 | Shaft;Air Pump | 1 | |
| 21 | 022-14911-402 | Second Paper Feed Cover Lower | 1 | |
| 22 | 022-14318-108 | Shaft;Paper Pass Guide | 1 | |
| 23 | 022-14324-108 | Arm;Paper Pass Guide | 2 | |
| 24 | 022-14319-201 | Bracket;Paper Pass Guide F | 1 | |
| 25 | 022-14320-200 | Bracket;Paper Pass Guide R | 1 | |
| 26 | 022-14308-307 | Paper Pass Guide | 1 | |
| 27 | 022-14321-109 | Paper Pass Guide Sheet | 1 | |
| 28 | 022-14303-100 | Shaft;Guide Release | 1 | |
| 29 | 022-14304-107 | Arm;Guide Release | 2 | |
| 30 | 022-14310-000 | Spring;Guide Roller | 2 | |
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| No. | Part No. | Part Name | Q'ty | Remark |
|-----|---------------|----------------------------|------|--------|
| 31 | 022-14307-106 | Guide Arm F | 1 | |
| 32 | 607-13000-003 | METAL;F6x10/9x4;12x1.5 | 2 | |
| 33 | 022-14301-000 | Guide Roller | 1 | |
| | 022-94302-053 | Timing Roller Ass'y | | |
| 34 | 022-14302-201 | *Timing Roller | 1 | |
| 40 | 600-08228-003 | *Bearing;608ZZNR | 2 | |
| 41 | 006-11304-005 | *Guide Shaft | 1 | |
| 42 | 006-11305-109 | *One-Way Spring | 1 | |
| 43 | 006-11303-009 | *Gear;Guide Roller | 1 | |
| 44 | 022-14309-109 | Release Plate Guide Roller | 1 | |
| 45 | 022-14360-201 | Plate;Timing Clutch | 1 | |
| 46 | 022-14354-201 | Plate;Brake Base | 1 | |
| 47 | 607-15000-000 | METAL;F8x13/12x5;16x2 | 1 | |
| 48 | 610-10008-106 | Brake Limit OPL1.5B-0.5 | 1 | |
| 49 | 022-14351-202 | Brake Plate | 1 | |
| 50 | 490-51009-001 | Clutch;Hi-MIC5-12V | 1 | |
| 51 | 022-14316-008 | Release Spring | 1 | |
| 52 | 022-14306-100 | Guide Arm R | 1 | |
| 53 | 022-14707-007 | Sheet;Guide Pllate | 1 | |
| 54 | 601-10228-000 | Bearing;6900ZZNR | 2 | |
| 55 | 607-16001-000 | Metal F10x15/14x6; 18x2 | 3 | |
| 56 | 022-14312-207 | Release Base | 2 | |
| 57 | 022-14322-105 | Release Guide Roller | 1 | |
| 58 | 022-14327-000 | Paper Pass Guide Link Arm | 1 | |
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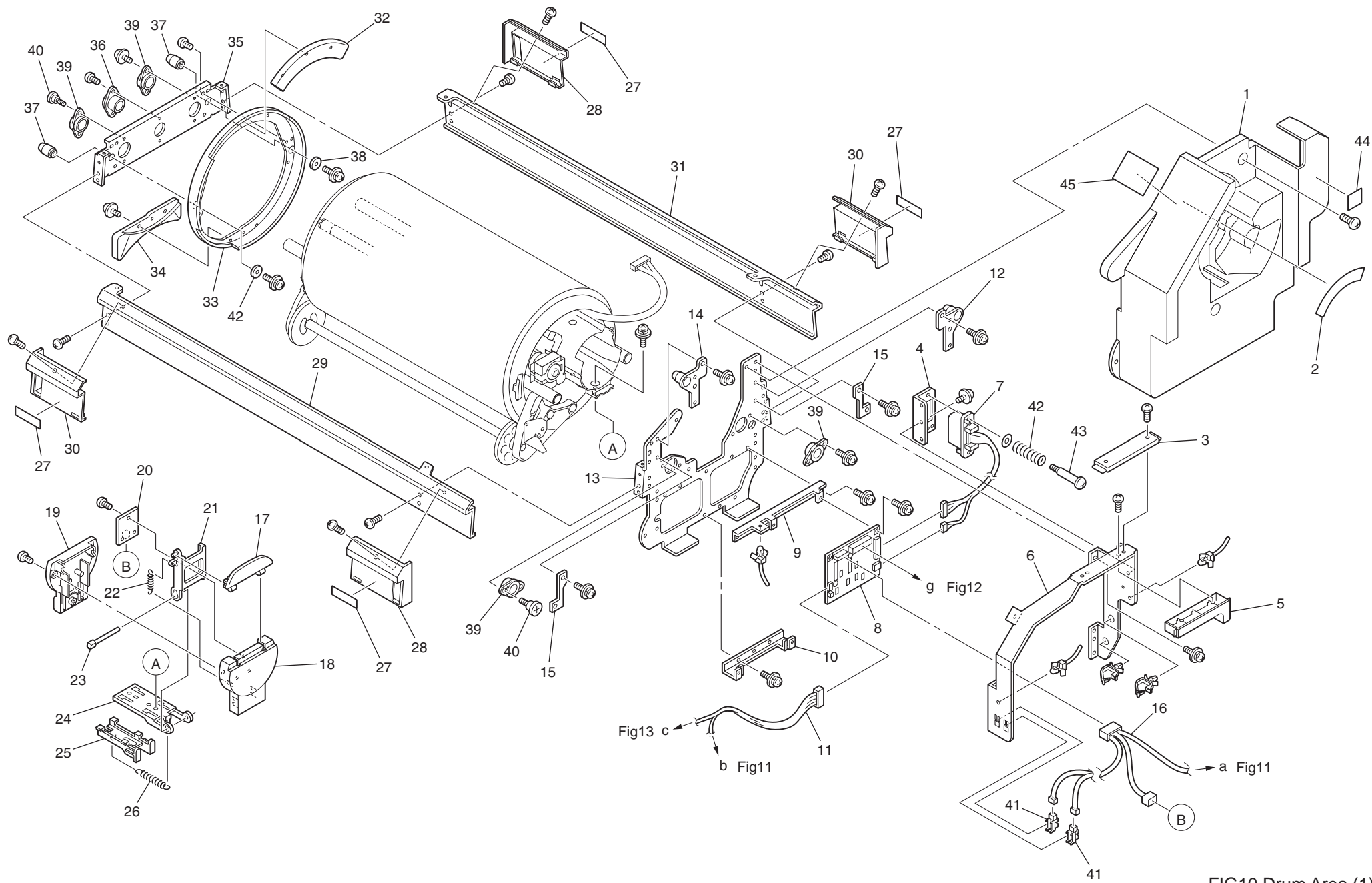


FIG10 Drum Area (1)

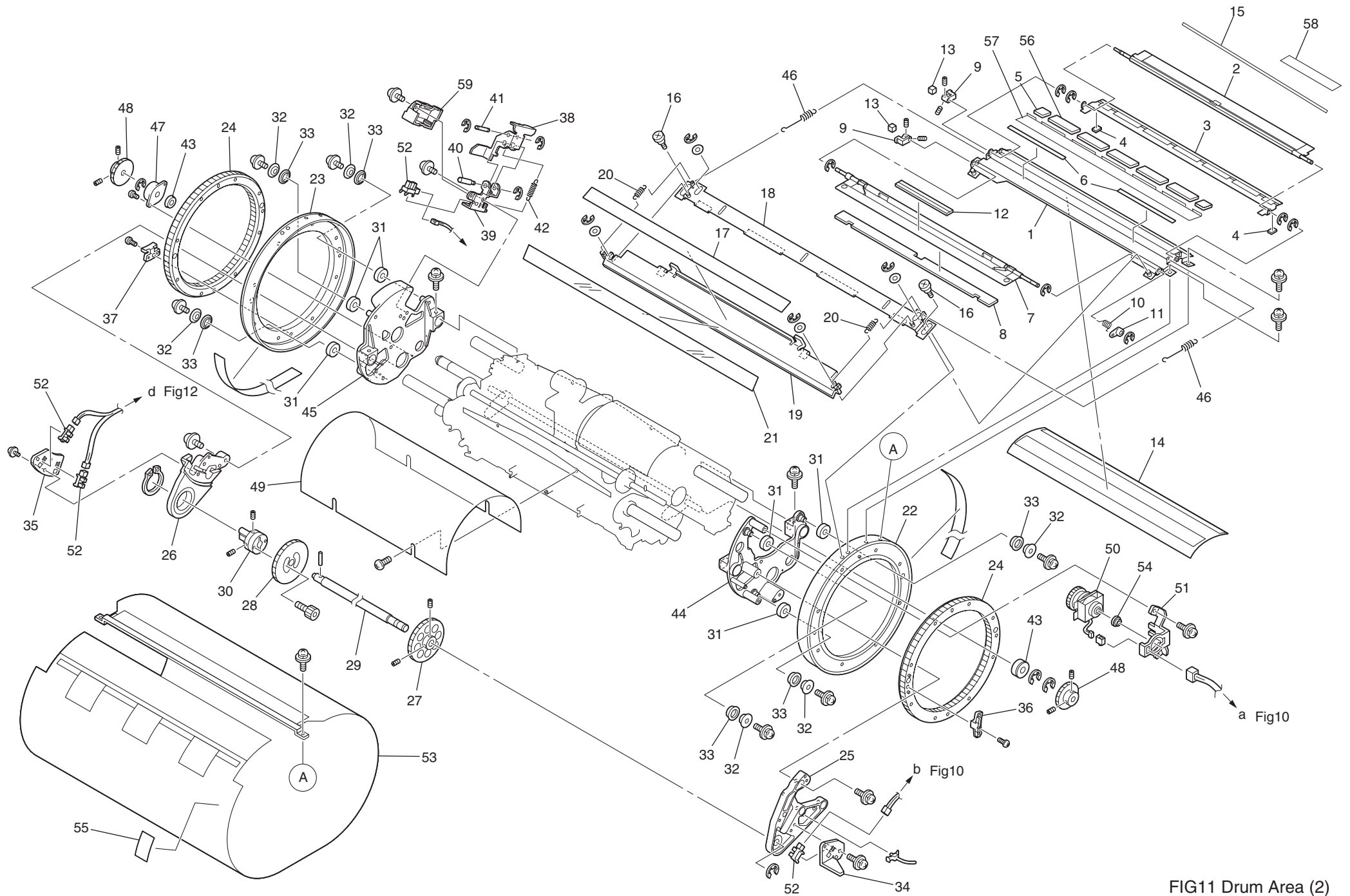


FIG11 Drum Area (2)

Fig 11 DRUM AREA (2)

| No. | Part No. | Part Name | Q'ty | Remark |
|-----|---------------|--------------------------|------|--------|
| | 022-96082-158 | Unit/Clamp Plate T Ass'y | | |
| 1 | 022-16601-206 | *Clamp BaseT | 1 | |
| 2 | 022-16605-201 | *Clamp Plate T | 1 | |
| 3 | 022-16610-400 | *Projection Plate | 1 | |
| 4 | 022-16611-007 | *Projection Plate Magnet | 2 | |
| 5 | 022-16647-001 | *Clamp Magnet TB | 2 | |
| 6 | 022-16615-002 | *Open Magnet | 2 | |
| 7 | 022-16619-202 | *Clamp Plate E | 1 | |
| 8 | 022-16624-109 | *Clamp Magnet E | 1 | |
| 9 | 022-16633-000 | *Clamp Joint | 2 | |
| 10 | 022-16642-000 | *Spring;Clamp Lever | 1 | |
| 11 | 022-16643-103 | *Clamp Lever | 1 | |
| 12 | 022-16644-002 | *Open Magnet B | 1 | |
| 13 | 660-05501-106 | *Magnet TDK | 2 | |
| 14 | 022-16637-006 | *Cover;Clamp Base | 1 | |
| 15 | 022-16645-009 | *Grip Tape | 1 | |
| 16 | 635-17624-103 | Step Screw;6x2;M4x5.5 | 2 | |
| | 022-96091-050 | Unit/Clamp Plate E Ass'y | 1 | |
| 17 | 021-16515-000 | *Friction Sheet | 1 | |
| 18 | 022-16616-300 | *Clamp Base E | 1 | |
| 19 | 022-16627-205 | *Slide Base | 1 | |
| 20 | 022-16630-001 | *Spring;;Base Slide | 2 | |
| 21 | 022-16632-101 | *Fan Sheet | 1 | |
| 22 | 022-16331-209 | Flange F | 1 | |
| 23 | 022-16332-205 | Flange R | 1 | |
| 24 | 022-16333-007 | Flange Gear | 2 | |
| 25 | 022-16336-006 | Base;Flange Drive Gear F | 1 | |
| 26 | 022-16337-002 | Base;Flange Drive Gear R | 1 | |
| 27 | 022-16338-009 | Flange Drive Gear F | 1 | |
| 28 | 022-16339-005 | Flange Drive Gear R | 1 | |
| 29 | 022-16340-003 | Shaft;Flange Drive | 1 | |
| 30 | 022-16341-204 | Engagement pin | 1 | |

| No. | Part No. | Part Name | Q'ty | Remark |
|-----|---------------|------------------------------|------|--------|
| 31 | 022-16342-103 | Flange Collar | 6 | |
| 32 | 022-16345-005 | Guide Spacer | 6 | |
| 33 | 022-16344-009 | Guide Collar | 6 | |
| 34 | 022-16346-109 | Bracket;A Sensor F | 1 | |
| 35 | 022-16347-105 | Bracket;A Sensor R | 1 | |
| 36 | 022-16348-209 | Position A Detection Plate F | 1 | |
| 37 | 022-16349-205 | Position A Detection Plate R | 1 | |
| 38 | 022-16350-203 | Position B Lock Plate | 1 | |
| 39 | 022-16351-200 | Base;Lock Plate | 1 | |
| 40 | 022-16352-001 | Shaft;Position B | 1 | |
| 41 | 022-16353-008 | Shaft;Position Lock B | 1 | |
| 42 | 022-16354-004 | Spring;B Position | 1 | |
| 43 | 600-08168-108 | BEARING; SC866ZZNR/1K | 2 | |
| 44 | 022-16355-000 | Flange Stay F | 1 | |
| 45 | 022-16356-007 | Flange Stay R | 1 | |
| 46 | 022-16634-201 | Spring;Screen | 2 | |
| 47 | 610-10004-003 | One Way Hinge | 1 | |
| 48 | 612-02304-000 | Gear;M1x38x5 | 2 | |
| 49 | 022-16071-002 | Dome Sheet | 1 | |
| 50 | 490-51008-200 | Inner Pressure Clutch | 1 | |
| 51 | 022-16195-100 | Bracket;Clutch | 1 | |
| 52 | 444-30000-001 | Sensor;GP1A73A | 3 | |
| | | Pin 3x20 | 1 | |
| 53 | 022-96103-155 | Screen V8 Assy | 1 | |
| 54 | 607-15000-000 | METAL;F8x13/12x5;16x2 | 1 | |
| 55 | 022-04066-100 | Seal;Drum Set | 1 | |
| 56 | 022-16646-005 | *Clamp Magnet TA | 5 | |
| 57 | 022-16648-008 | *Clamp Magnet Base T | 1 | |
| 58 | 022-04074-006 | Seal;Clamp Caution | 1 | |

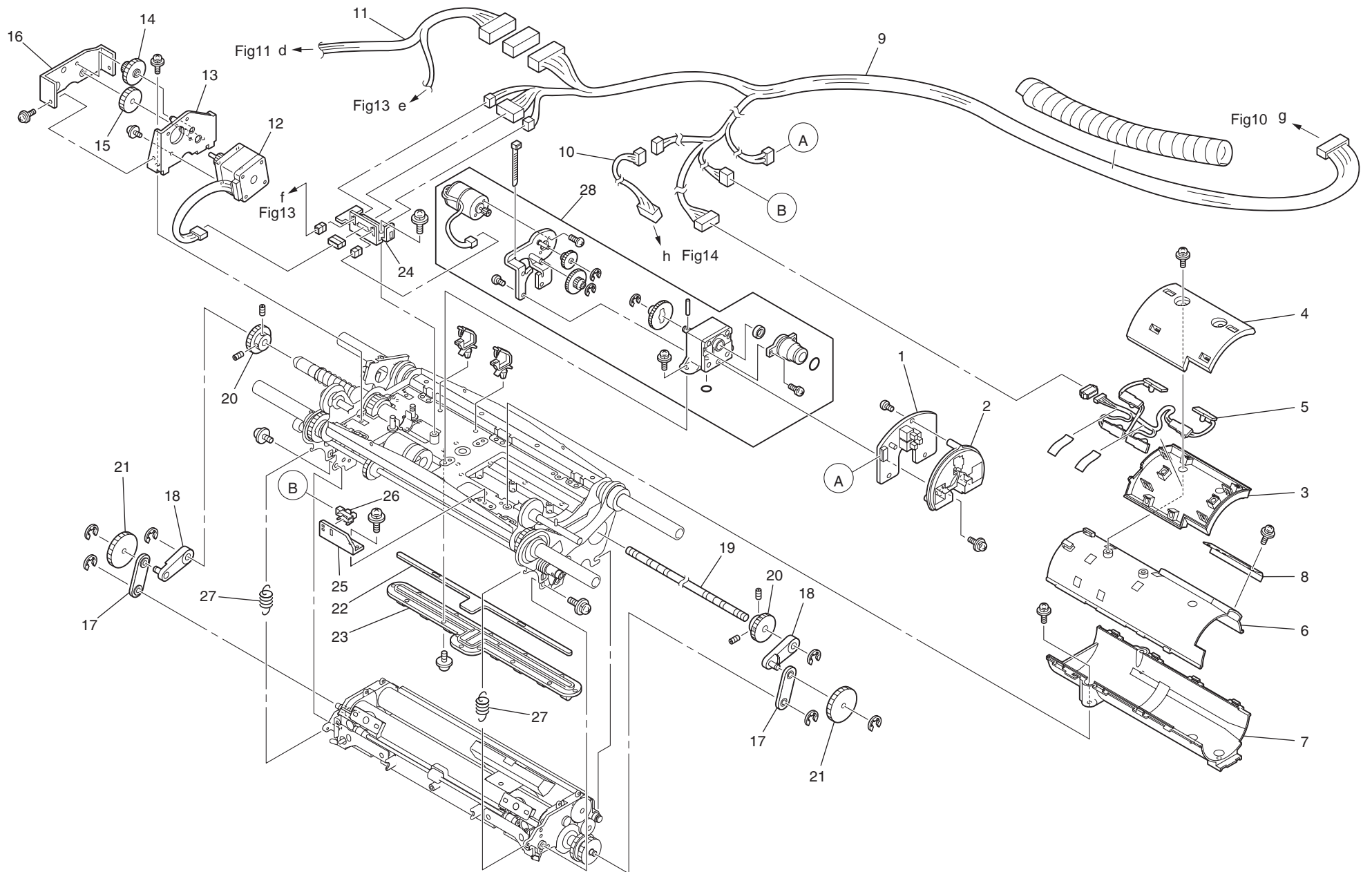


FIG12 Drum Area (3)

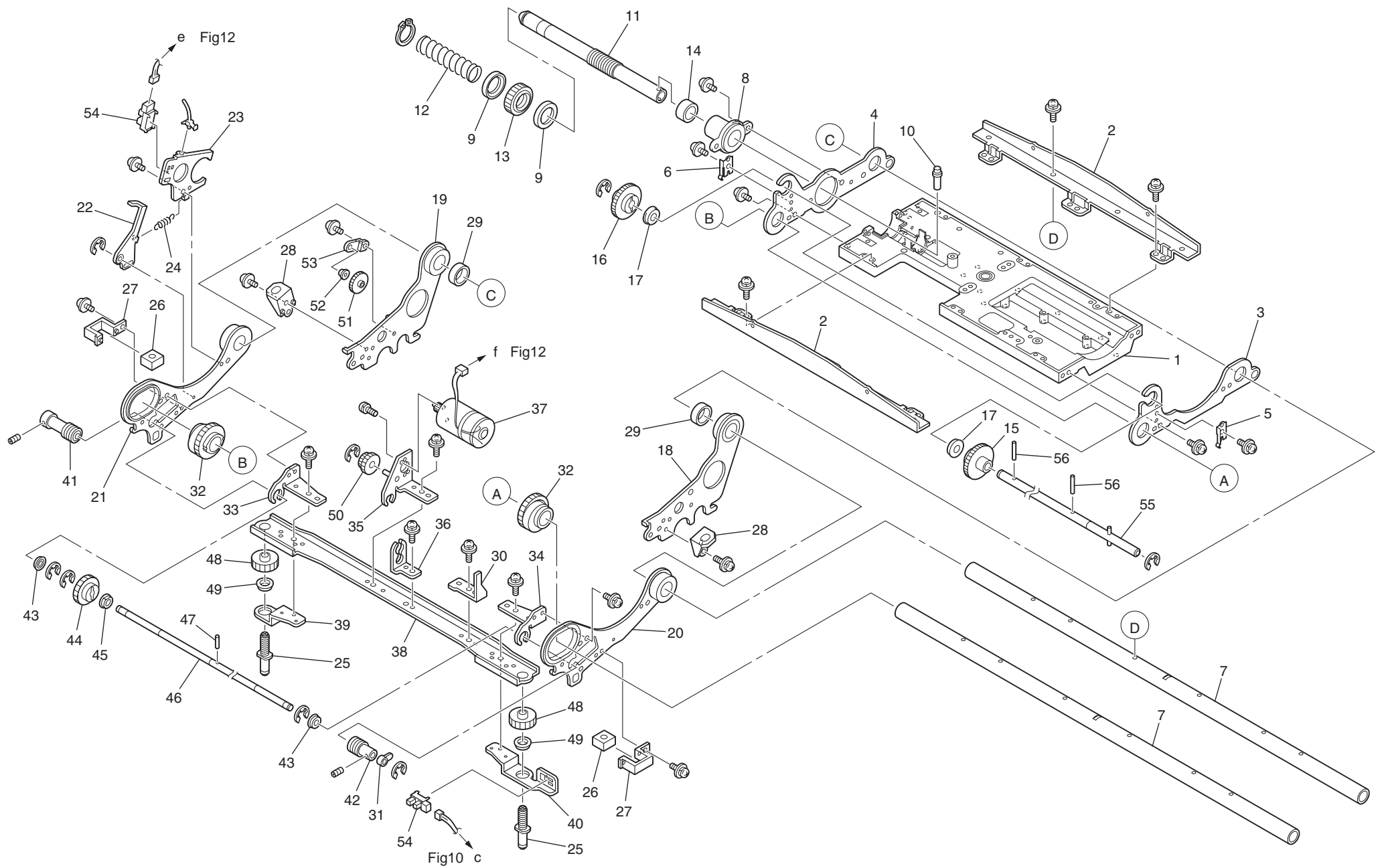


FIG13 Drum Area (4)

Fig 13 DRUM AREA (4)

| No. | Part No. | Part Name | Q'ty | Remark |
|-----|---------------|-------------------------------|------|--------|
| 1 | 022-16061-007 | Main Frame Drum | 1 | |
| 2 | 022-16070-006 | Base;Main Frame | 2 | |
| 3 | 022-16065-002 | Plate;Front Frame | 1 | |
| 4 | 022-16066-009 | Plate;Rear Frame | 1 | |
| 5 | 022-16067-005 | Plate;Pos Fix F | 1 | |
| 6 | 022-16068-001 | Plate;Pos Fix R | 1 | |
| 7 | 022-16064-006 | Shaft;Print Drum | 2 | |
| 8 | 022-16310-007 | Spring Support | 1 | |
| 9 | 022-16308-002 | Gear Collar | 2 | |
| 10 | 022-16311-003 | Limit Shaft | 1 | |
| 11 | 022-16312-204 | Print Drum Center Shaft | 1 | |
| 12 | 022-16313-006 | Spring;Center Shaft | 1 | |
| 13 | 030-16608-008 | Gear; Center Shaft | 1 | |
| 14 | 607-09012-005 | Metal;S14x18x12 | 1 | |
| 15 | 612-12320-004 | Gear;M1x34x5(F) | 1 | |
| 16 | 612-12321-000 | Gear;M1x34x5(R) | 1 | |
| 17 | 600-08168-205 | BEARING SC890ZZNR | 2 | |
| 18 | 022-16081-300 | Plate;Inner Press Support F | 1 | |
| 19 | 022-16082-306 | Plate;Inner Press Support R | 1 | |
| 20 | 022-16083-000 | Plate;Inner Press Hold F | 1 | |
| 21 | 022-16084-007 | Plate;Inner Press Hold R | 1 | |
| 22 | 022-16086-107 | Pressure Detection Plate | 1 | |
| 23 | 022-16087-006 | Bracket;Pressure Detection | 1 | |
| 24 | 022-16088-002 | Spring;Inner Pressure | 1 | |
| 25 | 022-16102-005 | Shaft;Inner Pressure Adjust | 2 | |
| 26 | 022-16103-001 | Inner Pressure Block | 2 | |
| 27 | 022-16104-008 | Bracket;Inner Pressure Adjust | 2 | |
| 28 | 022-16106-000 | Press Mount | 2 | |
| 29 | 022-16109-000 | Inner Pressure Plate Collar | 2 | |
| 30 | 022-16108-003 | Pos Sensor Detection Plate | 1 | |
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| No. | Part No. | Part Name | Q'ty | Remark |
|-----|---------------|--------------------------|------|--------|
| 31 | 022-16110-008 | Pressure FG Plate | 1 | |
| 32 | 022-16194-104 | Pos Cam | 2 | |
| 33 | 022-16091-003 | Bracket;Pos Plate R | 1 | |
| 34 | 022-16090-007 | Bracket;Pos Plate F | 1 | |
| 35 | 022-16096-200 | Brack;t;Pressure Motor R | 1 | |
| 36 | 022-16095-009 | Brack;t;Pressure Motor F | 1 | |
| 37 | 490-21018-006 | Motor;CWKL561 | 1 | |
| 38 | 022-16089-009 | Position Stay | 1 | |
| 39 | 022-16093-006 | Plate;Press Wheel R | 1 | |
| 40 | 022-16092-000 | Plate;Press Wheel F | 1 | |
| 41 | 612-52003-109 | Gear;M1x1 (R) | 1 | |
| 42 | 612-52002-102 | Gear;M1x1 (F) | 1 | |
| 43 | 600-50046-004 | BEARING;FLAW BC6-12 ZZA | 2 | |
| 44 | 612-11306-008 | Gear;M0.8x35x5 | 1 | |
| 45 | 607-13000-003 | METAL;F6x10/9x4;12x1.5 | 1 | |
| 46 | 022-16105-101 | Shaft;Pressure Worm | 1 | |
| 47 | | Pin 2x14 | 1 | |
| 48 | 022-16100-002 | Press Wheel | 2 | |
| 49 | 022-16094-002 | Press Wheel Spacer | 2 | |
| 50 | 612-10400-000 | Gear;M0.5x40+M0.8x18 | 1 | |
| 51 | 612-11206-003 | Gear;M0.8x25x3 | 1 | |
| 52 | 607-10000-029 | Metal;F3x5x3.8x1.4 | 1 | |
| 53 | 022-16031-000 | Support Plate Ink Drive | 1 | |
| 54 | 444-30000-001 | Sensor;GP1A73A | 1 | |
| 55 | 022-16191-105 | Shaft;Pos | 1 | |
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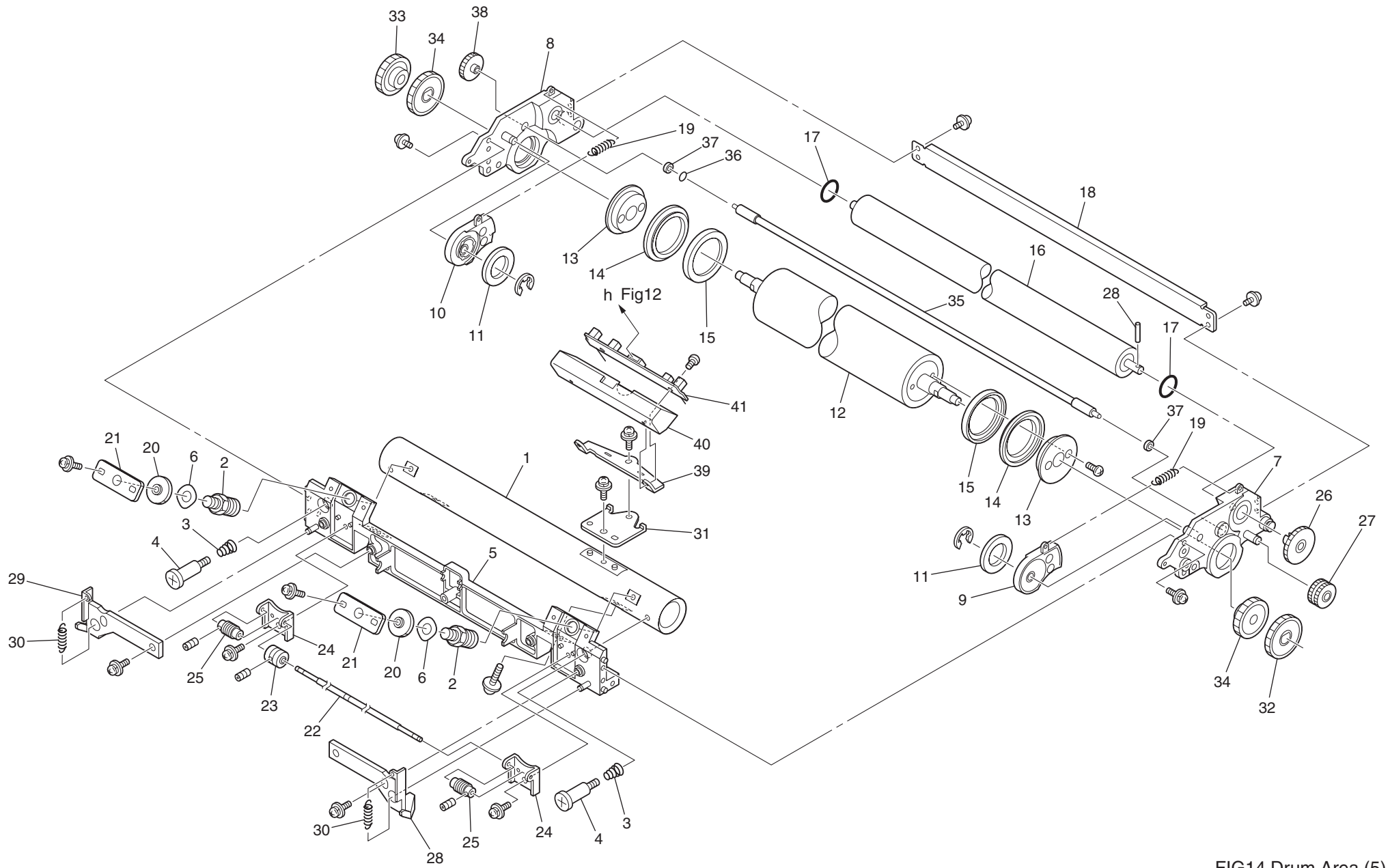


FIG14 Drum Area (5)

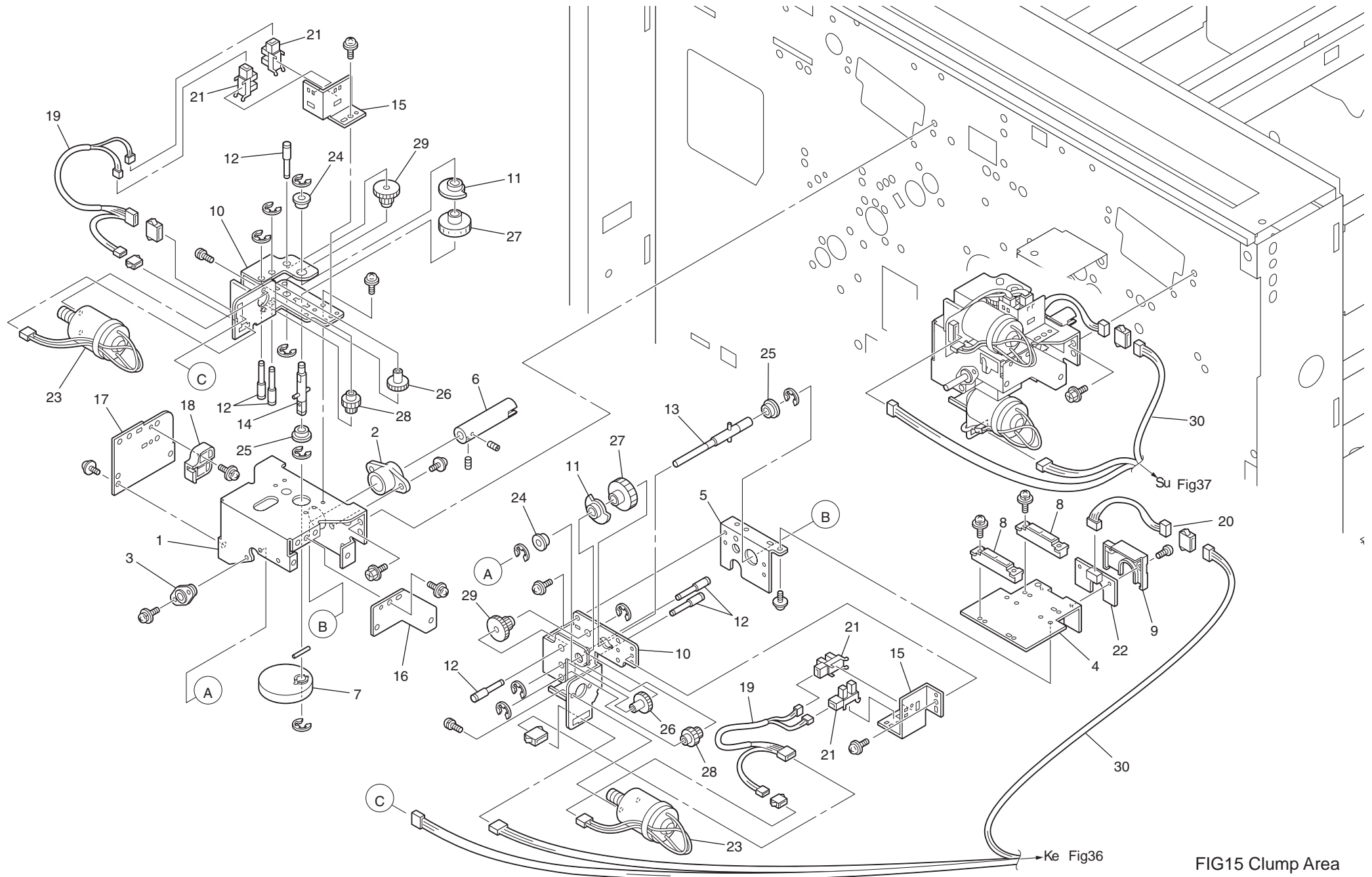


FIG15 Clump Area

Fig 15 CLAMP AREA

| No. | Part No. | Part Name | Q'ty | Remark |
|-----|---------------|------------------------------|------|--------|
| | 022-96701-052 | Unit/Clamp | | |
| 1 | 022-16501-104 | *Clamp Base Plate | 1 | |
| 2 | 022-16502-208 | *Shaft Catch | 1 | |
| 3 | 022-16503-107 | *Metal Plate | 1 | |
| 4 | 022-16504-200 | *Clamp Slide Plate | 1 | |
| 5 | 022-16505-100 | *Open Close Plate | 1 | |
| 6 | 022-16506-106 | *Open Close Shaft | 1 | |
| 7 | 022-16507-005 | *F.R Cam | 1 | |
| 8 | 022-16508-001 | *Cam Block | 2 | |
| 9 | 022-16510-006 | *Cover;Angular Sensor | 1 | |
| 10 | 022-16511-100 | *Base;Drive Plate | 1 | |
| 11 | 022-16517-108 | *Clamp Encoder | 2 | |
| 12 | 022-16518-007 | *Step Shaft | 6 | |
| 13 | 022-16519-003 | *Drive Shaft (Open/Close) | 1 | |
| 14 | 022-16520-001 | *Drive Shaft (Front/Rear) | 1 | |
| 15 | 022-16521-105 | *Bracket;Clamp Sensor A | 2 | |
| 16 | 022-16523-108 | *Clamp Reinforce Plate ;A | 1 | |
| 17 | 022-16524-104 | *Clamp Reinforce Plate ;B | 1 | |
| 18 | 022-16525-003 | *Block Reinforce Plate | 1 | |
| 19 | 022-51039-006 | *Wire Harness;Clamp Unit | 2 | |
| 20 | 022-51103-006 | *Wire Harness;Angular Sensor | 1 | |
| 21 | 444-30000-001 | *Sensor;GP1A73A | 4 | |
| 22 | 444-53000-106 | *Sensor;EW-450 | 1 | |
| 23 | 490-21006-105 | *Motor;KJ537 | 2 | |
| 24 | 607-12002-002 | *Metal;F5x8x6;11x1.5 | 2 | |
| 25 | 607-14001-003 | *Metal;F7x10x6;13x1.3 | 2 | |
| 26 | 612-10302-009 | *Gear;M0.5x32x4 | 2 | |
| 27 | 612-10500-005 | *Gear;M0.5x50x7 | 2 | |
| 28 | 612-80200-009 | *Gear;M0.5x28xM0.5x16 | 2 | |
| 29 | 612-80406-006 | *Gear;M0.5x40+M0.5x20 | 2 | |
| 30 | 022-51092-004 | Wire Harness;D Lock U2 | 1 | |
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| No. | Part No. | Part Name | Q'ty | Remark |
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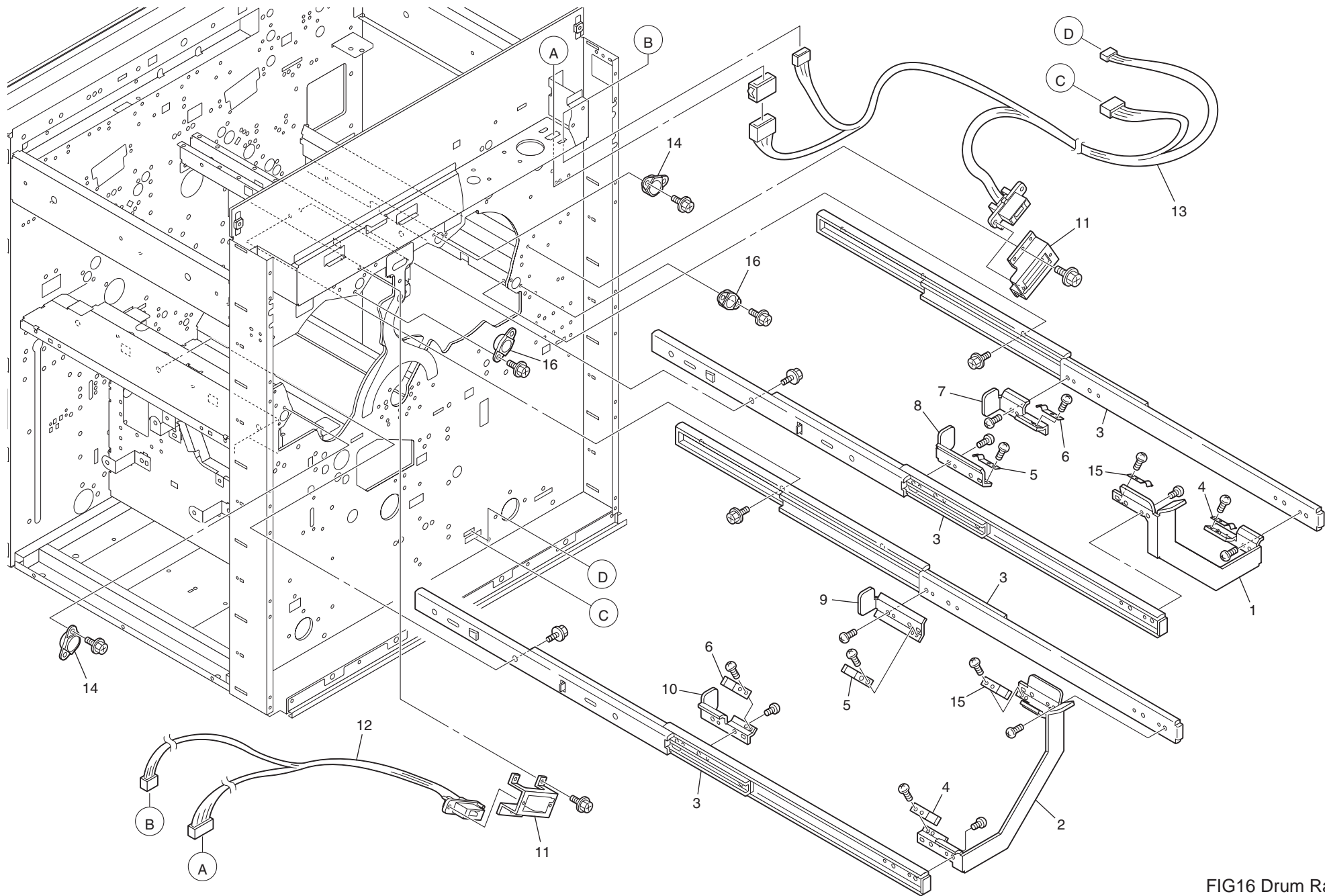


FIG16 Drum Rail Area

Fig16 DRUM RAIL AREA

| No. | Part No. | Part Name | Q'ty | Remark |
|-----|---------------|---------------------------|------|--------|
| 1 | 022-16477-300 | Rail Support B | 1 | |
| 2 | 022-16476-304 | Rail Support A | 1 | |
| 3 | 022-16499-002 | Drum Rail | 4 | |
| 4 | 022-16495-007 | Drum Spring Plate Lower F | 2 | |
| 5 | 022-16493-209 | Drum Spring Plate Upper | 2 | |
| 6 | 022-16488-205 | Drum Spring Plate Lower | 2 | |
| 7 | 022-16485-206 | Drum B (Lower) | 1 | |
| 8 | 022-16484-200 | Drum B (Upper) | 1 | |
| 9 | 022-16480-204 | Drum A (Upper) | 1 | |
| 10 | 022-16481-308 | Drum A (Lower) | 1 | |
| 11 | 022-16472-309 | Bracket;Connector Drum | 2 | |
| 12 | 022-51101-208 | Wire Hanness; Drum | 1 | |
| 13 | 022-51034-209 | Wire Hanness; Drum MCD | 1 | |
| 14 | 022-16474-000 | Catch;Positioning Pin F | 4 | |
| 15 | 022-16496-003 | Drum Spring Plate Upper F | 2 | |
| 16 | 022-16473-003 | Catch;Positioning Pin N | 4 | |
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| No. | Part No. | Part Name | Q'ty | Remark |
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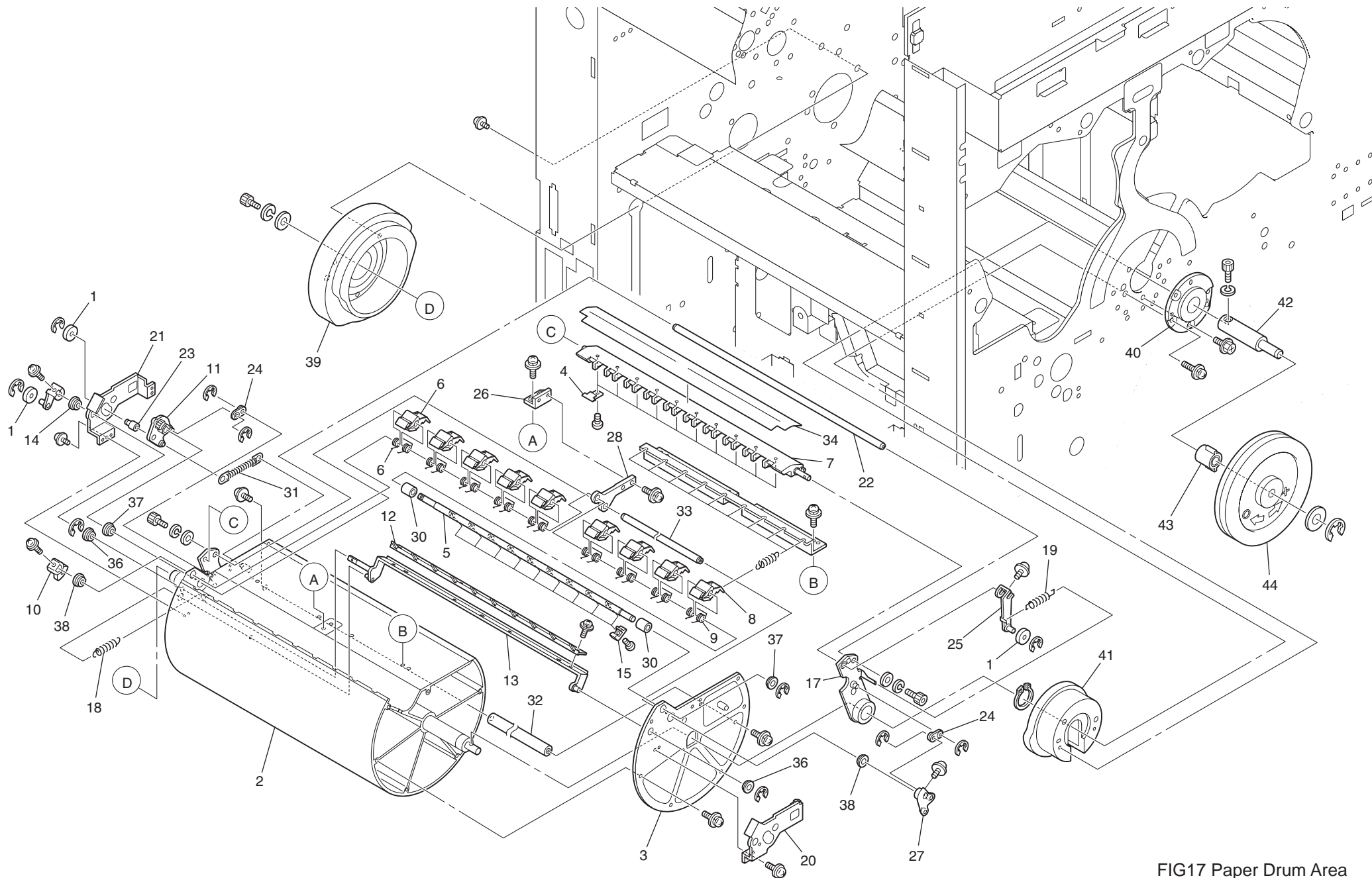


FIG17 Paper Drum Area

Fig.17 PAPER DRUM AREA

| No. | Part No. | Part Name | Q'ty | Remark |
|-----|---------------|-------------------------------|------|--------|
| | 022-75010-050 | Unit/Paper drum (M8) New | | New |
| 1 | 015-36305-102 | *BB Roller MU-20 | 3 | |
| 2 | 022-13001-402 | *Paper drum | 1 | |
| 3 | 022-13004-207 | *Paper drum Side Plate F | 1 | |
| 4 | 022-13010-100 | *Cover;T | 10 | |
| 5 | 022-13011-009 | *Shaft;Gripper | 1 | |
| 6 | 022-13012-102 | *Sheet Gripper | 9 | |
| 7 | 022-13013-303 | *Gripper Cover | 1 | |
| 8 | 022-13015-004 | *Gripper Spring | 9 | |
| 9 | 022-13016-000 | *Spring;Gripper Shaft | 9 | |
| 10 | 022-13017-007 | *Gear;Gripper | 1 | |
| 11 | 022-13018-003 | *Gear;Timing R | 1 | |
| 12 | 022-13021-004 | *Paper Lifter | 1 | |
| 13 | 022-13022-302 | *Bracket;Paper Lifter | 1 | |
| 14 | 022-13027-100 | *Plate;Paper Timing | 1 | |
| 15 | 022-13031-000 | *Base;Gripper | 9 | |
| 16 | 022-13032-308 | *Gripper Side Cover R | 1 | |
| 17 | 022-13036-303 | *Gripper Side Cover F | 1 | |
| 18 | 022-13039-108 | *Spring;Paper Lifter | 1 | |
| 19 | 022-13040-203 | *Spring;Gripper Cover | 1 | |
| 20 | 022-13041-307 | *Link Cover F | 1 | |
| 21 | 022-13042-303 | *Link Cover R | 1 | |
| 22 | 022-13043-105 | *Cover Stay | 1 | |
| 23 | 022-13044-004 | *Shaft;BB Roller | 1 | |
| 24 | 022-13045-205 | *Link;Timing Arm | 2 | |
| 25 | 022-13046-309 | *Plate;Gripper Cover Timing | 1 | |
| 26 | 022-13048-000 | *Base;Gripper Shaft Reinforce | 1 | |
| 27 | 022-13049-103 | *Timing Arm F | 1 | |
| 28 | 022-13051-000 | *Reinforce Arm Plate | 1 | |
| | 022-13053-003 | *Joint Block | 1 | |
| 30 | 022-13054-000 | *Collar;Gripper | 2 | |
| | 022-13006-200 | *Paper drum Side Plate R | 1 | |

| No. | Part No. | Part Name | Q'ty | Remark |
|-----|---------------|-----------------------------|------|--------|
| 31 | 022-13055-405 | *Link Spring | 1 | |
| 32 | 022-13057-106 | *Balance Weight | 1 | |
| 33 | 022-13058-005 | *Shaft;Gripper Cover | 1 | |
| 34 | 022-13059-109 | *Cover Sheet | 1 | |
| 35 | 022-13061-200 | *Base;Gripper Spring | 1 | |
| 36 | 607-13000-003 | *METAL;F6x10/9x4;12x1.5 | 2 | |
| 37 | 607-14000-007 | *METAL;F7x11/10x4;13/12x1.5 | 2 | |
| 38 | 607-15000-000 | *METAL;F8x13/12x5;16x2 | 2 | |
| 39 | 022-13014-105 | Gripper Cam | 1 | |
| 40 | 022-13052-007 | Paper Drum Shaft Catch | 1 | |
| 41 | 022-13056-002 | Cover Cam | 1 | |
| 42 | 022-13060-204 | Shaft;Handle | 1 | |
| 43 | 015-33056-004 | Handle Housing | 1 | |
| 44 | 022-13064-102 | Handle | 1 | |
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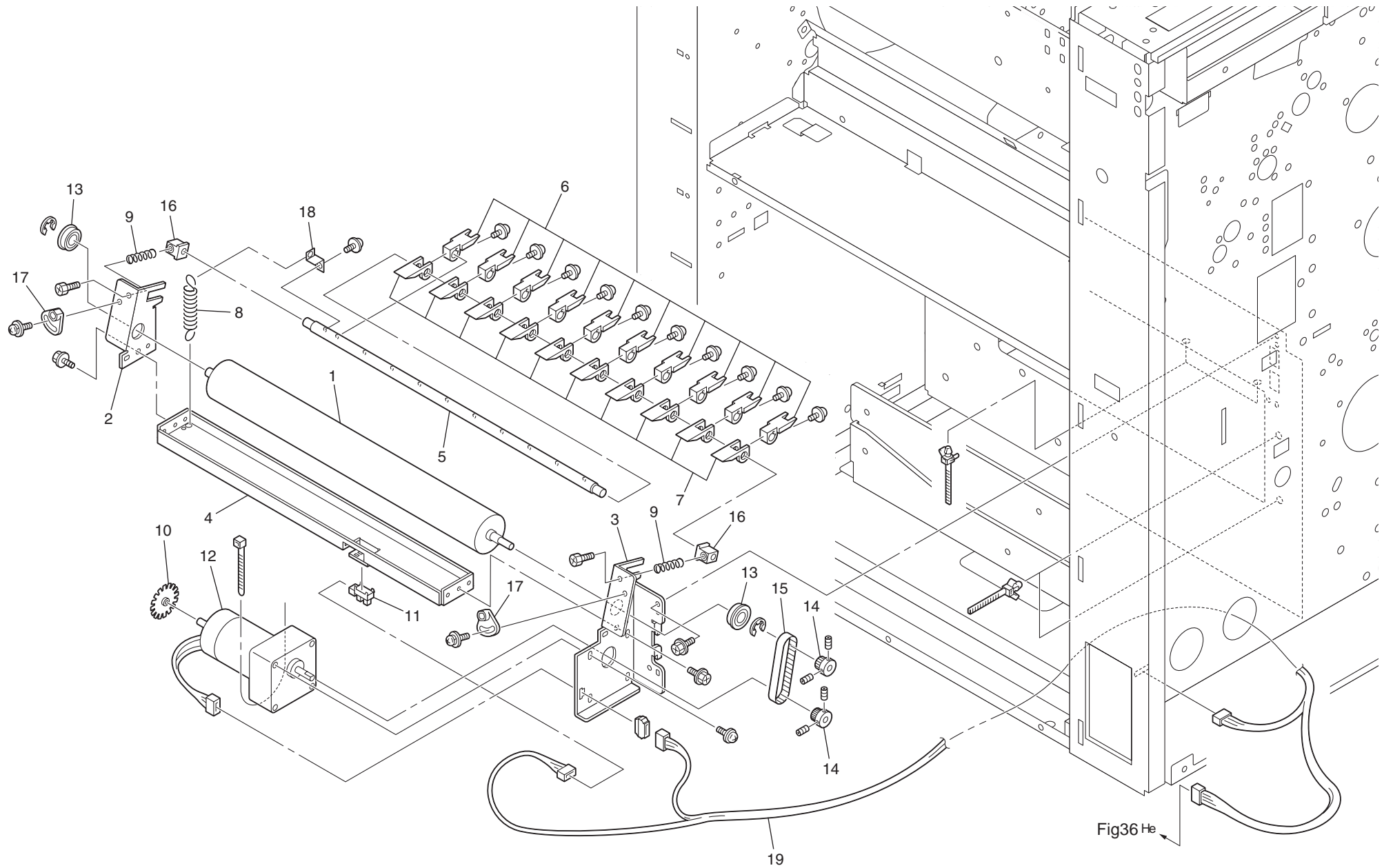


Fig36 He

FIG18 Paper Ejection Roller Area

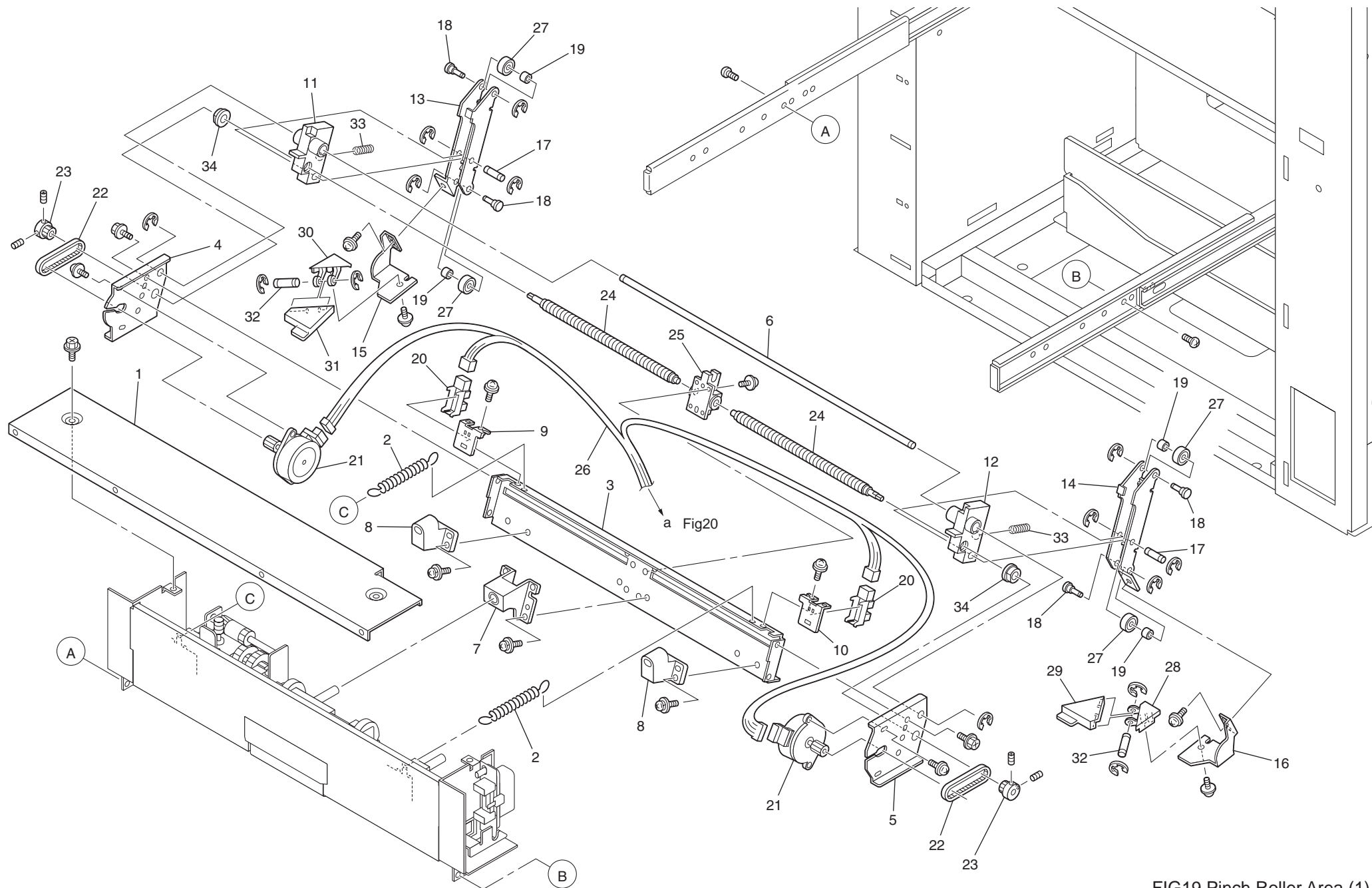


FIG19 Pinch Roller Area (1)

Fig.19 PINCH ROLLER AREA (1)

| No. | Part No. | Part Name | Q'ty | Remark |
|-----|---------------|--------------------------|------|--------|
| | 022-95100-055 | Unit;Pinch | | |
| 1 | 022-15122-207 | *Pinch Cover | 1 | |
| 2 | 022-15146-009 | *Spring; Pinch Release | 2 | |
| 3 | 022-15151-100 | *Pinch Slide Base | 1 | |
| 4 | 022-15152-106 | *Plate;Slide Base F | 1 | |
| 5 | 022-15153-102 | *Plate;Slide Base R | 1 | |
| 6 | 022-15154-001 | *Shaft;Pinch Slide | 1 | |
| 7 | 022-15155-008 | *Base;P Release | 1 | |
| 8 | 022-15156-004 | *Pinch Release Guide | 2 | |
| 9 | 022-15157-108 | *Bracket;PHP Sensor F | 1 | |
| 10 | 022-15158-104 | *Bracket;PHP Sensor R | 1 | |
| 11 | 022-15163-108 | *P Slider F | 1 | |
| 12 | 022-15164-104 | *P Slider R | 1 | |
| 13 | 022-15165-208 | *Plate;P Slide F | 1 | |
| 14 | 022-15166-204 | *Plate;P Slide R | 1 | |
| 15 | 022-15167-200 | *Bracket;PJ F | 1 | |
| 16 | 022-15168-207 | *Bracket;PJ R | 1 | |
| 17 | 022-15169-106 | *Shaft;PC | 2 | |
| 18 | 022-15170-007 | *Shaft;PP | 4 | |
| 19 | 022-15171-003 | *PP Spacer | 4 | |
| 20 | 444-30000-001 | *Sensor;GP1A73A | 2 | |
| 21 | 490-33011-007 | *Motor;PM42L-048-ZWC1 | 2 | |
| 22 | 621-01404-000 | *Belt;40-S2M-140 | 2 | |
| 23 | 611-62000-100 | *PULLEY;P20-S2M-7 | 2 | |
| 24 | 022-15162-101 | *Shaft;Pinch Slide Screw | 2 | |
| 25 | 015-25113-007 | *Base;P Slider | 1 | |
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| No. | Part No. | Part Name | Q'ty | Remark |
|-----|---------------|------------------------|------|--------|
| 26 | 022-51036-007 | *Wire Harness;P.R Unit | 1 | |
| 27 | 600-04170-000 | *BEARING; 416ZZ | 4 | |
| 28 | 015-35172-303 | *Plate;Jump Base B | 1 | |
| 29 | 015-35183-305 | *Wing B | 1 | |
| 30 | 015-35171-307 | *Plate;Jump Base A | 1 | |
| 31 | 015-35182-309 | *Wing A | 1 | |
| 32 | 015-35176-104 | *Shaft;Jump | 2 | |
| 33 | 015-25127-105 | *Pinch Spring | 2 | |
| 34 | 015-35189-001 | *Fulcrum;Slide Screw | 2 | |
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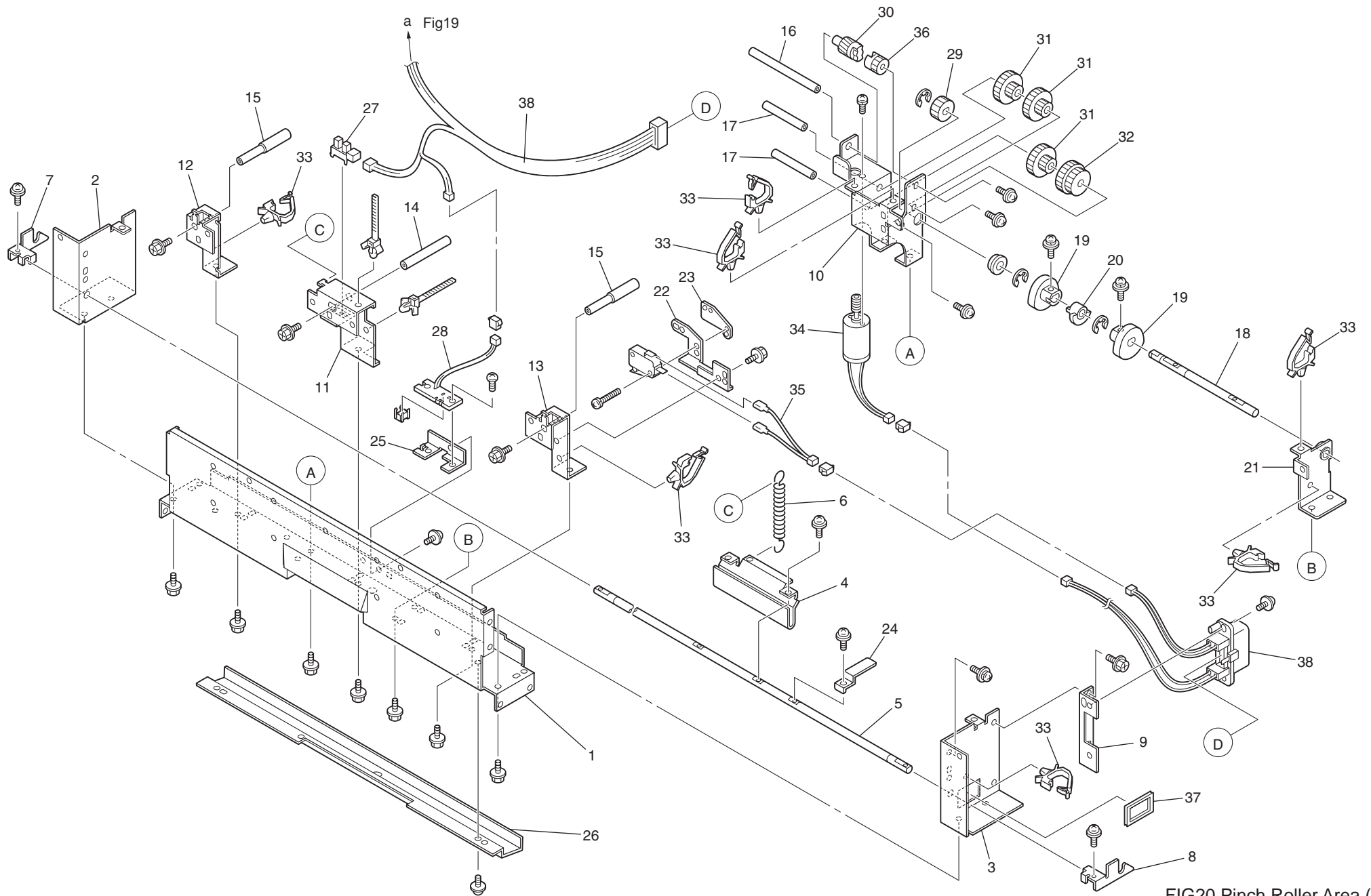


FIG20 Pinch Roller Area (2)

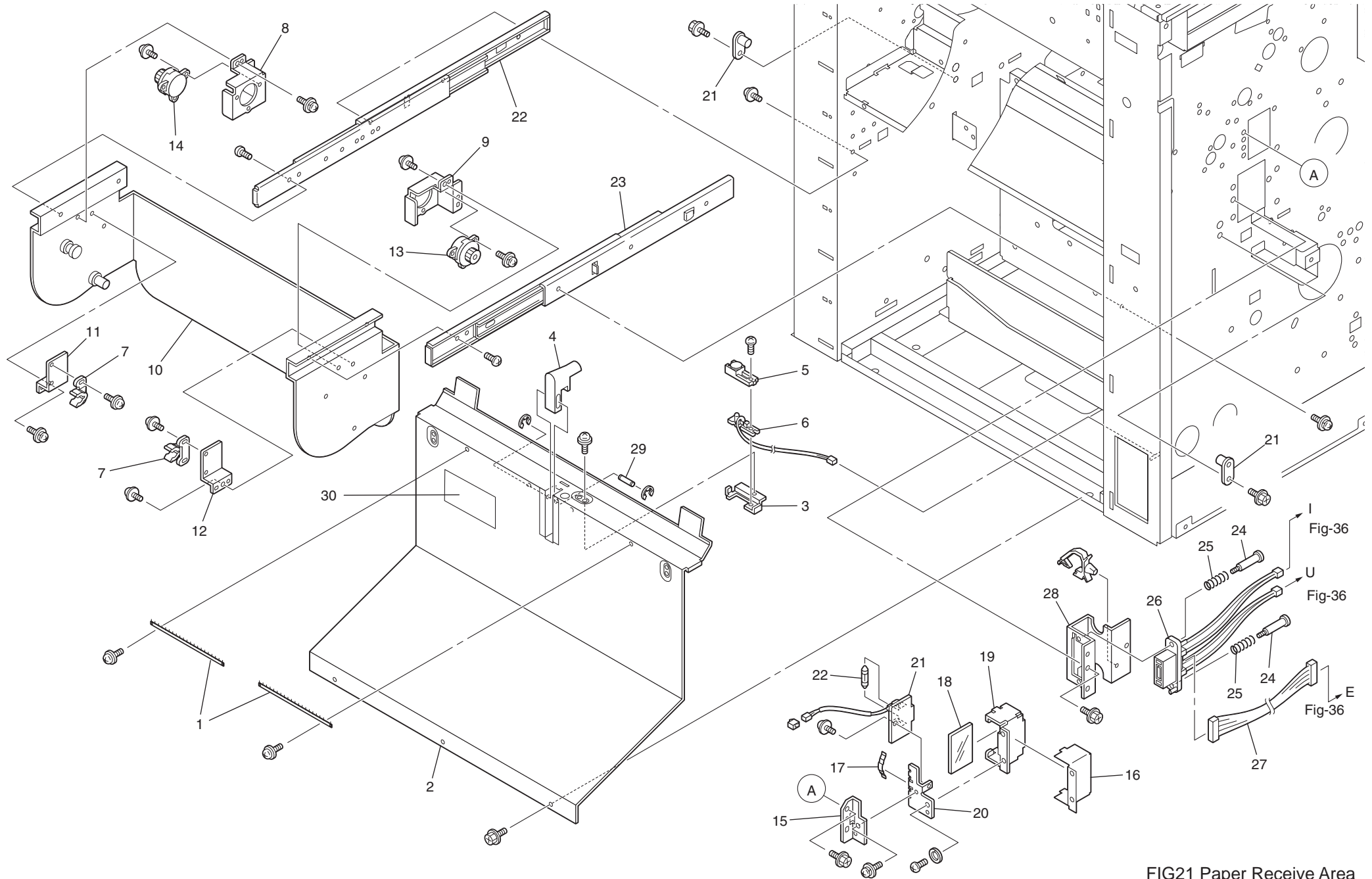


FIG21 Paper Receive Area

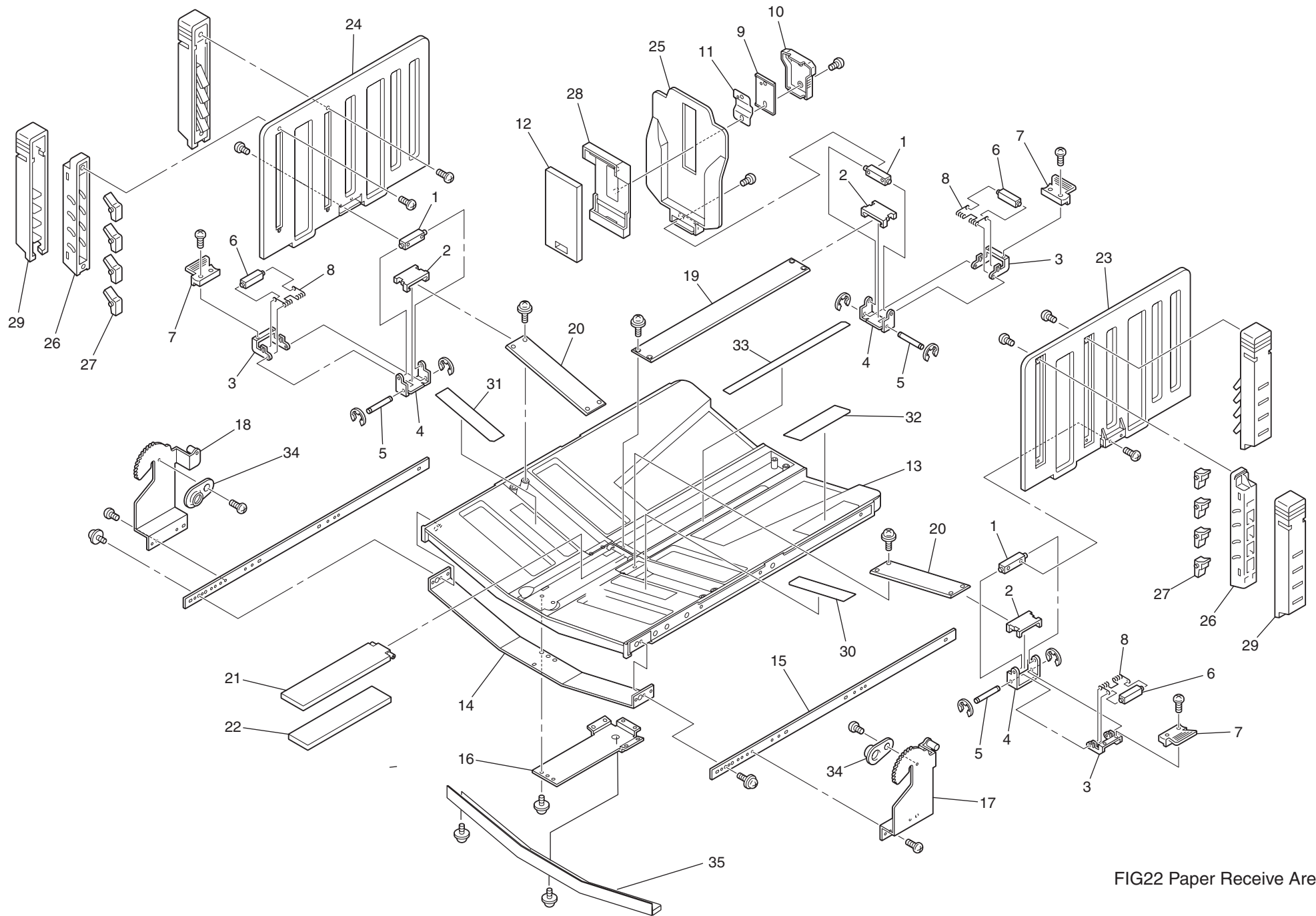


FIG22 Paper Receive Area

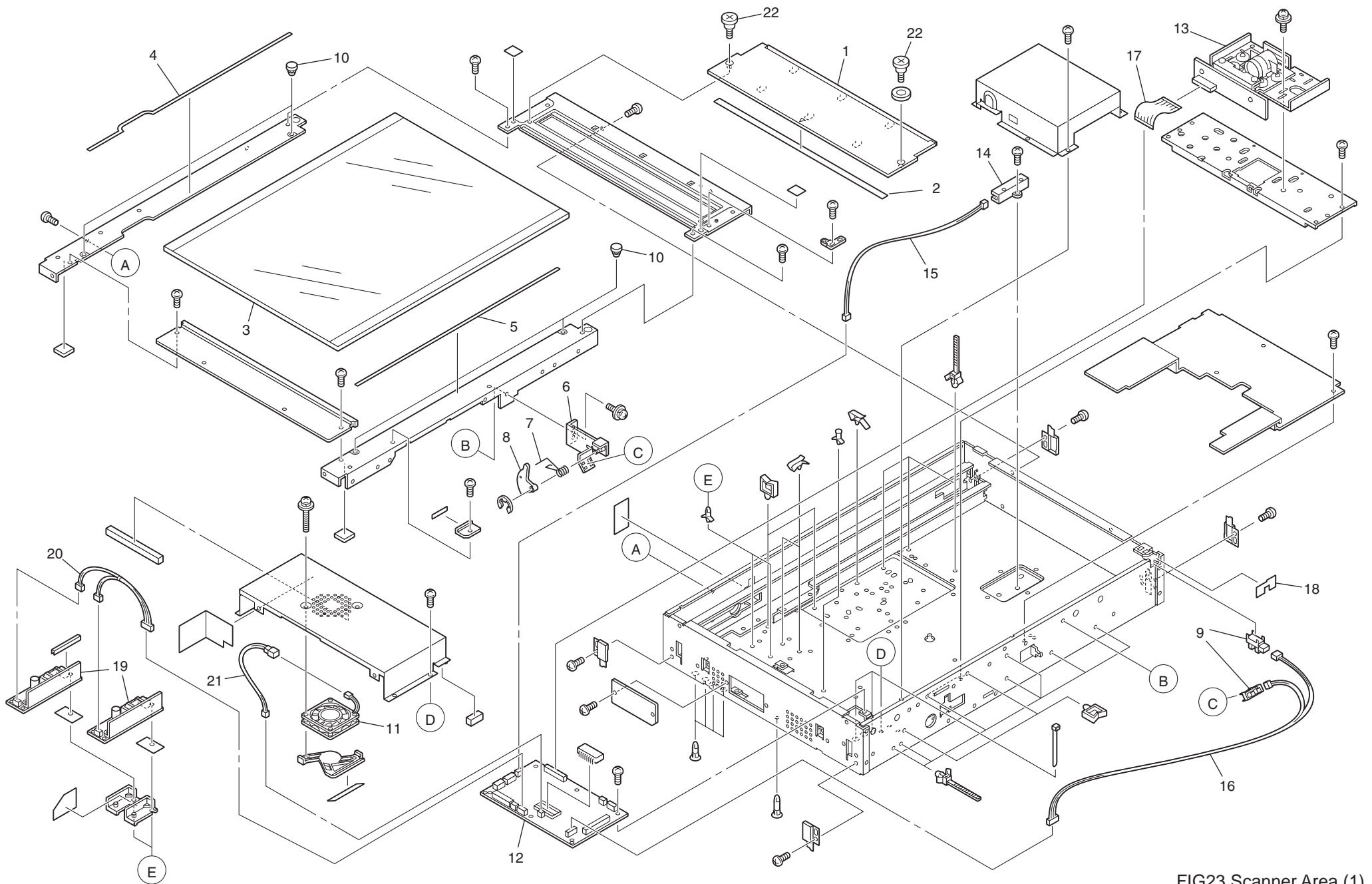


FIG23 Scanner Area (1)

Fig23 SCANNER AREA (1)

| No. | Part No. | Part Name | Q'ty | Remark |
|-----|---------------|---------------------------|------|--------|
| | 030-97010-403 | SCANNER UNIT;600B | | |
| 1 | 030-17300-007 | F-COV-STOP-ORG | 1 | |
| 2 | 030-17301-003 | SHEET-SHD-W | 1 | |
| 3 | 030-17302-000 | F-GLASS-ORG | 1 | |
| 4 | 030-17303-006 | CUSH-STAY-GLS-F | 1 | |
| 5 | 030-17304-002 | CUSH-STAY-GLS-R | 1 | |
| 6 | 030-17155-309 | BRACKET STAGE COVER SENSO | 1 | |
| 7 | 021-17129-104 | Spring;Actuator | 1 | |
| 8 | 021-17128-108 | Plate;Open Detection | 1 | |
| 9 | 444-30000-001 | Sensor;GP1A73A | 2 | |
| 10 | 030-17305-009 | CUSH-GLASS | 4 | |
| 11 | 030-53024-008 | FAN-ADD-150 | 1 | |
| 12 | 030-50523-003 | PWA-F-CLG-529 | 1 | |
| 13 | 030-17308-008 | ASM-LENS-UNIT | 1 | |
| 14 | 030-53159-000 | SNSR-PS-TW05 | 1 | |
| 15 | 030-51192-000 | WH-APS-529 | 1 | |
| 16 | 030-51195-000 | WH-HOME-529 | 1 | |
| 17 | 030-51199-005 | WH-CCD-529 | 1 | |
| 18 | 030-17309-004 | SHEET-HOME-SW | 1 | |
| 19 | 030-50543-004 | INV-BACK-529 | 2 | |
| 20 | 030-51196-006 | WH-LAMP-529 | 1 | |
| 21 | 030-51197-002 | WH-FAN-529 | 1 | |
| 22 | 030-19330-003 | SCREW-STOP-ORG | 2 | |
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| No. | Part No. | Part Name | Q'ty | Remark |
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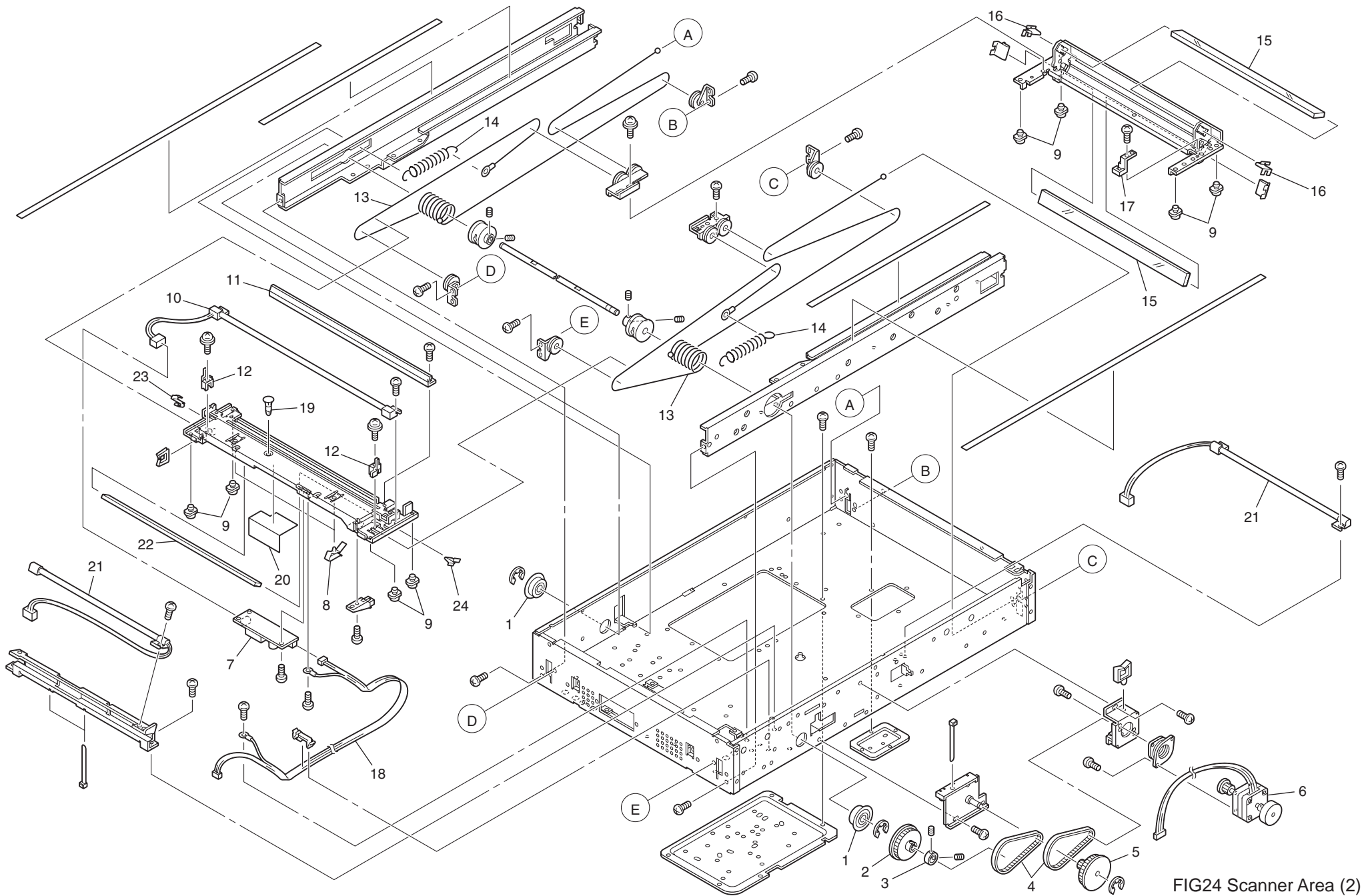


FIG24 Scanner Area (2)

Fig24 SCANNER AREA (2)

| No. | Part No. | Part Name | Q'ty | Remark |
|-----|---------------|-----------------|------|--------|
| 1 | 030-17310-002 | BRG-608ZZNR | 2 | |
| 2 | 030-17311-009 | PLY/WIRE-SCN | 1 | |
| 3 | 030-17312-005 | FLANGE-PLY-SCAN | 1 | |
| 4 | 030-17313-001 | BLT-224-2GT-4 | 2 | |
| 5 | 030-17314-008 | PR2GT078/2GT020 | 1 | |
| 6 | 030-53023-001 | K-M/P-SCAA-529 | 1 | |
| 7 | 030-50524-000 | INV-EXPO-529 | 1 | |
| 8 | 030-17315-004 | CLP-YMC-10-0 | 2 | |
| 9 | 030-17316-000 | FOOT-CRG-3.34 | 8 | |
| 10 | 030-53161-005 | LP-EXPO-529 | 1 | |
| 11 | 030-17317-007 | REFLECTOR-LAMP | 1 | |
| 12 | 030-17318-003 | BKT-STOP-WIRE | 2 | |
| 13 | 030-17319-000 | WIRE-SCAN-529 | 2 | |
| 14 | 030-17320-008 | SPE-TNS-WIRE-2K | 2 | |
| 15 | 030-17322-000 | MIRROR-2/3-220 | 2 | |
| 16 | 030-17323-007 | SPL-MIRROR-2/3 | 4 | |
| 17 | 030-17324-003 | GUIDE-CABLE-C2 | 1 | |
| 18 | 030-51198-009 | WH-EXPO-529 | 1 | |
| 19 | 030-17325-000 | PWZ-KGLS-10RT | 1 | |
| 20 | 030-17326-006 | SHEET-BASE-CRG1 | 1 | |
| 21 | 030-53162-001 | LP-BACK-529 | 2 | |
| 22 | 030-17327-002 | MIRROR-1 | 1 | |
| 23 | 030-17328-009 | SPL-MIRROR-1-F | 1 | |
| 24 | 030-17329-005 | SPL-MIRROR-1-R | 1 | |
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| No. | Part No. | Part Name | Q'ty | Remark |
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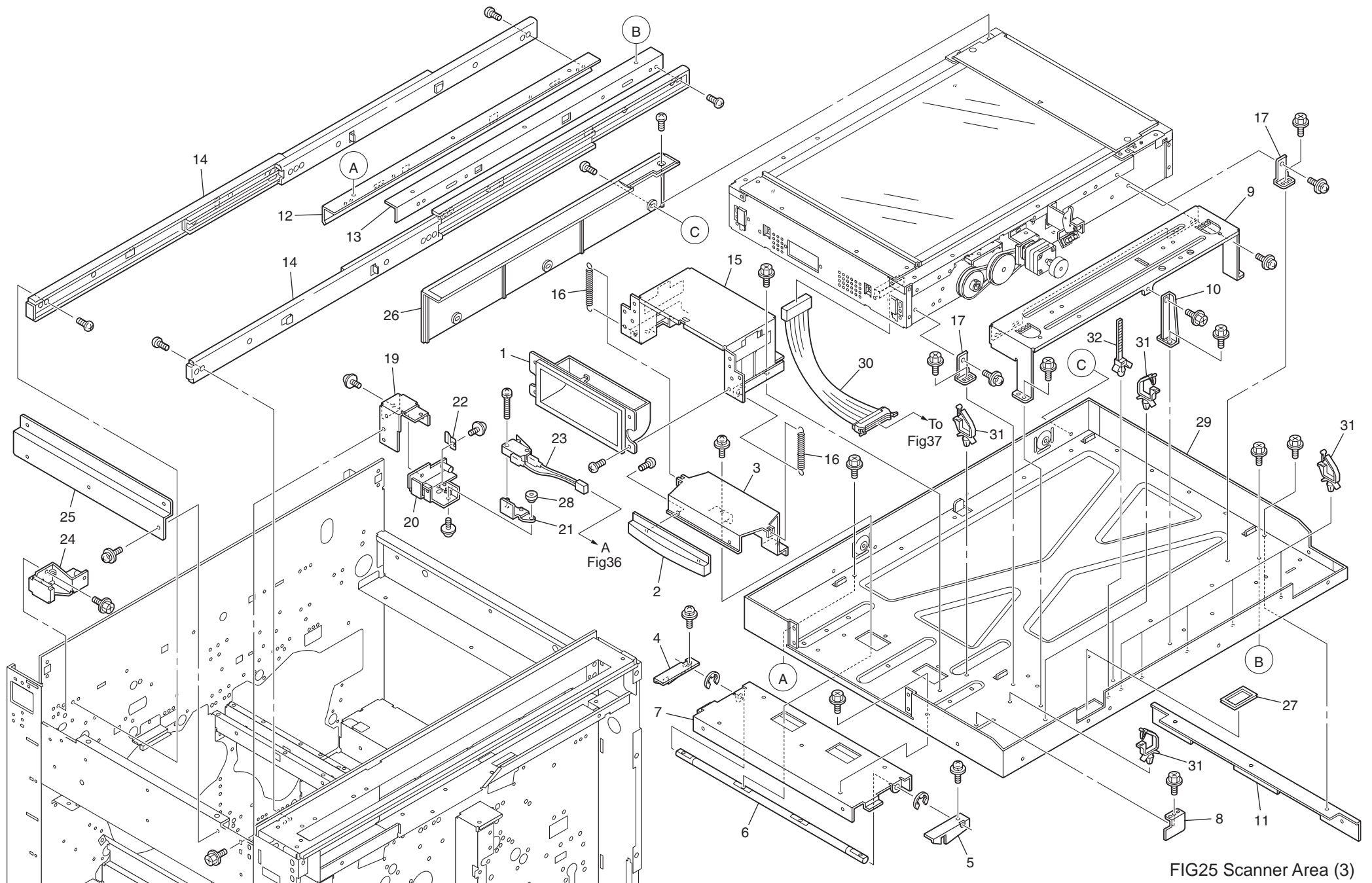


FIG25 Scanner Area (3)

Fig25 SCANNER AREA (3)

| No. | Part No. | Part Name | Q'ty | Remark |
|-----|---------------|---------------------------|------|--------|
| 1 | 022-11218-005 | FB Lever Cover | 1 | |
| 2 | 015-37205-004 | FB Lever | 1 | |
| 3 | 022-17203-204 | Bracket;FB Lever | 1 | |
| 4 | 022-17204-103 | FB Hook Front | 1 | |
| 5 | 022-17205-100 | FB Hook Rear | 1 | |
| 6 | 022-17202-003 | Shaft;FB Lever | 1 | |
| 7 | 022-17201-104 | FB Lock Cover | 1 | |
| 8 | 022-17105-105 | FB Detection Plate | 1 | |
| 9 | 030-17203-109 | Bracket;Hinge | 1 | |
| 10 | 030-17211-004 | Reinforce Plate Hinge | 1 | |
| 11 | 022-17107-108 | Bracket;FB Cover L | 1 | |
| 12 | 022-17103-102 | Bracket;FB Rail F | 1 | |
| 13 | 022-17104-109 | Bracket;FB Rail R | 1 | |
| 14 | 022-17102-009 | FB Slide Rail | 2 | |
| 15 | 022-17106-101 | Bracket;Lever Cover | 1 | |
| 16 | 022-17206-009 | Spring;FB Lock | 2 | |
| 17 | 030-17105-107 | Fix Plate Scanner | 2 | |
| 18 | 022-17109-100 | Catch;FB Lever | 2 | |
| 19 | 022-17303-101 | Cover;FB SW | 1 | |
| 20 | 022-17302-105 | Bracket;FB Lock R | 1 | |
| 21 | 022-17304-108 | Bracket;Safety SW | 1 | |
| 22 | 015-18263-001 | SW Spring | 1 | |
| 23 | 021-51031-008 | Safety SW | 1 | |
| 24 | 022-17301-400 | Bracket;FB Lock F | 1 | |
| 25 | 022-11227-101 | FB Scanner Lock Plate | 1 | |
| 26 | 022-11219-001 | Cover;FB Front | 1 | |
| 27 | 665-04055-001 | SB-6025 | 1 | |
| 28 | 022-19149-002 | Fulcrum;SW | 1 | |
| 29 | 022-17101-207 | FB Base | 1 | |
| 30 | 022-51054-005 | Wire Harness;Scanner Unit | 1 | |
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| No. | Part No. | Part Name | Q'ty | Remark |
|-----|---------------|-----------------------|------|--------|
| 31 | 665-02044-002 | WIRE SADDLE; LWS-0711 | 9 | |
| 32 | 665-01209-008 | BINDER; SKB-100PWD | 1 | |
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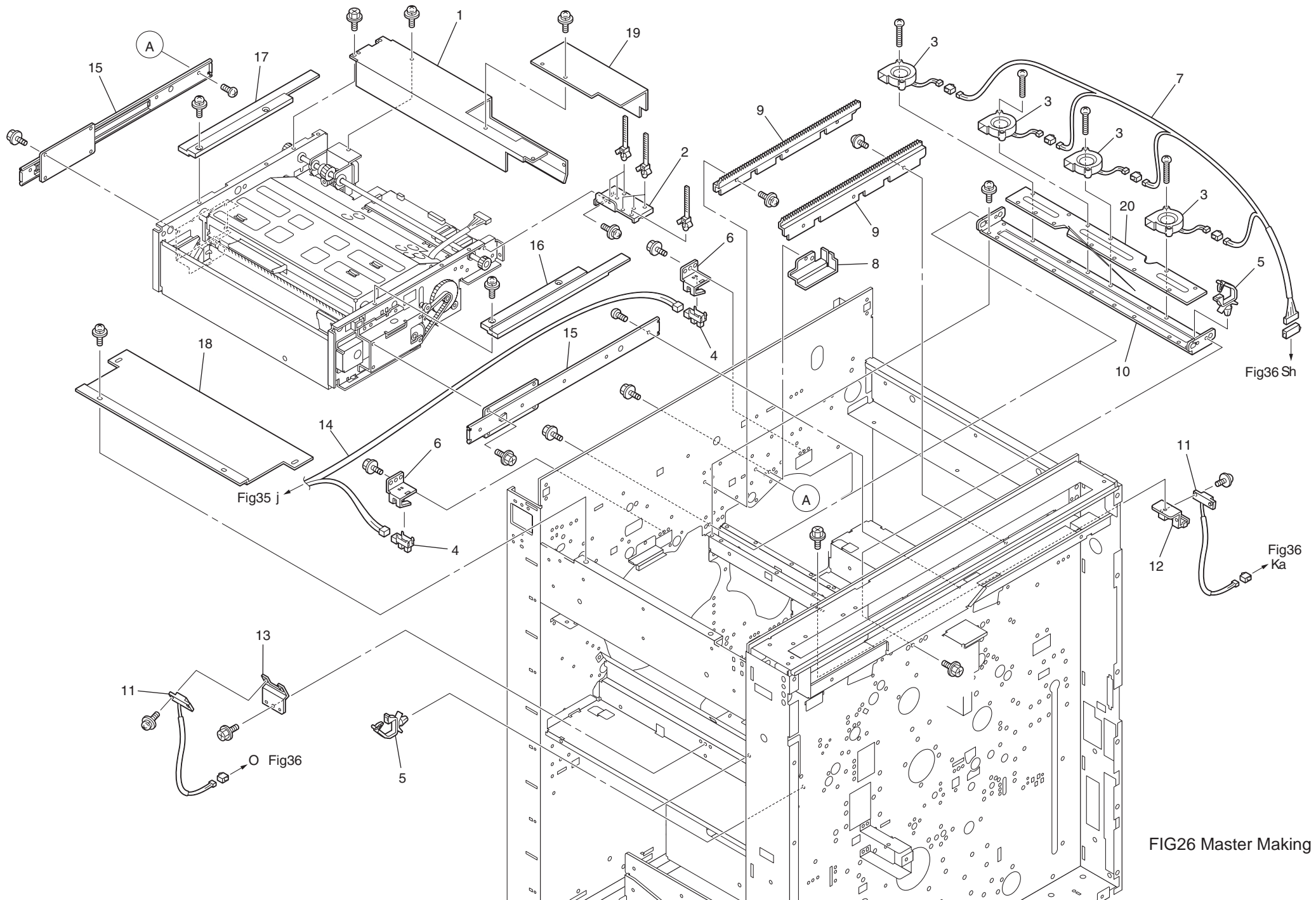


FIG26 Master Making a

Fig26 MASTER MAKING AREA (1)

| No. | Part No. | Part Name | Q'ty | Remark |
|-----|---------------|---------------------------------|------|--------|
| | 022-98110-051 | Master Making Unit;SU | | |
| 1 | 022-18010-205 | *Stay;Unit Upper | 1 | |
| 2 | 022-18035-100 | *Holder Wire Harness | 1 | |
| 3 | 490-41006-004 | *Fan;D05F-24PH12 | 4 | |
| 4 | 444-30000-001 | *Sensor;GP1A73A | 2 | |
| 5 | 665-02044-002 | *WIRE SADDLE; LWS-0711 | 2 | |
| 6 | 022-18027-205 | Bracket;Sensor M.M | 2 | |
| 7 | 022-51077-005 | Wire Harness;Loading Fan2 | 1 | |
| 8 | 022-18052-102 | 1st Gear Cover | 1 | |
| 9 | 022-18021-100 | M.M Slide Rack | 2 | |
| 10 | 022-11115-109 | Stay;Drum B | 1 | |
| 11 | 015-61001-002 | Master Sensor2 | 2 | |
| 12 | 022-16489-309 | Bracket;Loading Sensor1 | 1 | |
| 13 | 022-19042-202 | Bracket;Loading Sensor2 | 1 | |
| 14 | 022-51095-003 | Wire Harness;Front | 1 | |
| 15 | 022-18107-004 | M.M Slide Rail | 2 | |
| 16 | 022-18053-001 | Unit Cover R | 1 | |
| 17 | 022-18054-008 | Unit Cover F | 1 | |
| 18 | 022-18300-106 | Plate;M.M Unit | 1 | |
| 19 | 022-18055-209 | Cover;M.M PCB | 1 | |
| 20 | 022-16494-108 | Bracket;Loading Fan2 | 1 | |
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| | 022-18401-000 | 14 MM DIAMETER LONG SHAFT (JIG) | | |
| | 022-18402-006 | 8 MM DIAMETER LONG SHAFT (JIG) | | |
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| No. | Part No. | Part Name | Q'ty | Remark |
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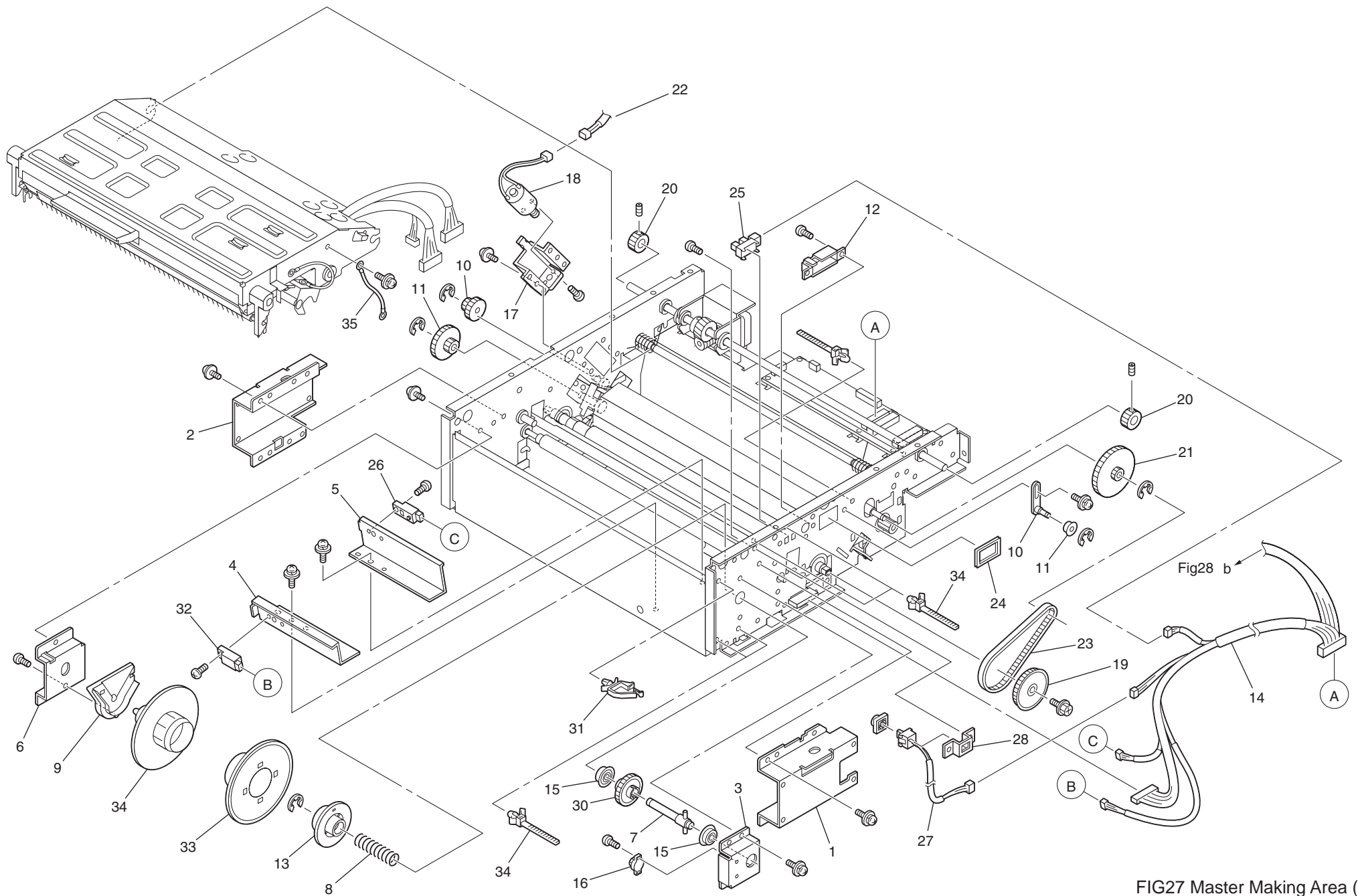


FIG27 Master Making Area (2)

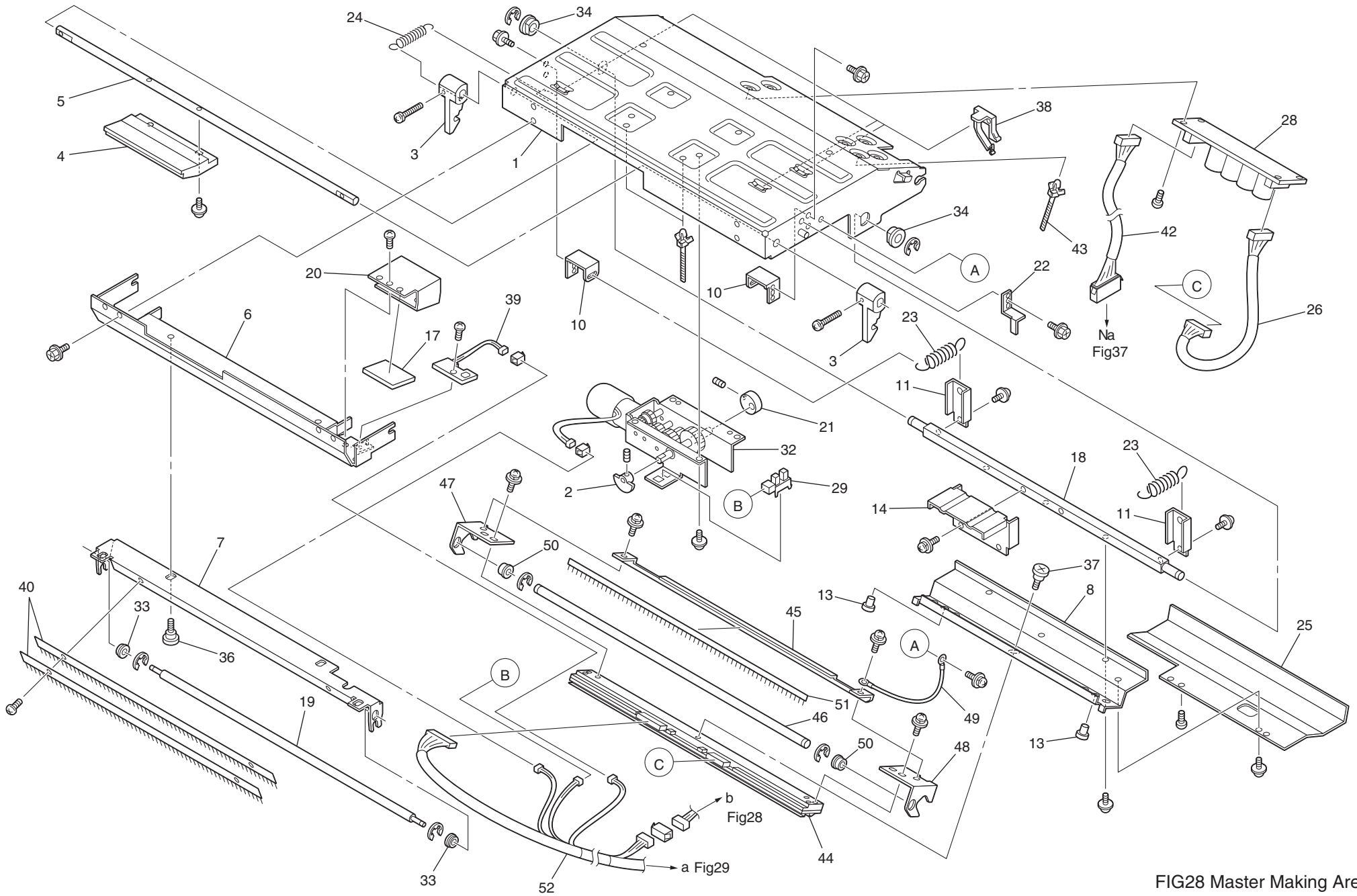


FIG28 Master Making Area (3)

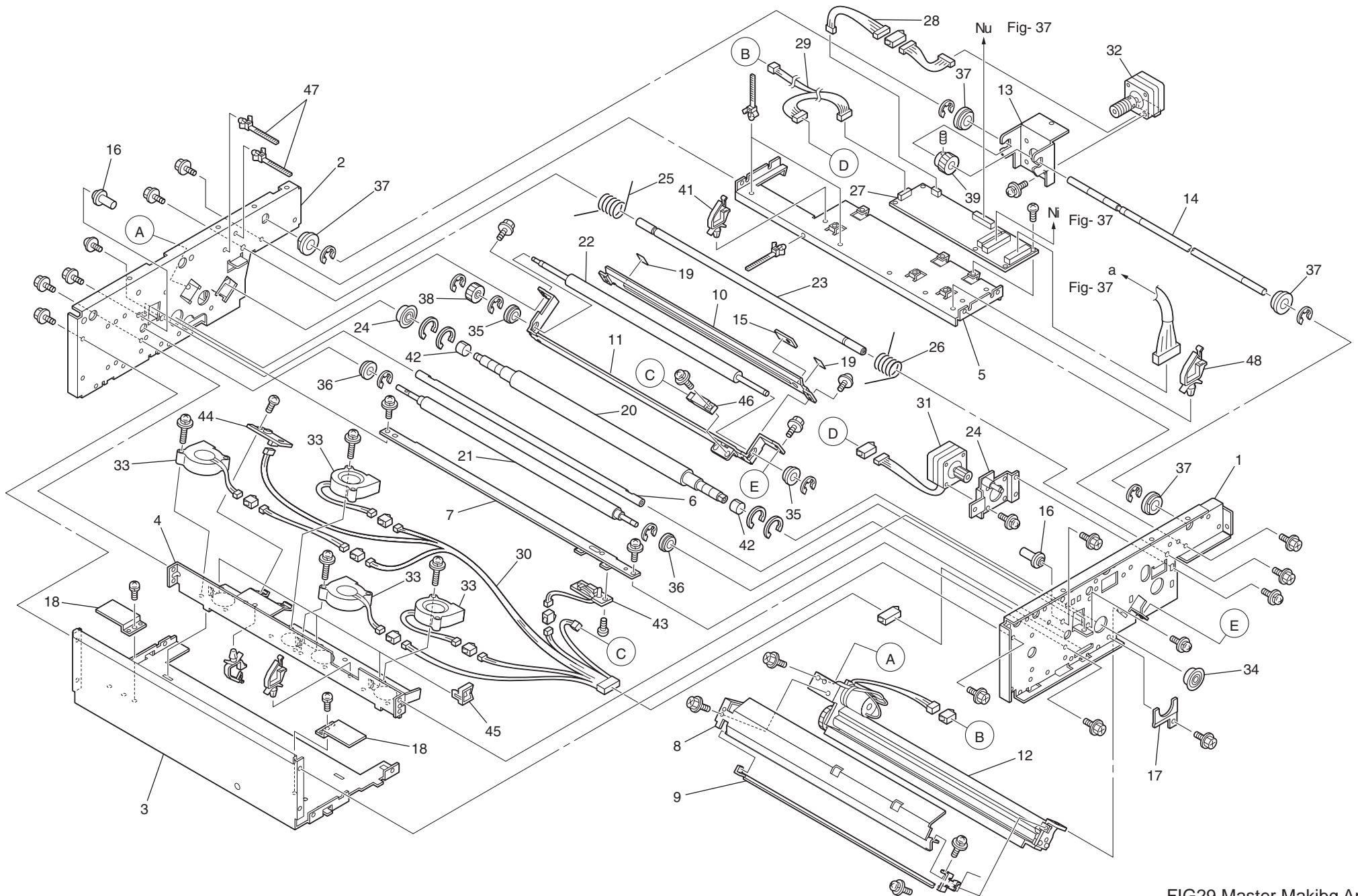


FIG29 Master Makibg Area (4)

Fig 29 MASTER MAKING AREA (4)

| No. | Part No. | Part Name | Q'ty | Remark |
|-----|---------------|----------------------------|------|--------|
| | 022-98110-051 | Master Making Unit;SU | 1 | |
| 1 | 022-18002-202 | *Plate;Unit Side R | 1 | |
| 2 | 022-18004-302 | *Plate;Unit Side F | 1 | |
| 3 | 022-18005-201 | *Stay;Master Holder | 1 | |
| 4 | 022-18008-200 | *Stay;Master Disposal | 1 | |
| 5 | 022-18009-304 | *Stay;Seihan PCB | 1 | |
| 6 | 022-18011-007 | *Shaft;Set Guide | 1 | |
| 7 | 022-18012-100 | *Master Guide | 1 | |
| 8 | 022-18013-107 | *Cutter Guide Upper | 1 | |
| 9 | 022-18014-103 | *Cutter Guide Lower | 1 | |
| 10 | 022-18015-100 | *M.Loading Guide Upper | 1 | |
| 11 | 022-18018-400 | *M.Loading Guide Lower | 1 | |
| 12 | 022-18022-106 | *Unit/Cutter | 1 | |
| 13 | 022-18023-102 | *M.M Motor Housing | 1 | |
| 14 | 022-18024-109 | *Shaft;M.M Motor | 1 | |
| 15 | 022-18033-205 | *Light Absorber MD | 1 | |
| 16 | 022-18036-000 | *Fulcrum;M.M Unit Hook | 2 | |
| 17 | 022-18038-002 | *Fixing Plate;Write Roller | 1 | |
| 18 | 022-18045-106 | *Spring Plate (t0.3) | 2 | |
| 19 | 022-18060-008 | *Guide Sheet | 2 | |
| 20 | 022-18101-006 | *Write Roller | 1 | |
| 21 | 022-18102-002 | *Tension Roller | 1 | |
| 22 | 022-18103-106 | *M.Loading Roller | 1 | |
| 23 | 022-18221-001 | *Shaft;M.M Support | 1 | |
| 24 | 022-18226-100 | *Bracket;Write PM | 1 | |
| 25 | 022-18237-005 | *Spring;M.M F 2.6 | 1 | |
| 26 | 022-18238-001 | *Spring;M.M R 2.6 | 1 | |
| 27 | 022-50504-406 | *SEIHAN-PCB | 1 | |
| 28 | 022-51008-100 | *Wire Harness;M.M Motor | 1 | |
| 29 | 022-51009-409 | *Wire Harness;WPM/Cutter | 1 | |
| 30 | 022-51011-004 | *Wire HarnessM.M Unit | 1 | |
| 31 | | | | |
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| No. | Part No. | Part Name | Q'ty | Remark |
|-----|---------------|-----------------------------|------|--------|
| 31 | 490-31003-007 | *STP-42D275 | 1 | |
| 32 | 490-31004-003 | *103H5205-0448 | 1 | |
| 33 | 490-41006-004 | *D05F-24PH12 | 4 | |
| 34 | 601-12248-008 | *BEARING;6901ZZNR | 2 | |
| 35 | 607-13000-003 | *METAL;F6x10/9x4;12x1.5 | 2 | |
| 36 | 607-13006-001 | *METAL;F6x10x4;12x1.5 | 2 | |
| 37 | 607-15000-000 | *METAL;F8x13/12x5;16x2 | 4 | |
| 38 | 612-11208-103 | *Gear;M0.8x20x9 | 1 | |
| 39 | 612-42200-003 | *WORM WHEEL;M1x20x10 | 1 | |
| | | | | |
| 41 | 665-02044-002 | *WIRE SADDLE; LWS-0711 | 3 | |
| 42 | 607-51210-003 | *Collar;R-MLC1210 | 2 | |
| 43 | 444-42014-008 | *SENSOR; KB1136-RK12 (SEND) | 1 | |
| 44 | 444-50002-000 | *SENSOR; PE1151AC | 1 | |
| 45 | 665-02060-008 | Side Snap;MSBS-1207 | 3 | |
| 46 | 444-33001-009 | *Sensor;KR894-RK | 1 | |
| 47 | 665-01205-002 | *REUSE BAND; RSG-100 | 3 | |
| 48 | 665-02043-006 | *WIRE SADDLE;LWS-1316 | 1 | |
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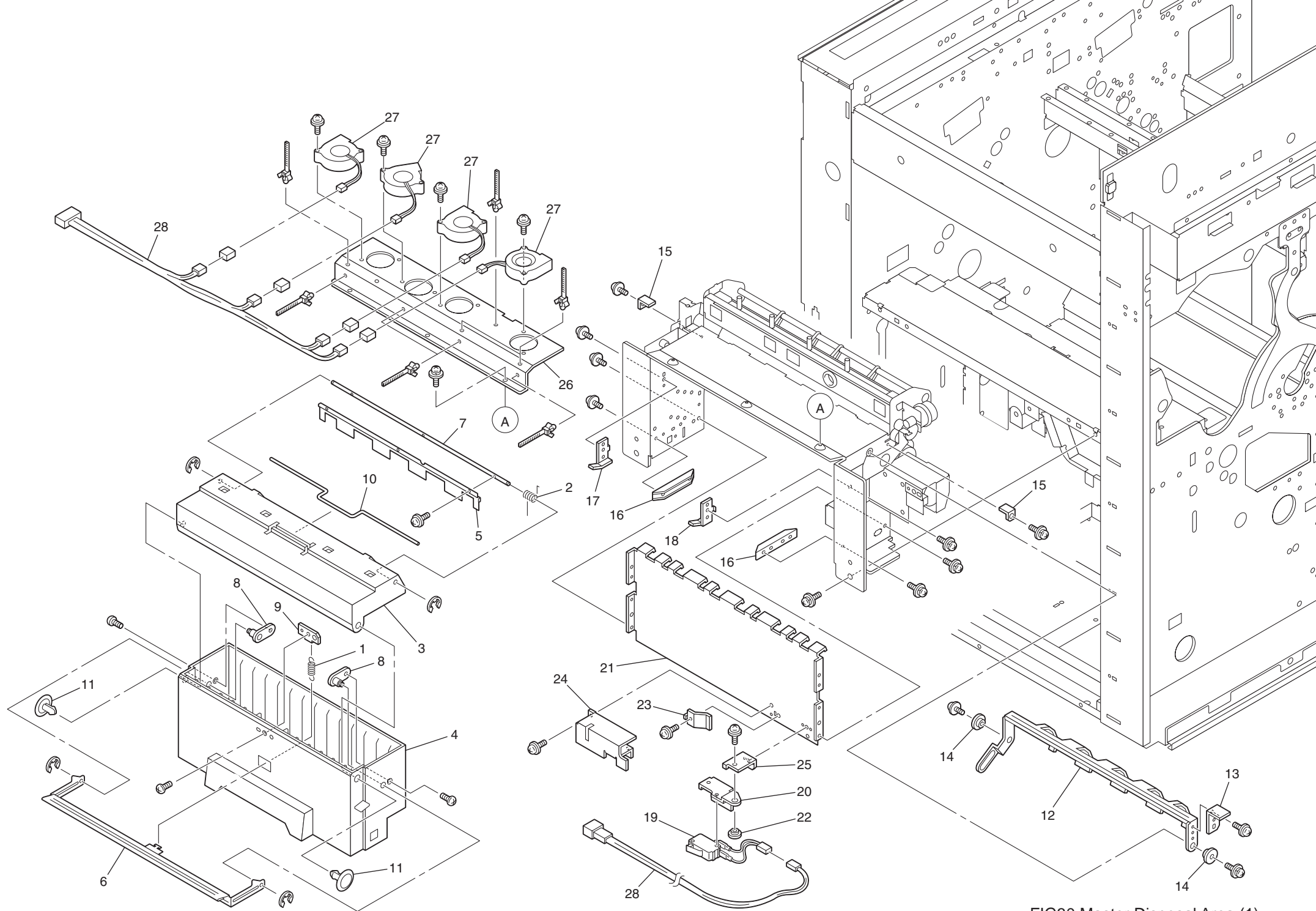


FIG30 Master Disposal Area (1)

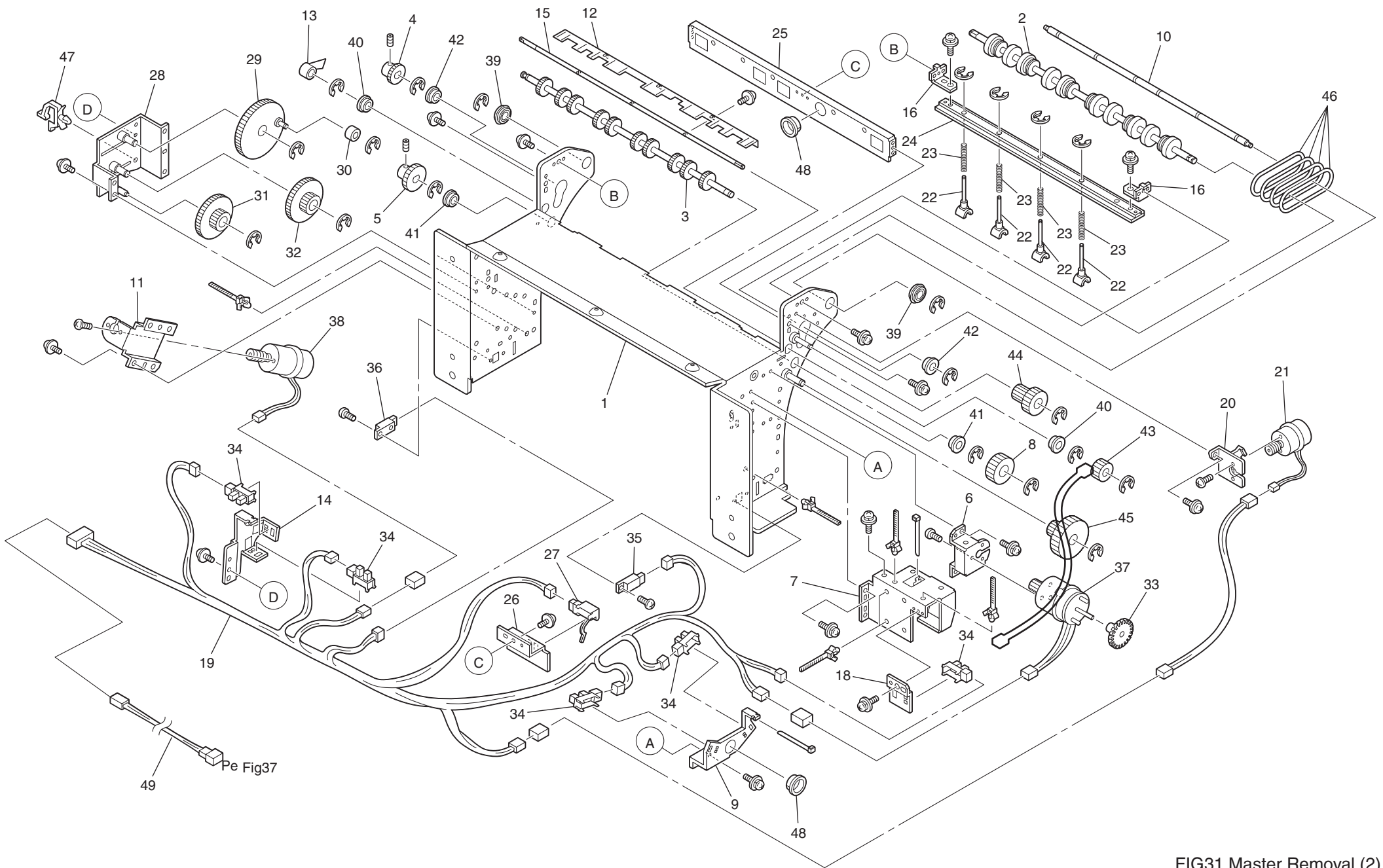


FIG31 Master Removal (2)

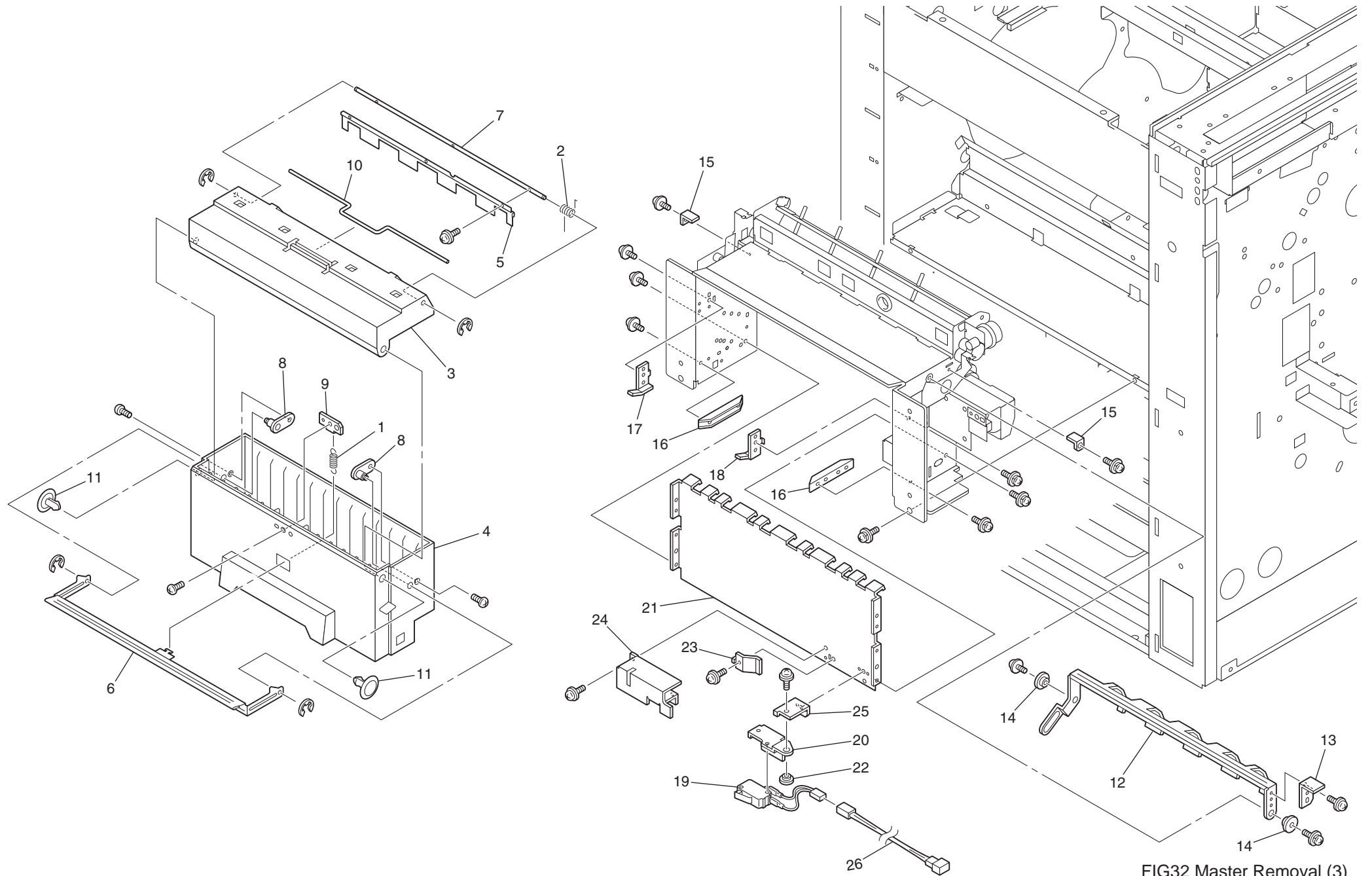


FIG32 Master Removal (3)

Fig 32 MASTER DISPOSAL AREA (3)

| No. | Part No. | Part Name | Q'ty | Remark |
|-----|---------------|---------------------------------|------|--------|
| | 022-99100-050 | Master Disposal Box Assy | | |
| 1 | 011-15098-000 | *Spring;M.Box Hook | 1 | |
| 2 | 015-29214-002 | *Flap Spring | 1 | |
| 3 | 022-19145-007 | *Disposal Cover;Upper | 1 | |
| 4 | 022-19146-003 | *Disposal Cover;Lower | 1 | |
| 5 | 022-19147-107 | *M.Box Flap | 1 | |
| 6 | 022-19148-200 | *M.Box Lever | 1 | |
| 7 | 022-19152-003 | *Shaft;M.Box | 1 | |
| 8 | 022-19175-100 | *Fulcrum Plate;M.Box Lever | 2 | |
| 9 | 022-19176-107 | *Plate;Spring Hook | 1 | |
| 10 | 022-19178-002 | *Shaft;Box Open | 1 | |
| 11 | 665-04043-003 | *Fulcrum;M.Box | 2 | |
| | 022-99080-059 | 2nd Master Disposal Unit | | |
| 12 | 022-19122-201 | *M.Compression Plate | 1 | |
| 13 | 022-19123-305 | *Plate;Compression Sensor | 1 | |
| 14 | 022-19141-001 | *Fulcrum;M.Compression Plate | 2 | |
| 15 | 022-19167-108 | *Stopper;Compression | 2 | |
| 16 | 022-19171-008 | *Guide;M.Box | 2 | |
| 17 | 022-19179-106 | *Plate;Box Lock F | 1 | |
| 18 | 022-19180-104 | *Plate;Box Lock R | 1 | |
| | 022-99090-054 | *Guide;M.Disposal Lower II Assy | | |
| 19 | 021-51031-008 | **Safety SW | 1 | |
| 20 | 022-17304-108 | **Bracket;Safety SW | 1 | |
| 21 | 022-19144-205 | **Guide;M.Disposal Lower II | 1 | |
| 22 | 022-19149-002 | **Fulcrum;SW | 1 | |
| 23 | 022-19150-108 | **SW Spring | 1 | |
| 24 | 022-19170-303 | **Cover;Safety SW | 1 | |
| 25 | 022-19177-308 | **Fixing Plate;Safety SW | 1 | |
| 26 | 022-51091-202 | *Wire Harness;M-Rmv 2nd | 1 | |
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| No. | Part No. | Part Name | Q'ty | Remark |
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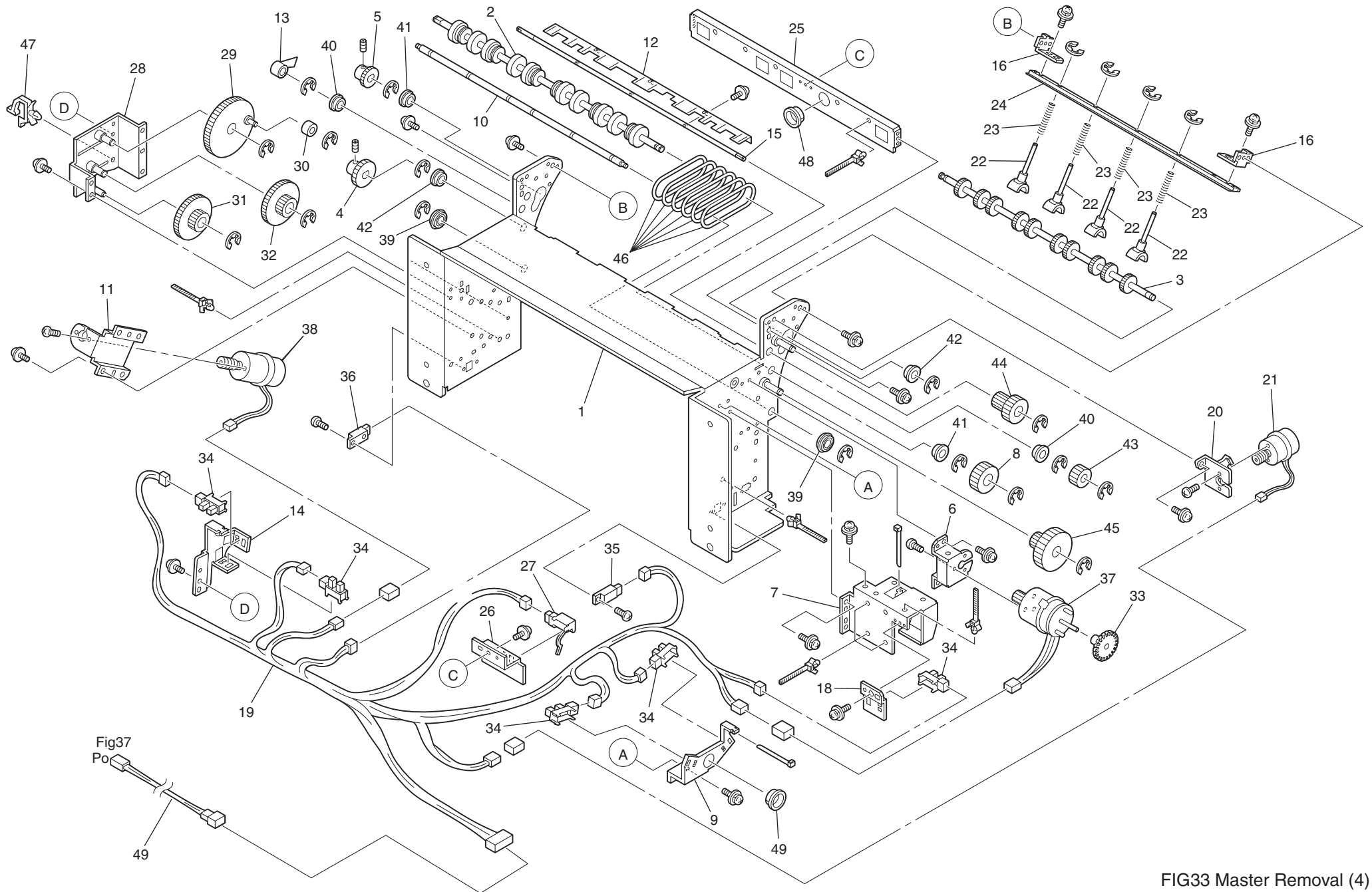


FIG33 Master Removal (4)

Fig33 MASTER DISPOSAL AREA (4)

| No. | Part No. | Part Name | Q'ty | Remark |
|-----|---------------|-----------------------------------|------|--------|
| | 022-99080-059 | 2nd Master Disposal Unit | | |
| 1 | 022-19102-405 | *Frame;Master Removal II | 1 | |
| 2 | 022-19103-002 | *Vertical Roller G | 1 | |
| 3 | 022-19104-009 | *Vertical Roller J | 1 | |
| 4 | 022-19105-005 | *Vertical Gear Z24 | 1 | |
| 5 | 022-19106-001 | *Vertical Gear Z21 | 1 | |
| 6 | 022-19115-108 | *Bracket;M.Removal Motor | 1 | |
| 7 | 022-19116-201 | *Cover;M.Removal Motor | 1 | |
| 8 | 022-19119-006 | *M.Removal Motor Gear C | 1 | |
| 9 | 022-19124-204 | *Bracket;M.Compression Sensor | 1 | |
| 10 | 022-19126-100 | *M.Guide Roller | 1 | |
| 11 | 022-19127-106 | *Bracket;M.Compression Motor | 1 | |
| 12 | 022-19160-308 | *M.Compression Plate II | 1 | |
| 13 | 022-19161-002 | *Compression Detection Plate | 1 | |
| 14 | 022-19162-203 | *Bracket;Compression Plate Sensor | 1 | |
| 15 | 022-19163-005 | *Shaft;Compression Plate | 1 | |
| 16 | 022-19165-202 | *Bracket;Vertical Roller Holder | 2 | |
| | | | | |
| 18 | 022-19190-100 | *Bracket;M.Rmv Limit Sensor | 1 | |
| 19 | 022-51091-202 | *Wire Harness;M-Rmv 2nd | 1 | |
| | 022-99020-056 | *Disposal Plate Motor Assy | | |
| 20 | 022-19159-008 | **Bracket;Compression Plate Motor | 1 | |
| 21 | 490-21019-002 | **CWIH530 | 1 | |
| | 022-99030-051 | *1st Vertical Roller Holder Assy | | |
| 22 | 022-19107-008 | **Vertcal Block | 4 | |
| 23 | 022-19108-004 | **Spring;Vertical 1 | 4 | |
| 24 | 022-19109-108 | **Vertical Roller Holder | 1 | |
| | 022-99050-052 | *M Guide Upper Assy | | |
| 25 | 022-19113-202 | **M Guide Upper | 1 | |
| 26 | 022-19114-209 | **Bracket;M.Rmv Sensor | 1 | |
| 27 | 444-41002-103 | **SENSOR;OS665633-703 | 1 | |
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| No. | Part No. | Part Name | Q'ty | Remark |
|-----|---------------|----------------------------------|------|--------|
| | 022-99060-058 | *Compression Support Assy | | |
| 28 | 022-19130-107 | **Compression Gear Support Plate | 1 | |
| 29 | 022-19137-004 | **M.Compression Gear C | 1 | |
| 30 | 607-04000-009 | **Metal;S5X10X6 | 1 | |
| 31 | 612-81402-004 | **Gear;M0.8X42+M1X14 | 1 | |
| 32 | 612-82311-002 | **Gear;M1X34+M1X14 | 1 | |
| 33 | 030-19331-007 | *FG SLIT; 24-4-36 | 1 | |
| 34 | 444-30000-001 | *Sensor;GP1A73A | 5 | |
| 35 | 444-32001-102 | *OZ-RS01T | 1 | |
| 36 | 444-32002-109 | *OZ-RS01R5 | 1 | |
| 37 | 490-21015-007 | *CCWTG-30R-E119:24V | 1 | |
| 38 | 490-21016-003 | *MOTOR; CWKL559 | 1 | |
| 39 | 600-06138-007 | *BEARING;LNR-1360X3ZZR | 2 | |
| 40 | 607-12001-006 | *METAL;F5x10/9x4;12x1.5 | 2 | |
| 41 | 607-15000-000 | *METALF8x13/12x5;16x2 | 2 | |
| 42 | 607-15002-003 | *METAL;F8x12x5;16x2 | 1 | |
| 43 | 612-10303-005 | *Gear;M0.5x32x8 | 1 | |
| 44 | 612-80405-000 | *Gear;M0.5X42+M0.5X20 | 1 | |
| 45 | 612-81305-009 | *Gear;M0.8X38+M0.8X16 | 1 | |
| 46 | 628-21401-009 | *TRANSFER BELT 2X140 | 6 | |
| 47 | 665-02044-002 | *WIRE SADDLE; LWS-0711 | 1 | |
| 48 | 665-04056-008 | *MP-1060 | 2 | |
| 49 | 022-51104-002 | Wire Harness;M-Rmv Junction | 1 | |
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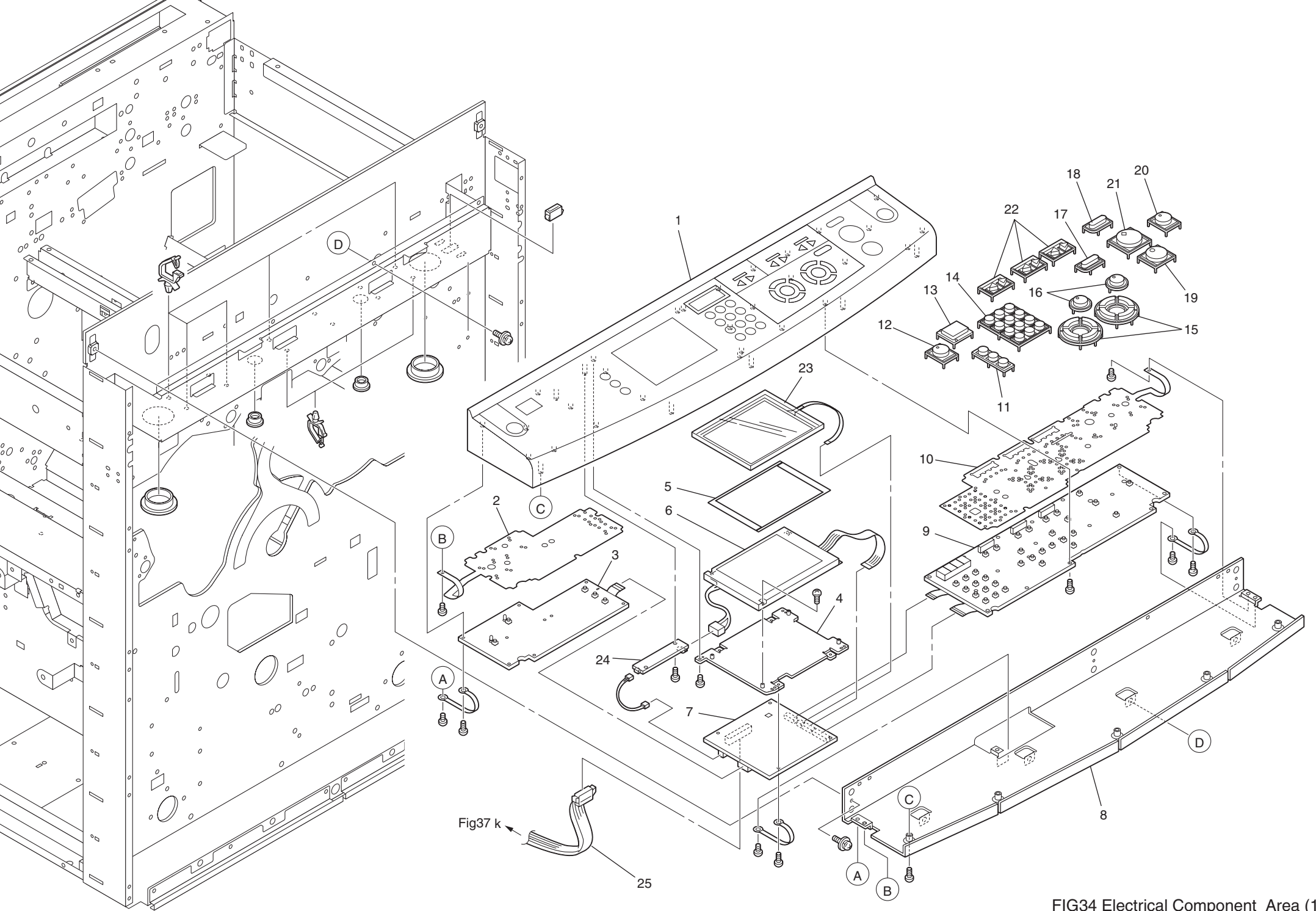


FIG34 Electrical Component Area (1)

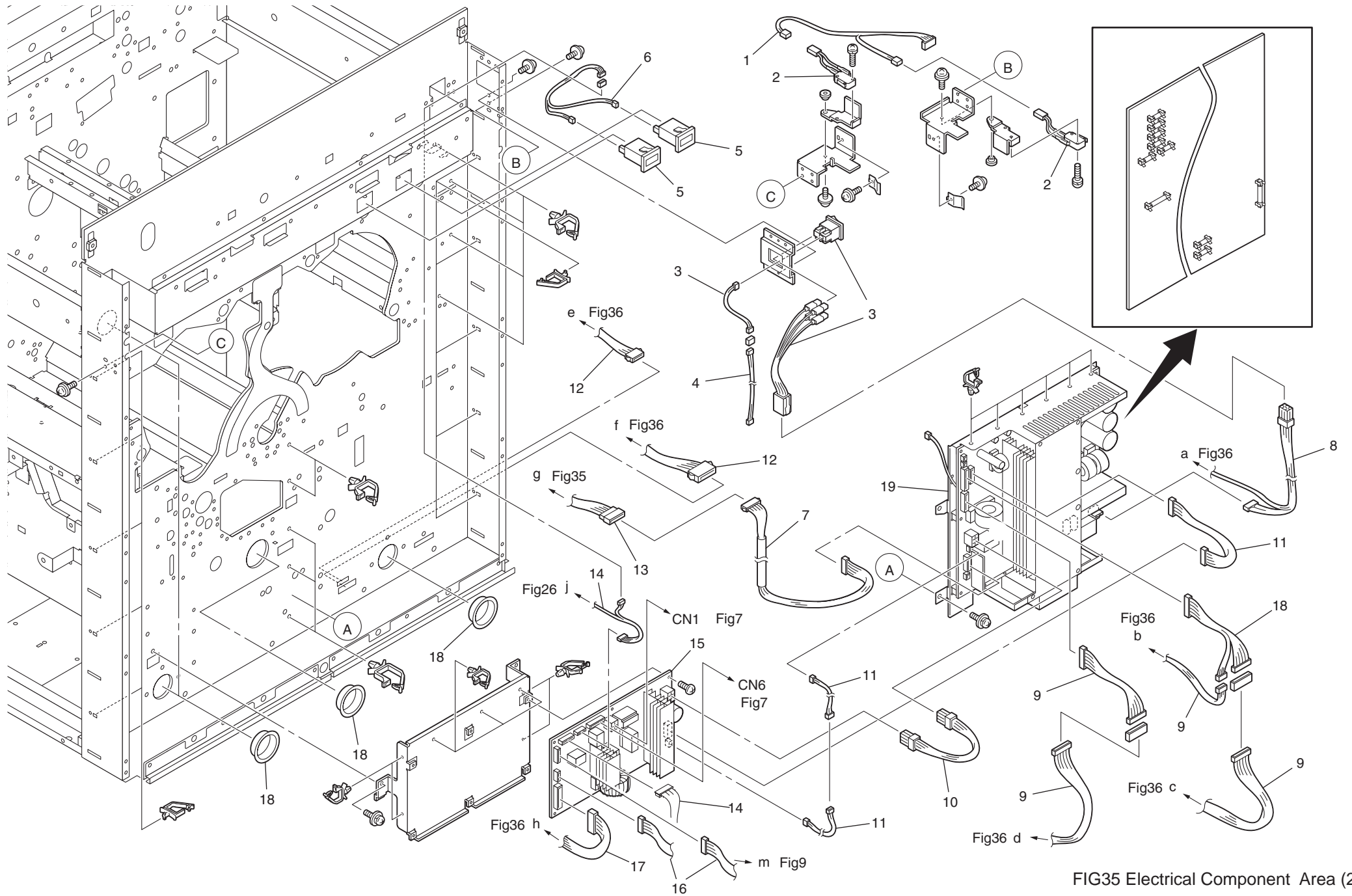


FIG35 Electrical Component Area (2)

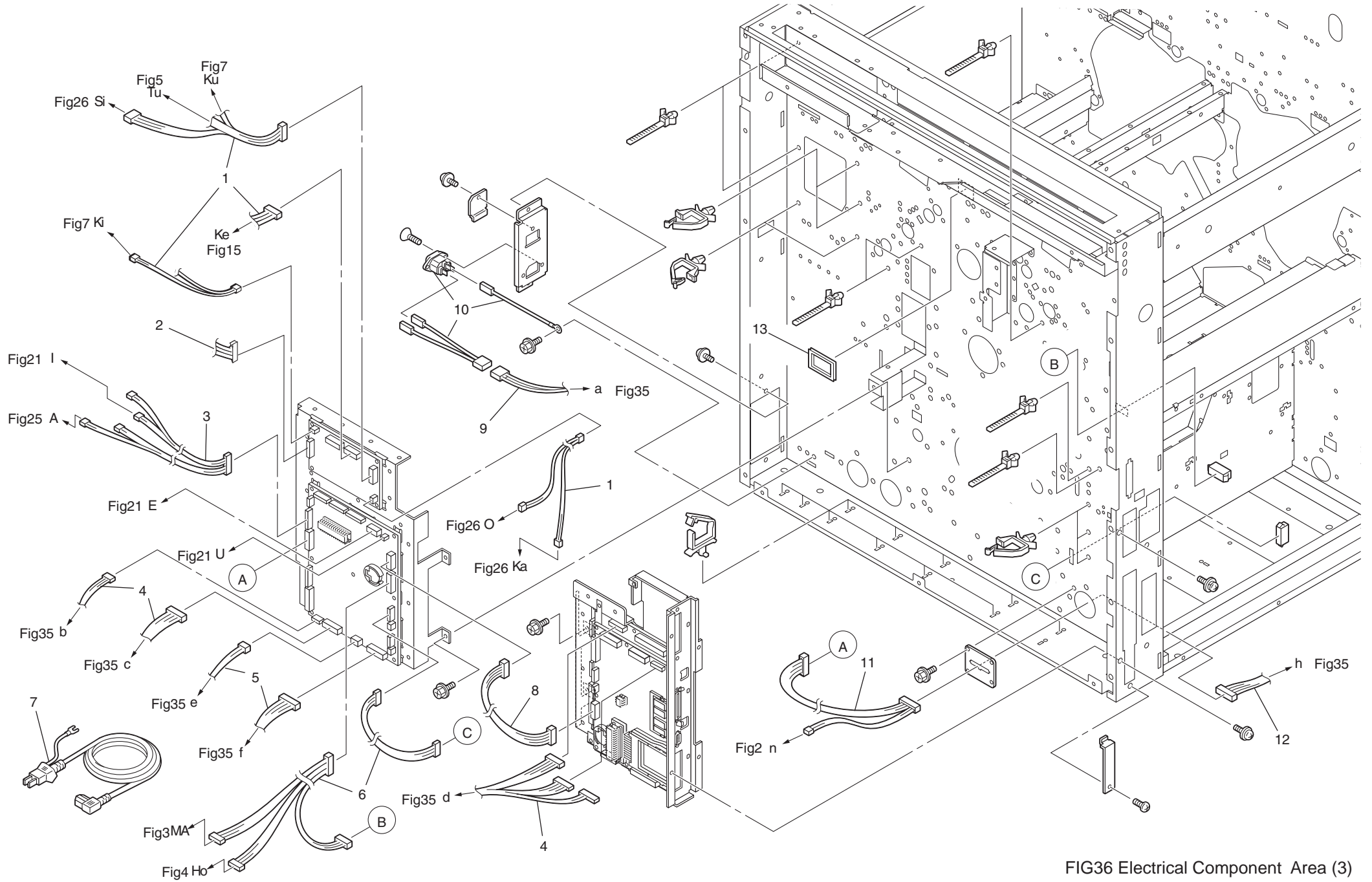


FIG36 Electrical Component Area (3)

Fig 36 ELECTRICAL COMPONENT AREA (3)

| No. | Part No. | Part Name | Q'ty | Remark |
|-----|---------------|---------------------------|------|--------|
| 1 | 022-51092-004 | Wire Harness;D Lock U2 | 1 | |
| 2 | 022-51023-002 | Wire Harness;MCSD2 | 1 | |
| 3 | 022-51029-108 | Wire Harness;MCSW | 1 | |
| 4 | 022-51088-201 | Wire Harness;MC Power | 1 | |
| 5 | 022-51033-105 | Wire Harness;MCD | 1 | |
| 6 | 022-51087-108 | Wire Harness;Paper Feed R | 1 | |
| 7 | 488-00015-106 | POWER CORD; V8 E | 1 | |
| 7 | 488-00024-008 | POWER CORD; V8 U | 1 | |
| 8 | 022-51032-001 | Wire Harness;MCROSE | 1 | |
| 9 | 022-51074-103 | Wire Harness;Power SW | 1 | |
| 10 | 022-51099-106 | Inlet Assy | 1 | |
| 11 | 022-51030-009 | Wire Harness;MCMD R | 1 | |
| 12 | 022-51031-005 | Wire Harness;MCMD FR | 1 | |
| 13 | 665-04054-005 | SB-2718 | 1 | |
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| No. | Part No. | Part Name | Q'ty | Remark |
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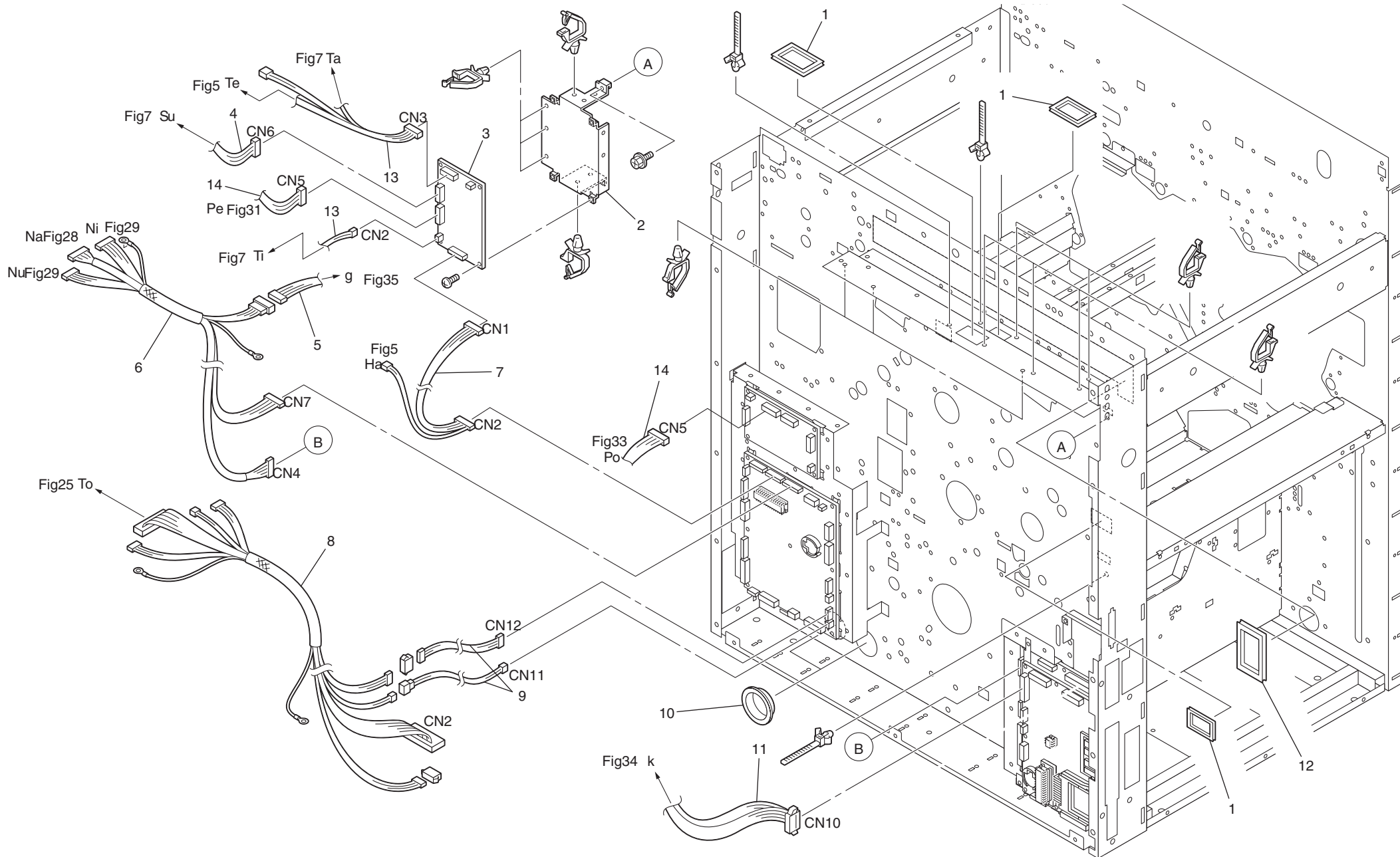


FIG37 Electrical Component Area (4)

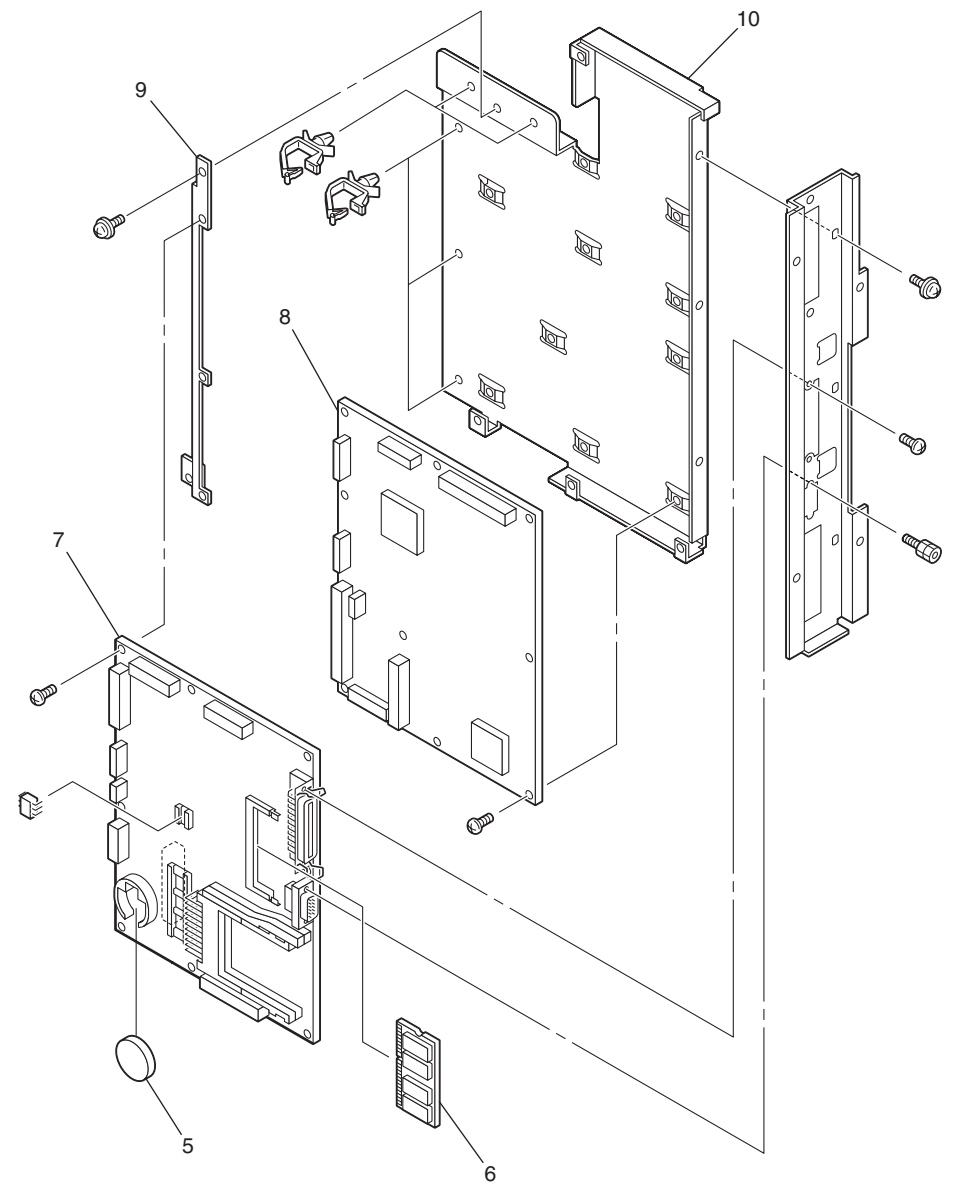
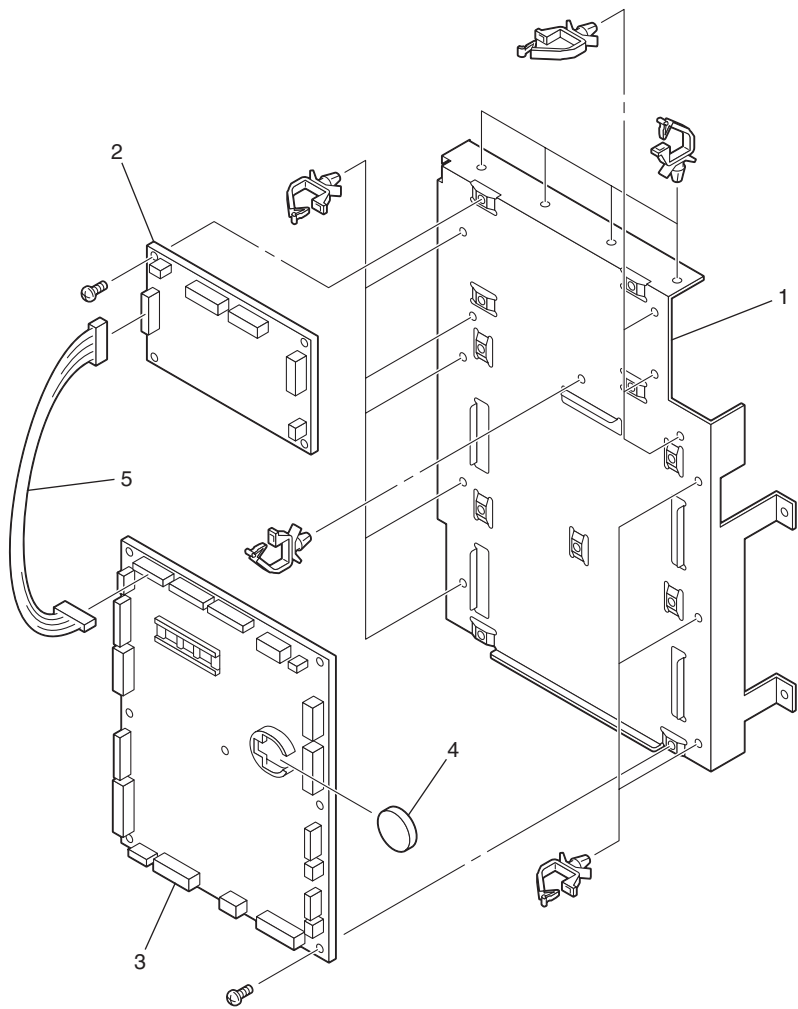


FIG38 Electrical Component Area (5)

Fig 38 ELECTRICAL COMPONENT AREA (5)

| No. | Part No. | Part Name | Q'ty | Remark |
|-----|---------------|--------------------|------|--------|
| 1 | 022-11302-103 | Bracket;MECHA PCB | 1 | |
| 2 | 022-50503-400 | Side Drive PCB | 1 | |
| 3 | 022-50505-704 | MECHA-CNTPCB | 1 | |
| 4 | 408-02301-008 | Battery;CR-2450 | 1 | |
| 5 | 022-51023-002 | Wire Harness;MCSD2 | 1 | |
| 6 | 030-50521-108 | DIMM-PCB 64MB | 1 | |
| 7 | 030-50539-201 | SH-PCB | 1 | |
| 8 | 030-50503-509 | RIPU-PCB | 1 | |
| 9 | 022-11305-102 | Core PCB Support | 1 | |
| 10 | 022-11304-408 | Bracket;RIPU-PCB | 1 | |
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| No. | Part No. | Part Name | Q'ty | Remark |
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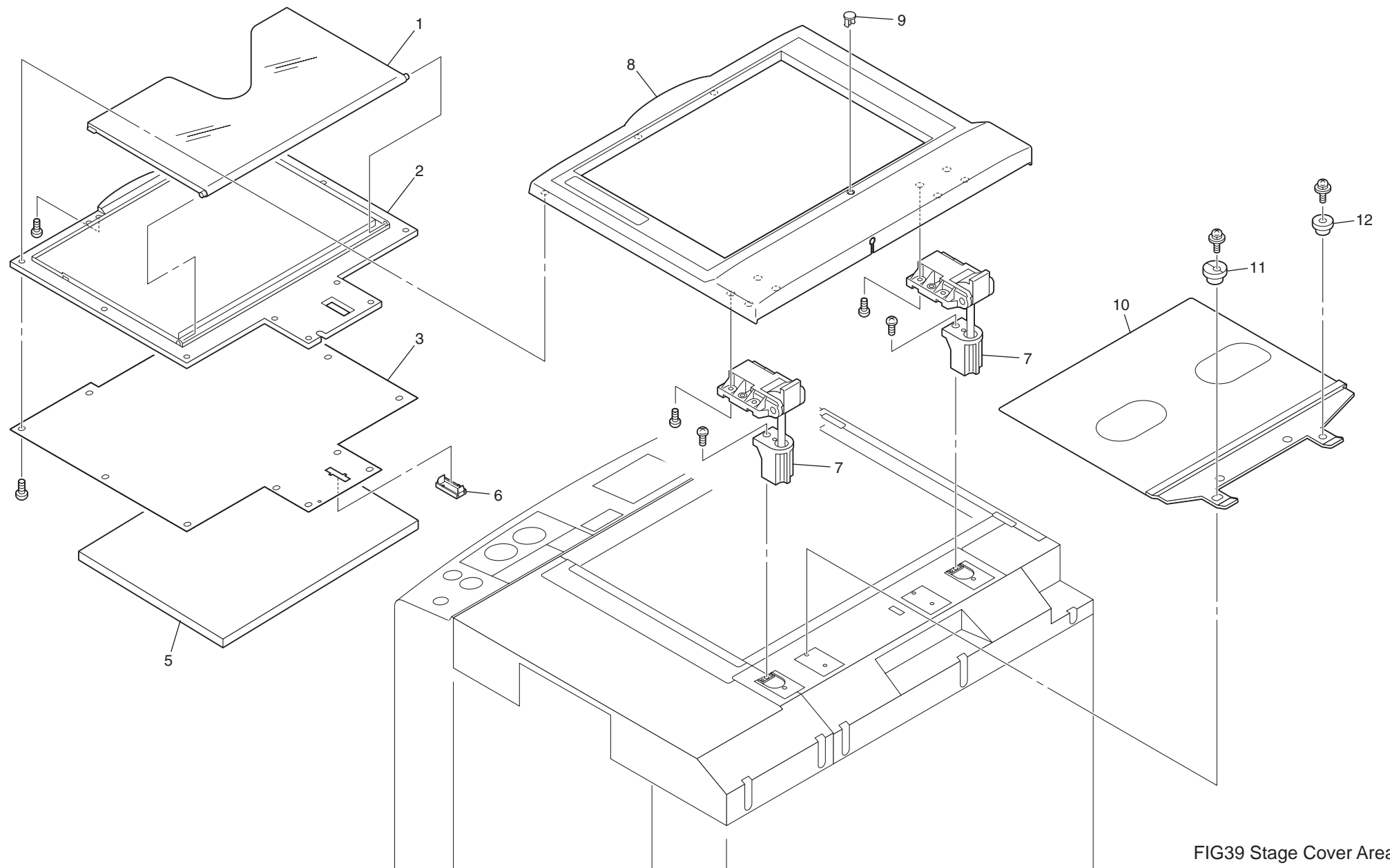


FIG39 Stage Cover Area

Fig 39 STAGE COVER

| No. | Part No. | Part Name | Q'ty | Remark |
|-----|---------------|-----------------------------|------|--------|
| 1 | 018-16411-102 | ORIGINAL HOLDER COVER (UPPE | 1 | |
| 2 | 030-17208-003 | ORIGINAL HOLDER | 1 | |
| 3 | 030-17202-102 | PLATE; STAGE COVER | 1 | |
| 5 | 018-16425-006 | STAGE PAD(W);STAGE COVER | 1 | |
| 6 | 030-17237-003 | PLATE; STAGE COVER SW | 1 | |
| 7 | 018-96210-005 | STAGE COVER HINGE ASS'Y" | 2 | |
| 8 | 030-17221-000 | FRAME; STAGE COVER | 1 | |
| 9 | 030-17210-008 | BLIND CAP | 1 | |
| 10 | 022-11233-209 | Gage Sheet | 1 | |
| 11 | 022-11237-000 | Gage Sheet Adjust | 1 | |
| 12 | 022-11236-003 | Gage Sheet Fulcrum | 1 | |
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| No. | Part No. | Part Name | Q'ty | Remark |
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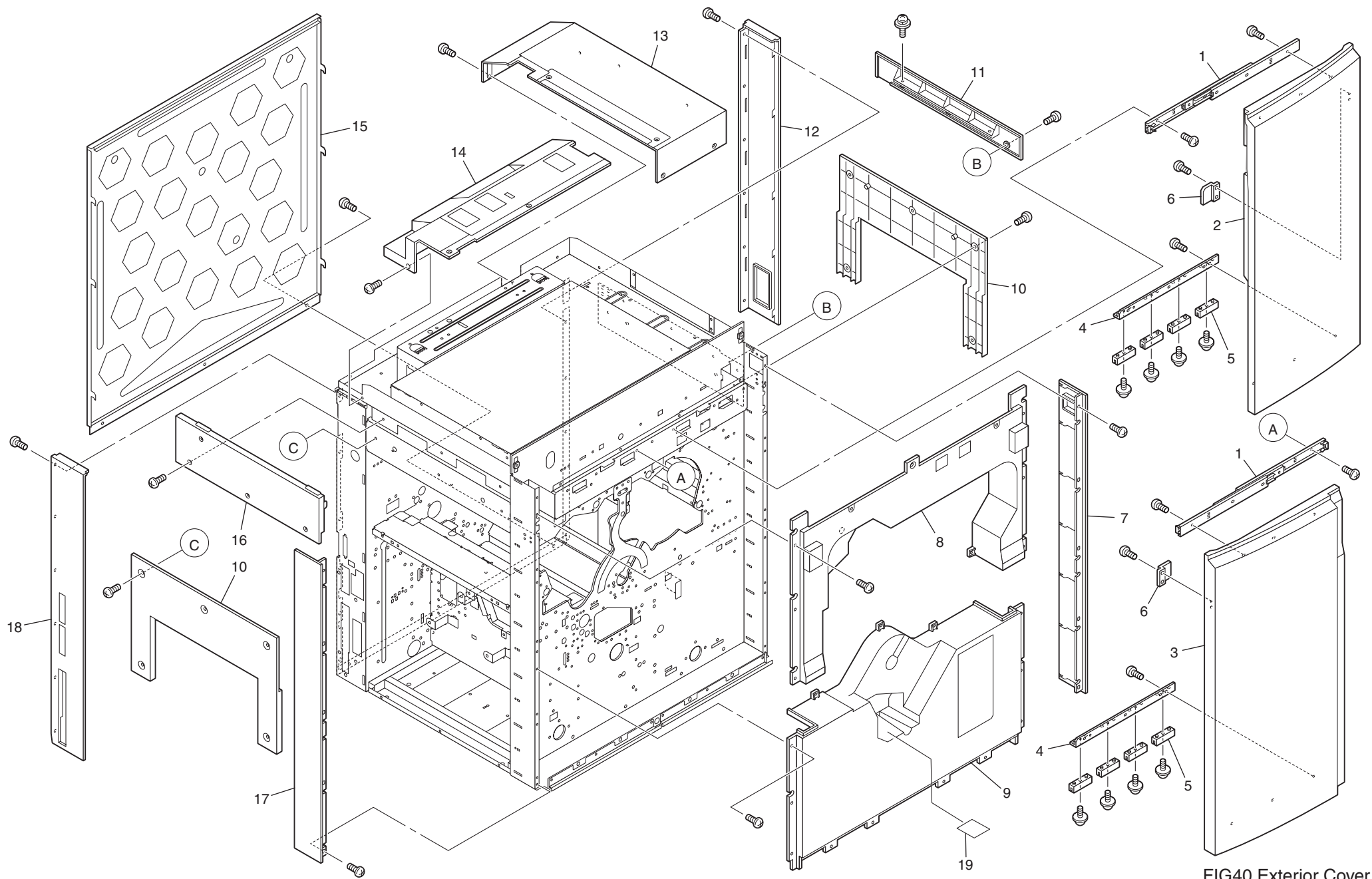


FIG40 Exterior Cover

| Part No. | Part Name | Q'ty | Fig | No. | | |
|---------------|--------------------------------|------|-------|-----|--|--|
| 002-11719-303 | Rack;Elevator | 2 | Fig3 | 3 | | |
| 003-26306-100 | Pick-up Roller | 2 | Fig2 | 8 | | |
| 006-11303-009 | *Gear;Guide Roller | 1 | Fig9 | 43 | | |
| 006-11304-005 | *Guide Shaft | 1 | Fig9 | 41 | | |
| 006-11305-109 | *One-Way Spring | 1 | Fig9 | 42 | | |
| 007-13124-109 | BASE BLOCK; PAPER GUIDE; RCV | 3 | Fig22 | 1 | | |
| 011-15098-000 | *Spring;M.Box Hook | 1 | Fig30 | 1 | | |
| 011-15098-000 | *Spring;M.Box Hook | 1 | Fig32 | 1 | | |
| 014-15011-004 | *DE-ELECTRICITY BAR; M.-M.; A3 | 1 | Fig28 | 40 | | |
| 014-15035-000 | **DE-ELECTRICITY BRUSH;TPH;A3 | 1 | Fig28 | 51 | | |
| 015-14032-005 | L.O.Sheet | 1 | Fig4 | 1 | | |
| 015-15310-009 | *Catch;H Separator Shaft | 2 | Fig18 | 16 | | |
| 015-18250-007 | *Gear;Center Shaft | 1 | Fig27 | 30 | | |
| 015-18263-001 | SW Spring | 1 | Fig25 | 22 | | |
| 015-24001-000 | Slide Fence | 2 | Fig4 | 2 | | |
| 015-24009-001 | Shaft;Slide Fence | 3 | Fig4 | 3 | | |
| 015-24010-000 | Slide Coller | 2 | Fig4 | 4 | | |
| 015-24011-006 | Screw;Fence Lock | 2 | Fig4 | 5 | | |
| 015-24012-100 | Rack;Fence | 2 | Fig4 | 6 | | |
| 015-24013-009 | Reinforce Plate ;P-F-T | 1 | Fig4 | 7 | | |
| 015-24014-102 | Plate;Guide Adjust | 1 | Fig4 | 8 | | |
| 015-24019-104 | Plate;Size VR | 1 | Fig4 | 9 | | |
| 015-24020-005 | P-F-T Sheet | 6 | Fig4 | 10 | | |
| 015-24021-001 | Lock Knob | 2 | Fig4 | 11 | | |
| 015-24026-100 | Stud;Fence Lock | 2 | Fig4 | 12 | | |
| 015-24027-000 | Fence Gear II | 1 | Fig4 | 13 | | |
| 015-24029-002 | Fence Sheet | 2 | Fig4 | 35 | | |
| 015-24050-107 | Gear;Size VR | 1 | Fig4 | 15 | | |
| 015-24132-008 | Fix Plate | 2 | Fig22 | 34 | | |
| 015-24132-008 | Fix Plate | 2 | Fig4 | 27 | | |
| 015-25113-007 | *Base;P Slider | 1 | Fig19 | 25 | | |
| 015-25127-105 | *Pinch Spring | 2 | Fig19 | 33 | | |
| 015-25203-006 | *Stopper;Separator Adj. | 2 | Fig18 | 17 | | |
| 015-25209-004 | *H Spring Hook | 1 | Fig18 | 18 | | |
| 015-25401-100 | *Plate;FS Guide | 1 | Fig22 | 2 | | |
| 015-25402-106 | *FS Arm | 1 | Fig22 | 3 | | |
| 015-25403-102 | *FS Base Plate | 1 | Fig22 | 4 | | |
| 015-25405-105 | *FS Shaft | 1 | Fig22 | 5 | | |
| 015-25406-004 | *FS Rubber Shaft | 1 | Fig22 | 6 | | |
| 015-25407-108 | *FS Lever | 1 | Fig22 | 7 | | |
| 015-25408-007 | *FS Spring | 1 | Fig22 | 8 | | |
| 015-29214-002 | *Flap Spring | 1 | Fig30 | 2 | | |
| 015-29214-002 | *Flap Spring | 1 | Fig32 | 2 | | |
| 015-33056-004 | Handle Housing | 1 | Fig17 | 43 | | |
| 015-34042-007 | Wire Cover B | 1 | Fig4 | 14 | | |
| 015-34066-100 | Stopper;Fence Lock | 2 | Fig4 | 16 | | |
| 015-34090-001 | Coller;Wire Cover | 2 | Fig4 | 17 | | |
| 015-35171-307 | *Plate;Jump Base A | 1 | Fig19 | 30 | | |
| 015-35172-303 | *Plate;Jump Base B | 1 | Fig19 | 28 | | |
| 015-35176-104 | *Shaft;Jump | 2 | Fig19 | 32 | | |

| Part No. | Part Name | Q'ty | Fig | No. | | |
|---------------|-----------------------------------|------|-------|-----|--|--|
| 015-35182-309 | *Wing A | 1 | Fig19 | 31 | | |
| 015-35183-305 | *Wing B | 1 | Fig19 | 29 | | |
| 015-35189-001 | *Fulcrum;Slide Screw | 2 | Fig19 | 34 | | |
| 015-35261-004 | Cover Catch B (Black) | 2 | Fig21 | 7 | | |
| 015-35261-004 | Cover Catch B (Black) | 2 | Fig3 | 11 | | |
| 015-36305-102 | *BB Roller MU-20 | 3 | Fig17 | 1 | | |
| 015-37205-004 | FB Lever | 1 | Fig25 | 2 | | |
| 015-61001-002 | Master Sensor2 | 2 | Fig26 | 11 | | |
| 015-91682-055 | Maintenance Lamp Ass'y | 1 | Fig21 | | | |
| 015-95231-007 | FS Guide Ass'y | | Fig22 | | | |
| 016-12205-007 | Catch;Vertical Drive | 1 | Fig5 | 2 | | |
| 016-51021-002 | Wire Harness;Size VR | 1 | Fig4 | 18 | | |
| 017-60010-002 | *SWITCH A | 1 | Fig27 | 29 | | |
| 018-16411-102 | ORIGINAL HOLDER COVER (UPPER);STA | 1 | Fig39 | 1 | | |
| 018-16425-006 | STAGE PAD(W);STAGE COVER | 1 | Fig39 | 5 | | |
| 018-31607-005 | *Bracket;Stripper Unit (Dial) | 1 | Fig8 | 15 | | |
| 018-31609-008 | *Fixing Block | 2 | Fig8 | 14 | | |
| 018-31614-001 | *Ground Spring ;Roller System | 2 | Fig8 | 16 | | |
| 018-33103-004 | HOOK PLATE | 1 | Fig22 | 9 | | |
| 018-33104-000 | STOPPER;P-RCV-T | 1 | Fig22 | 10 | | |
| 018-33105-007 | PLATE;FENCE | 1 | Fig22 | 11 | | |
| 018-33151-106 | FENCE CUSHION | 1 | Fig22 | 12 | | |
| 018-91701-108 | Unit/Stripper | | Fig8 | | | |
| 018-96210-005 | STAGE COVER HINGE ASS'Y" | 2 | Fig39 | 7 | | |
| 019-11737-104 | *Shaft;Stripper (Dial) | 1 | Fig8 | 4 | | |
| 019-11738-003 | *Spring Stripper (Dial) | 1 | Fig8 | 6 | | |
| 019-11739-000 | *Adj. Dial;Stripper | 2 | Fig8 | 18 | | |
| 019-11740-202 | *Spring Stopper;Stripper (Dial) | 1 | Fig8 | 8 | | |
| 019-11741-101 | *Bracket;Stripper Shaft (Dial) | 1 | Fig8 | 19 | | |
| 019-11742-108 | *Housing;Stripper (Dial) | 1 | Fig8 | 5 | | |
| 019-11748-009 | *Bracket;Stripper Base (Dial) | 1 | Fig8 | 10 | | |
| 019-11749-200 | *Actuator Plate II;Stack P-F.SW | 1 | Fig8 | 9 | | |
| 019-11750-100 | *Worm Gear Box;Stripper (Dial) | 1 | Fig8 | 21 | | |
| 019-11755-005 | *Bracket;Stack Paper Feed SW | 1 | Fig8 | 11 | | |
| 019-11756-001 | *Spring;Stack Paper Feed SW | 1 | Fig8 | 12 | | |
| 019-11760-106 | *Cam Plate;Stripper (Dial) | 1 | Fig8 | 20 | | |
| 019-11763-008 | *Coller;Stripper | 1 | Fig8 | 7 | | |
| 019-11812-106 | Lock Ring | 3 | Fig2 | 9 | | |
| 019-11831-100 | *Base;Stripper | 1 | Fig8 | 2 | | |
| 019-11832-000 | *Cover;Stripper | 1 | Fig8 | 3 | | |
| 019-11833-006 | *Stripper Pad;70 | 1 | Fig8 | 1 | | |
| 019-13501-000 | Cylinder; Air Pump | 1 | Fig8 | 31 | | |
| 019-13511-103 | Arm;Air Pump | 1 | Fig8 | 38 | | |
| 019-13512-002 | Arm Shaft;Air Pump | 1 | Fig8 | 37 | | |
| 019-13516-105 | Piston Head II;Air Pump | 1 | Fig8 | 36 | | |
| 019-13517-004 | Cylinder Valve II;Air Pump | 1 | Fig8 | 34 | | |
| 019-60020-002 | *Micro SW Ass'y 4 | 1 | Fig8 | 13 | | |
| 019-91740-003 | Stripper Pad;70 Ass'y | | Fig8 | | | |
| 020-11806-000 | Scraper Shaft | 1 | Fig2 | 1 | | |
| 020-11811-100 | Spring;PF Pressure | 1 | Fig2 | 2 | | |

| Part No. | Part Name | Q'ty | Fig | No. | | |
|---------------|-----------------------------|------|-------|-----|--|--|
| 020-11812-000 | Spring;Adjust Lever | 1 | Fig2 | 3 | | |
| 020-11813-006 | Pressure Adjust Arm | 1 | Fig2 | 4 | | |
| 020-11816-005 | Suport;Pick-up Roller Shaft | 1 | Fig2 | 11 | | |
| 020-11830-105 | Bracket;PF Adjust Lever | 1 | Fig2 | 18 | | |
| 021-16515-000 | *Friction Sheet | 1 | Fig11 | 17 | | |
| 021-17128-108 | Plate;Open Detection | 1 | Fig23 | 8 | | |
| 021-17129-104 | Spring;Actuator | 1 | Fig23 | 7 | | |
| 021-51030-001 | Elevator SW-Assy2 | 1 | Fig2 | 19 | | |
| 021-51031-008 | Safety SW | 7 | Fig2 | 22 | | |
| 021-51031-008 | *Safety SW | 1 | Fig20 | 35 | | |
| 021-51031-008 | Safety SW | 1 | Fig25 | 23 | | |
| 021-51031-008 | **Safety SW | 1 | Fig30 | 19 | | |
| 021-51031-008 | **Safety SW | 1 | Fig32 | 19 | | |
| 021-51031-008 | Safety SW | 2 | Fig35 | 2 | | |
| 022-04051-006 | Seal;Rcv;G | 1 | Fig22 | 32 | | |
| 022-04065-007 | Seal;Print Drum Guide | 4 | Fig10 | 27 | | |
| 022-04066-100 | Seal;Drum Set | 1 | Fig11 | 55 | | |
| 022-04067-000 | Seal;Drum Caution | 1 | Fig10 | 45 | | |
| 022-04068-006 | Seal;Bottle Guide | 1 | Fig10 | 2 | | |
| 022-04069-002 | Seal;Bluck Ink | 1 | Fig10 | 44 | | |
| 022-04074-006 | Seal;Clamp Caution | 1 | Fig11 | 58 | | |
| 022-10006-004 | *Ten Key Button | 1 | Fig34 | 14 | | |
| 022-10007-000 | *Cursor Button | 2 | Fig34 | 15 | | |
| 022-10009-003 | *Density Button | 3 | Fig34 | 22 | | |
| 022-10010-001 | *Mode Button | 1 | Fig34 | 11 | | |
| 022-10013-000 | *LCD Plate | 1 | Fig34 | 4 | | |
| 022-10014-104 | *Bracket;Panel | 1 | Fig34 | 8 | | |
| 022-10018-002 | *Sealed Mailer A | 1 | Fig34 | 10 | | |
| 022-10019-009 | *Sealed Mailer B | 1 | Fig34 | 2 | | |
| 022-10023-006 | *Protect Sheet | 1 | Fig34 | 5 | | |
| 022-10025-009 | *Panel Frame | 1 | Fig34 | 1 | | |
| 022-10026-005 | *Start Button | 1 | Fig34 | 21 | | |
| 022-10027-001 | *Stop Button | 1 | Fig34 | 19 | | |
| 022-10028-008 | *Reset Button | 1 | Fig34 | 18 | | |
| 022-10029-004 | *Test Print Button | 1 | Fig34 | 17 | | |
| 022-10030-002 | *Center Button | 2 | Fig34 | 16 | | |
| 022-10031-009 | *Power Button | 1 | Fig34 | 13 | | |
| 022-10032-005 | *Drum Change Button 1 | 1 | Fig34 | 12 | | |
| 022-10033-001 | *Drum Change Button 2 | 1 | Fig34 | 20 | | |
| 022-11115-109 | Stay;Drum B | 1 | Fig26 | 10 | | |
| 022-11119-104 | Guide;Master Removal Unit | 4 | Fig1 | 13 | | |
| 022-11201-200 | Front Door (Left) | 1 | Fig40 | 3 | | |
| 022-11202-206 | Front Door (Right) | 1 | Fig40 | 2 | | |
| 022-11203-008 | Front Cover (Left) | 1 | Fig40 | 17 | | |
| 022-11204-004 | Front Cover (Right) | 1 | Fig40 | 7 | | |
| 022-11205-108 | Inner Cover (Lower) | 1 | Fig40 | 9 | | |
| 022-11206-201 | Inner Cover (Upper) | 1 | Fig40 | 8 | | |
| 022-11207-100 | Bracket;Door Guide | 2 | Fig40 | 4 | | |
| 022-11208-000 | Door Guide | 8 | Fig40 | 5 | | |
| 022-11209-200 | Plate;Door Switch | 2 | Fig40 | 6 | | |

| Part No. | Part Name | Q'ty | Fig | No. | | |
|---------------|----------------------------|------|-------|-----|--|--|
| 022-11210-209 | Front Door Lower Guide | 2 | Fig1 | 10 | | |
| 022-11211-205 | Rear Cover | 1 | Fig40 | 15 | | |
| 022-11212-007 | Rear Cover (Left) | 1 | Fig40 | 18 | | |
| 022-11213-003 | Rear Cover (Right) | 1 | Fig40 | 12 | | |
| 022-11214-301 | Rear Plate Upper | 1 | Fig1 | 16 | | |
| 022-11215-103 | Wire Box Cover | 1 | Fig1 | 15 | | |
| 022-11216-100 | Bracket;Rear Cover | 1 | Fig1 | 14 | | |
| 022-11217-106 | Rear Cover Stay | 1 | Fig5 | 10 | | |
| 022-11218-005 | FB Lever Cover | 1 | Fig25 | 1 | | |
| 022-11219-001 | Cover;FB Front | 1 | Fig25 | 26 | | |
| 022-11220-000 | Scanner Unit Cover (Left) | 1 | Fig40 | 16 | | |
| 022-11221-200 | Scanner Unit Cover (Rear) | 1 | Fig40 | 14 | | |
| 022-11222-002 | Scanner Unit Cover (Right) | 1 | Fig40 | 13 | | |
| 022-11223-009 | Master Making Unit Cover | 1 | Fig40 | 11 | | |
| 022-11225-109 | Rail;Front Door | 2 | Fig40 | 1 | | |
| 022-11227-101 | FB Scanner Lock Plate | 1 | Fig25 | 25 | | |
| 022-11233-209 | Gage Sheet | 1 | Fig39 | 10 | | |
| 022-11236-003 | Gage Sheet Fulcrum | 1 | Fig39 | 12 | | |
| 022-11237-000 | Gage Sheet Adjust | 1 | Fig39 | 11 | | |
| 022-11302-103 | Bracket;MECHA PCB | 1 | Fig38 | 1 | | |
| 022-11304-408 | Bracket;RIPU-PCB | 1 | Fig38 | 10 | | |
| 022-11305-102 | Core PCB Support | 1 | Fig38 | 9 | | |
| 022-11309-205 | Bracket;TMC | 1 | Fig1 | 6 | | |
| 022-11311-200 | Bracket;Panel | 2 | Fig1 | 1 | | |
| 022-11312-206 | Bracket;Side Drive PCB | 1 | Fig37 | 2 | | |
| 022-11314-101 | Bracket;Lamp | 1 | Fig21 | 15 | | |
| 022-12003-207 | Intermediate Gear | 1 | Fig5 | 14 | | |
| 022-12004-106 | Paper Drum Gear 6MM | 1 | Fig5 | 5 | | |
| 022-12004-203 | Paper Drum Gear 8MM | 1 | Fig5 | 5 | | |
| 022-12006-109 | **Print Drum Drive Gear | 1 | Fig6 | 13 | | |
| 022-12008-004 | **Drive Joint Gear | 1 | Fig6 | 11 | | |
| 022-12009-108 | **Drive Joint | 1 | Fig6 | 12 | | |
| 022-12011-200 | **Plate;Vertical Base | 1 | Fig6 | 14 | | |
| 022-12012-001 | *Gear;Vertical Adj | 1 | Fig6 | 7 | | |
| 022-12013-008 | **Shaft;Planet Gear | 3 | Fig6 | 10 | | |
| 022-12014-101 | **Vertical Base Gear | 1 | Fig6 | 15 | | |
| 022-12020-004 | *Spring;Vertical Adj | 1 | Fig6 | 6 | | |
| 022-12021-205 | *Cover;Print Drum Drive | 1 | Fig6 | 1 | | |
| 022-12022-007 | *Vertical Base Spring | 1 | Fig6 | 5 | | |
| 022-12023-305 | Position T Sensor Bracket | 1 | Fig5 | 7 | | |
| 022-12024-301 | *Bracket;Vertical Sensor | 1 | Fig6 | 3 | | |
| 022-12026-304 | Main Cover | 1 | Fig5 | 1 | | |
| 022-12027-106 | *Assist Plate | 1 | Fig6 | 2 | | |
| 022-12028-102 | Position T Detection Plate | 1 | Fig5 | 6 | | |
| 022-12031-200 | Main Pulse Base | 1 | Fig7 | 5 | | |
| 022-12034-102 | Main Pulse Cover | 1 | Fig7 | 1 | | |
| 022-12041-206 | Base;Intermediate Gear | 1 | Fig5 | 21 | | |
| 022-12043-101 | *Vertical Stopper Plate | 1 | Fig6 | 17 | | |
| 022-13001-402 | *Paper drum | 1 | Fig17 | 2 | | |
| 022-13004-207 | *Paper drum Side Plate F | 1 | Fig17 | 3 | | |

| Part No. | Part Name | Q'ty | Fig | No. | | |
|---------------|-------------------------------|------|-------|-----|--|--|
| 022-13006-200 | *Paper drum Side Plate R | 1 | Fig17 | | | |
| 022-13010-100 | *Cover;T | 10 | Fig17 | 4 | | |
| 022-13011-009 | *Shaft;Gripper | 1 | Fig17 | 5 | | |
| 022-13012-102 | *Sheet Gripper | 9 | Fig17 | 6 | | |
| 022-13013-303 | *Gripper Cover | 1 | Fig17 | 7 | | |
| 022-13014-105 | Gripper Cam | 1 | Fig17 | 39 | | |
| 022-13015-004 | *Gripper Spring | 9 | Fig17 | 8 | | |
| 022-13016-000 | *Spring;Gripper Shaft | 9 | Fig17 | 9 | | |
| 022-13017-007 | *Gear;Gripper | 1 | Fig17 | 10 | | |
| 022-13018-003 | *Gear;Timing R | 1 | Fig17 | 11 | | |
| 022-13021-004 | *Paper Lifter | 1 | Fig17 | 12 | | |
| 022-13022-302 | *Bracket;Paper Lifter | 1 | Fig17 | 13 | | |
| 022-13027-100 | *Plate;Paper Timing | 1 | Fig17 | 14 | | |
| 022-13031-000 | *Base;Gripper | 9 | Fig17 | 15 | | |
| 022-13032-308 | *Gripper Side Cover R | 1 | Fig17 | 16 | | |
| 022-13036-303 | *Gripper Side Cover F | 1 | Fig17 | 17 | | |
| 022-13039-108 | *Spring;Paper Lifter | 1 | Fig17 | 18 | | |
| 022-13040-203 | *Spring;Gripper Cover | 1 | Fig17 | 19 | | |
| 022-13041-307 | *Link Cover F | 1 | Fig17 | 20 | | |
| 022-13042-303 | *Link Cover R | 1 | Fig17 | 21 | | |
| 022-13043-105 | *Cover Stay | 1 | Fig17 | 22 | | |
| 022-13044-004 | *Shaft;BB Roller | 1 | Fig17 | 23 | | |
| 022-13045-205 | *Link;Timing Arm | 2 | Fig17 | 24 | | |
| 022-13046-309 | *Plate;Gripper Cover Timing | 1 | Fig17 | 25 | | |
| 022-13048-000 | *Base;Gripper Shaft Reinforce | 1 | Fig17 | 26 | | |
| 022-13049-103 | *Timing Arm F | 1 | Fig17 | 27 | | |
| 022-13051-000 | *Reinforce Arm Plate | 1 | Fig17 | 28 | | |
| 022-13052-007 | Paper Drum Shaft Catch | 1 | Fig17 | 40 | | |
| 022-13053-003 | *Joint Block | 1 | Fig17 | | | |
| 022-13054-000 | *Collar;Gripper | 2 | Fig17 | 30 | | |
| 022-13055-405 | *Link Spring | 1 | Fig17 | 31 | | |
| 022-13056-002 | Cover Cam | 1 | Fig17 | 41 | | |
| 022-13057-106 | *Balance Weight | 1 | Fig17 | 32 | | |
| 022-13058-005 | *Shaft;Gripper Cover | 1 | Fig17 | 33 | | |
| 022-13059-109 | *Cover Sheet | 1 | Fig17 | 34 | | |
| 022-13060-204 | Shaft;Handle | 1 | Fig17 | 42 | | |
| 022-13061-200 | *Base;Gripper Spring | 1 | Fig17 | 35 | | |
| 022-13064-102 | Handle | 1 | Fig17 | 44 | | |
| 022-14301-000 | Guide Roller | 1 | Fig9 | 33 | | |
| 022-14302-201 | *Timing Roller | 1 | Fig9 | 34 | | |
| 022-14303-100 | Shaft;Guide Release | 1 | Fig9 | 28 | | |
| 022-14304-107 | Arm;Guide Release | 2 | Fig9 | 29 | | |
| 022-14306-100 | Guide Arm R | 1 | Fig9 | 52 | | |
| 022-14307-106 | Guide Arm F | 1 | Fig9 | 31 | | |
| 022-14308-307 | Paper Pass Guide | 1 | Fig9 | 26 | | |
| 022-14309-109 | Release Plate Guide Roller | 1 | Fig9 | 44 | | |
| 022-14310-000 | Spring;Guide Roller | 2 | Fig9 | 30 | | |
| 022-14311-103 | Bracket;Guide Roller Spring | 2 | Fig9 | 18 | | |
| 022-14312-207 | Release Base | 2 | Fig9 | 56 | | |
| 022-14316-008 | Release Spring | 1 | Fig9 | 51 | | |

| Part No. | Part Name | Q'ty | Fig | No. | | |
|---------------|----------------------------|------|-------|-----|--|--|
| 022-14318-108 | Shaft;Paper Pass Guide | 1 | Fig9 | 22 | | |
| 022-14319-201 | Bracket;Paper Pass Guide F | 1 | Fig9 | 24 | | |
| 022-14320-200 | Bracket;Paper Pass Guide R | 1 | Fig9 | 25 | | |
| 022-14321-109 | Paper Pass Guide Sheet | 1 | Fig9 | 27 | | |
| 022-14322-105 | Release Guide Roller | 1 | Fig9 | 57 | | |
| 022-14324-108 | Arm;Paper Pass Guide | 2 | Fig9 | 23 | | |
| 022-14327-000 | Paper Pass Guide Link Arm | 1 | Fig9 | 58 | | |
| 022-14329-100 | Bracket;Sector Gear Spring | 1 | Fig5 | 9 | | |
| 022-14330-108 | Base;Sector Gear Spring B | 1 | Fig5 | 26 | | |
| 022-14331-007 | Sector Gear | 1 | Fig5 | 11 | | |
| 022-14334-200 | Gear;Z84 | 1 | Fig5 | 19 | | |
| 022-14335-002 | Sector Gear Spring | 1 | Fig5 | 8 | | |
| 022-14338-109 | Timing Cam | 1 | Fig5 | 3 | | |
| 022-14339-202 | Plate;Timing Cam | 1 | Fig5 | 4 | | |
| 022-14342-203 | Reinforce Plate ;Gear | 1 | Fig5 | 13 | | |
| 022-14343-102 | Base;Sector Gear | 1 | Fig5 | 22 | | |
| 022-14345-105 | Shaft;Cam Follower | 1 | Fig5 | 12 | | |
| 022-14348-201 | Shaft;Air Pump | 1 | Fig9 | 20 | | |
| 022-14351-202 | Brake Plate | 1 | Fig9 | 49 | | |
| 022-14354-201 | Plate;Brake Base | 1 | Fig9 | 46 | | |
| 022-14356-107 | Bearing; Base | 1 | Fig5 | 23 | | |
| 022-14358-100 | Metal Base | 1 | Fig5 | 24 | | |
| 022-14360-201 | Plate;Timing Clutch | 1 | Fig9 | 45 | | |
| 022-14401-005 | Air Pump Nozzle | 1 | Fig8 | 27 | | |
| 022-14403-105 | Plate;Air Pump Cam | 1 | Fig8 | 33 | | |
| 022-14407-100 | Bracket;Air Pump | 1 | Fig8 | 30 | | |
| 022-14409-103 | Base;Air Pump Cam | 1 | Fig8 | 32 | | |
| 022-14410-004 | Air Hose | 1 | Fig8 | 29 | | |
| 022-14501-107 | P-F-T Board | 1 | Fig4 | 19 | | |
| 022-14505-102 | Fence F | 1 | Fig4 | 20 | | |
| 022-14506-109 | Fence R | 1 | Fig4 | 21 | | |
| 022-14511-102 | Support Flame F;PFT | 1 | Fig4 | 22 | | |
| 022-14512-109 | Support Flame R;PFT | 1 | Fig4 | 23 | | |
| 022-14528-102 | Cover;P-F-T Board | 1 | Fig4 | 24 | | |
| 022-14601-209 | Plate;E Support F | 1 | Fig3 | 12 | | |
| 022-14602-205 | Plate;E Support R | 1 | Fig3 | 14 | | |
| 022-14611-107 | Bracket;Damper F | 1 | Fig21 | 8 | | |
| 022-14611-107 | Bracket;Damper F | 2 | Fig4 | 33 | | |
| 022-14612-103 | Bracket;Damper R | 1 | Fig21 | 9 | | |
| 022-14612-103 | Bracket;Damper R | 2 | Fig4 | 34 | | |
| 022-14614-106 | Plate;Volume Detection | 1 | Fig3 | 19 | | |
| 022-14615-102 | Shaft;Elevator | 1 | Fig3 | 23 | | |
| 022-14616-109 | Elevator Lower Limit Plate | 1 | Fig3 | 20 | | |
| 022-14617-008 | Spring;Elevator | 2 | Fig3 | 6 | | |
| 022-14618-004 | Coller;Elevator | 4 | Fig3 | 7 | | |
| 022-14619-108 | Bracket;Elevator Spring | 2 | Fig3 | 5 | | |
| 022-14621-005 | P-F Tray Guide | 1 | Fig9 | 19 | | |
| 022-14622-109 | Reinforce Plate ;Elevator | 1 | Fig3 | 13 | | |
| 022-14623-105 | Link Plate;Elevator | 1 | Fig3 | 17 | | |
| 022-14626-201 | Elevator Upper Limit Plate | 1 | Fig3 | 18 | | |

| Part No. | Part Name | Q'ty | Fig | No. | | |
|---------------|---------------------------------|------|-------|-----|--|--|
| 022-14628-107 | PF Tray Set Sensor Cover | 1 | Fig3 | 10 | | |
| 022-14630-101 | Plate;Elevator SW | 1 | Fig2 | 26 | | |
| 022-14701-106 | Guide Plate Upper | 1 | Fig9 | 1 | | |
| 022-14702-200 | Guide Plate Lower | 1 | Fig9 | 5 | | |
| 022-14703-001 | Guide Plate Front Ass'y | 1 | Fig8 | 26 | | |
| 022-14707-007 | Sheet;Guide Pllate | 1 | Fig9 | 53 | | |
| 022-14721-107 | Bracket;Guide Plate Lower | 2 | Fig8 | 23 | | |
| 022-14723-100 | Bracket;Guide Plate Front | 5 | Fig1 | 8 | | |
| 022-14733-008 | Cover;Paper Sensor (Upper) | 2 | Fig9 | 2 | | |
| 022-14733-008 | Cover;Paper Sensor (Upper) | 2 | Fig9 | 15 | | |
| 022-14734-004 | Cover;Paper Sensor (Lower) | 2 | Fig9 | 7 | | |
| 022-14734-004 | Cover;Paper Sensor (Lower) | 1 | Fig9 | 8 | | |
| 022-14741-205 | 2nd Paper Feed Sensor Bracket A | 1 | Fig9 | 12 | | |
| 022-14742-201 | 2nd Paper Feed Sensor Bracket B | 1 | Fig9 | 16 | | |
| 022-14743-100 | Bracket;Guide Plate Front F | 1 | Fig8 | 25 | | |
| 022-14744-107 | Bracket;Guide Plate Front R | 1 | Fig8 | 24 | | |
| 022-14745-200 | Cover;D-Check Sensor | 1 | Fig9 | 10 | | |
| 022-14801-305 | Shaft;Pick-up Roller | 1 | Fig2 | 6 | | |
| 022-14804-207 | Holder Plate; Scraper | 1 | Fig2 | 5 | | |
| 022-14812-200 | Base;Paper Feed | 1 | Fig2 | 17 | | |
| 022-14842-001 | Pressure Adjust Lever | 1 | Fig2 | 7 | | |
| 022-14851-205 | Plate;Upper Limit Sensor | 1 | Fig2 | 16 | | |
| 022-14852-201 | Upper Limit Detection Plate | 1 | Fig2 | 12 | | |
| 022-14901-202 | Paper Feed Cover | 1 | Fig2 | 23 | | |
| 022-14902-209 | Scraper Cover | 1 | Fig2 | 20 | | |
| 022-14903-108 | Bracket;Upper Limit Sensor | 1 | Fig2 | 21 | | |
| 022-14904-104 | Paper Feed Cover Lower | 1 | Fig3 | 16 | | |
| 022-14905-003 | Spring;Scraper Cover | 1 | Fig2 | 28 | | |
| 022-14911-402 | Second Paper Feed Cover Lower | 1 | Fig9 | 21 | | |
| 022-14912-409 | Cover;Paper Stripper | 1 | Fig1 | 9 | | |
| 022-15101-005 | P.R Slide Rail | 2 | Fig21 | 27 | | |
| 022-15102-109 | Shaft;Rcv Tray Set | 2 | Fig21 | 23 | | |
| 022-15111-108 | *Plate;Pinch Base | 1 | Fig20 | 1 | | |
| 022-15115-103 | *Plate;Pinch Base F | 1 | Fig20 | 2 | | |
| 022-15116-207 | *Plate;Pinch Base R | 1 | Fig20 | 3 | | |
| 022-15117-106 | *P Ejection Lever | 1 | Fig20 | 4 | | |
| 022-15118-005 | *Shaft;P Ejection Lever | 1 | Fig20 | 5 | | |
| 022-15119-109 | *Spring;P Ejection Lever | 1 | Fig20 | 6 | | |
| 022-15120-107 | *Pinch Hook;F | 1 | Fig20 | 7 | | |
| 022-15121-103 | *Pinch Hook;R | 1 | Fig20 | 8 | | |
| 022-15122-207 | *Pinch Cover | 1 | Fig19 | 1 | | |
| 022-15123-106 | Bracket;P Connector;A | 1 | Fig21 | 28 | | |
| 022-15124-102 | *Plate;Pinch Connector B | 1 | Fig20 | 9 | | |
| 022-15125-109 | *Bracket;Pinch Release | 1 | Fig20 | 10 | | |
| 022-15126-202 | *Plate;Release Guide;C | 1 | Fig20 | 11 | | |
| 022-15127-101 | *Plate;Release Guide;F | 1 | Fig20 | 12 | | |
| 022-15128-108 | *Plate;Release Guide;R | 1 | Fig20 | 13 | | |
| 022-15129-007 | *Shaft;Release Guide;C | 1 | Fig20 | 14 | | |
| 022-15130-005 | *Shaft;Release Guide;S | 2 | Fig20 | 15 | | |
| 022-15131-001 | *Shaft;Pinch Release;A | 1 | Fig20 | 16 | | |

| Part No. | Part Name | Q'ty | Fig | No. | | |
|---------------|---------------------------|------|-------|-----|--|--|
| 022-15132-008 | *Shaft;Pinch Release;B | 2 | Fig20 | 17 | | |
| 022-15133-004 | *Shaft;Pinch Release;C | 1 | Fig20 | 18 | | |
| 022-15139-002 | *Pinch Release Cam | 2 | Fig20 | 19 | | |
| 022-15140-000 | *Pinch Release Encoder | 1 | Fig20 | 20 | | |
| 022-15141-104 | *Bracket;Release Shaft | 1 | Fig20 | 21 | | |
| 022-15142-100 | *Spring;P.R SW | 1 | Fig20 | 22 | | |
| 022-15143-107 | *Plate;P.R SW | 1 | Fig20 | 23 | | |
| 022-15144-103 | *P.R SW Push Plate | 1 | Fig20 | 24 | | |
| 022-15145-100 | *Bracket;H Receive Sensor | 1 | Fig20 | 25 | | |
| 022-15146-009 | *Spring; Pinch Release | 2 | Fig19 | 2 | | |
| 022-15147-200 | *Plate;Pinch Base L | 1 | Fig20 | 26 | | |
| 022-15151-100 | *Pinch Slide Base | 1 | Fig19 | 3 | | |
| 022-15152-106 | *Plate;Slide Base F | 1 | Fig19 | 4 | | |
| 022-15153-102 | *Plate;Slide Base R | 1 | Fig19 | 5 | | |
| 022-15154-001 | *Shaft;Pinch Slide | 1 | Fig19 | 6 | | |
| 022-15155-008 | *Base;P Release | 1 | Fig19 | 7 | | |
| 022-15156-004 | *Pinch Release Guide | 2 | Fig19 | 8 | | |
| 022-15157-108 | *Bracket;PHP Sensor F | 1 | Fig19 | 9 | | |
| 022-15158-104 | *Bracket;PHP Sensor R | 1 | Fig19 | 10 | | |
| 022-15162-101 | *Shaft;Pinch Slide Screw | 2 | Fig19 | 24 | | |
| 022-15163-108 | *P Slider F | 1 | Fig19 | 11 | | |
| 022-15164-104 | *P Slider R | 1 | Fig19 | 12 | | |
| 022-15165-208 | *Plate;P Slide F | 1 | Fig19 | 13 | | |
| 022-15166-204 | *Plate;P Slide R | 1 | Fig19 | 14 | | |
| 022-15167-200 | *Bracket;PJ F | 1 | Fig19 | 15 | | |
| 022-15168-207 | *Bracket;PJ R | 1 | Fig19 | 16 | | |
| 022-15169-106 | *Shaft;PC | 2 | Fig19 | 17 | | |
| 022-15170-007 | *Shaft;PP | 4 | Fig19 | 18 | | |
| 022-15171-003 | *PP Spacer | 4 | Fig19 | 19 | | |
| 022-15201-000 | *Paper Ejection Roller | 1 | Fig18 | 1 | | |
| 022-15202-200 | *Flame;Ejection F | 1 | Fig18 | 2 | | |
| 022-15204-203 | *Flame;Ejection R | 1 | Fig18 | 3 | | |
| 022-15206-109 | *Ejection Stay | 1 | Fig18 | 4 | | |
| 022-15211-005 | *Saft;Ejection Separator | 1 | Fig18 | 5 | | |
| 022-15212-001 | *Ejection Separator A | 10 | Fig18 | 6 | | |
| 022-15213-008 | *Ejection Separator B | 10 | Fig18 | 7 | | |
| 022-15215-000 | *Spring;H Ejection | 1 | Fig18 | 8 | | |
| 022-15216-007 | *Spring;H Slide | 2 | Fig18 | 9 | | |
| 022-15301-101 | Bracket;Lower Cover F | 1 | Fig1 | 3 | | |
| 022-15302-108 | Bracket;Lower Cover R | 1 | Fig1 | 12 | | |
| 022-15304-305 | Cover;Receive | 1 | Fig21 | 2 | | |
| 022-15305-107 | Bracket;H Send Sensor | 1 | Fig21 | 3 | | |
| 022-15308-009 | H Center Guide2 | 1 | Fig21 | 4 | | |
| 022-15309-005 | H Center Shaft | 1 | Fig21 | 29 | | |
| 022-15310-003 | De-Electricity Bar;V8 | 1 | Fig21 | 1 | | |
| 022-15311-204 | Support;Receiving Tray | 1 | Fig21 | 10 | | |
| 022-15315-102 | Bracket;Catch;F | 1 | Fig21 | 11 | | |
| 022-15316-109 | Bracket;Catch;R | 1 | Fig21 | 12 | | |
| 022-15401-106 | Receive Tray Plate | 1 | Fig22 | 13 | | |
| 022-15402-102 | Rcv Tray.A | 1 | Fig22 | 14 | | |

| Part No. | Part Name | Q'ty | Fig | No. | | |
|---------------|------------------------------|------|-------|-----|--|--|
| 022-15403-109 | Rcv Tray.B | 2 | Fig22 | 15 | | |
| 022-15404-202 | Ground Plate | 1 | Fig22 | 16 | | |
| 022-15405-209 | Bracket;Rcv Tray;F | 1 | Fig22 | 17 | | |
| 022-15406-205 | Bracket;Rcv Tray;R | 1 | Fig22 | 18 | | |
| 022-15410-105 | Rail;C | 1 | Fig22 | 19 | | |
| 022-15411-004 | Rail;S | 2 | Fig22 | 20 | | |
| 022-15412-000 | Fence Small | 1 | Fig22 | 21 | | |
| 022-15413-007 | Cushion Small | 1 | Fig22 | 22 | | |
| 022-15414-003 | Fence;F | 1 | Fig22 | 23 | | |
| 022-15415-000 | Fence;R | 1 | Fig22 | 24 | | |
| 022-15420-100 | Fence;S | 1 | Fig22 | 25 | | |
| 022-15422-006 | Flap Support | 4 | Fig22 | 26 | | |
| 022-15423-207 | Flap Rcv | 16 | Fig22 | 27 | | |
| 022-15425-005 | Bracket;Cushion | 1 | Fig22 | 28 | | |
| 022-16001-101 | *Inner Pressure Roller | 1 | Fig14 | 12 | | |
| 022-16002-000 | *Base;IBR | 2 | Fig14 | 13 | | |
| 022-16003-104 | *IB Roller A | 2 | Fig14 | 15 | | |
| 022-16004-003 | *IB Roller B | 2 | Fig14 | 14 | | |
| 022-16006-006 | *Doctor Roller | 1 | Fig14 | 1 | | |
| 022-16007-002 | *Gap Adjust Screw | 2 | Fig14 | 2 | | |
| 022-16008-106 | *Gap Adjust Wheel | 2 | Fig14 | 20 | | |
| 022-16009-005 | *Cover;Gap Wheel | 2 | Fig14 | 21 | | |
| 022-16010-003 | *Spacer;WW-8 | 2 | Fig14 | 6 | | |
| 022-16012-006 | *Step Screw DR | 2 | Fig14 | 4 | | |
| 022-16013-002 | *Spring DR | 2 | Fig14 | 3 | | |
| 022-16014-009 | *Gap Support Plate | 2 | Fig14 | 24 | | |
| 022-16015-005 | *Gap Adjust Knob | 1 | Fig14 | 23 | | |
| 022-16016-109 | *Ink Blocking Plate R | 1 | Fig14 | 29 | | |
| 022-16017-105 | *Ink Blocking Plate F | 1 | Fig14 | 28 | | |
| 022-16018-004 | *Spring;Ink Blocking Plate | 2 | Fig14 | 30 | | |
| 022-16019-000 | *Bracket;Ink Sensor A | 1 | Fig14 | 31 | | |
| 022-16020-106 | Bracket;Ink Sensor B | 1 | Fig14 | 39 | | |
| 022-16021-005 | Cover;Ink Sensor | 1 | Fig14 | 40 | | |
| 022-16022-303 | *Inner Pressure Side Plate F | 1 | Fig14 | 7 | | |
| 022-16023-202 | *Inner Pressure Side Plate R | 1 | Fig14 | 8 | | |
| 022-16024-306 | *Ink Block F | 1 | Fig14 | 9 | | |
| 022-16025-302 | *Ink Block R | 1 | Fig14 | 10 | | |
| 022-16026-007 | *Seal;Ink Block | 2 | Fig14 | 11 | | |
| 022-16027-100 | *IB Spring | 2 | Fig14 | 19 | | |
| 022-16028-107 | Secound Ink Drive Shaft | 1 | Fig14 | 35 | | |
| 022-16031-000 | Support Plate Ink Drive | 1 | Fig13 | 53 | | |
| 022-16032-007 | *Secound Ink Drive Shaft | 1 | Fig14 | 16 | | |
| 022-16036-002 | Inner Pressure Roller Gear F | 1 | Fig14 | 32 | | |
| 022-16037-009 | Inner Pressure Roller Gear R | 1 | Fig14 | 33 | | |
| 022-16039-001 | *Gap Worm Shaft | 1 | Fig14 | 22 | | |
| 022-16040-000 | *Frame/Inner Pressure M | 1 | Fig14 | 5 | | |
| 022-16047-004 | *Frame/Inner Pressure R | 1 | Fig14 | 18 | | |
| 022-16061-007 | Main Frame Drum | 1 | Fig13 | 1 | | |
| 022-16062-100 | Ink Distributor | 1 | Fig12 | 23 | | |
| 022-16063-107 | Seal;Ink Distributor | 1 | Fig12 | 22 | | |

| Part No. | Part Name | Q'ty | Fig | No. | | |
|---------------|-------------------------------|------|-------|-----|--|--|
| 022-16064-006 | Shaft;Print Drum | 2 | Fig13 | 7 | | |
| 022-16065-002 | Plate;Front Frame | 1 | Fig13 | 3 | | |
| 022-16066-009 | Plate;Rear Frame | 1 | Fig13 | 4 | | |
| 022-16067-005 | Plate;Pos Fix F | 1 | Fig13 | 5 | | |
| 022-16068-001 | Plate;Pos Fix R | 1 | Fig13 | 6 | | |
| 022-16069-008 | Connector Slide | 1 | Fig12 | 24 | | |
| 022-16070-006 | Base;Main Frame | 2 | Fig13 | 2 | | |
| 022-16071-002 | Dome Sheet | 1 | Fig11 | 49 | | |
| 022-16081-300 | Plate;Inner Press Support F | 1 | Fig13 | 18 | | |
| 022-16082-306 | Plate;Inner Press Support R | 1 | Fig13 | 19 | | |
| 022-16083-000 | Plate;Inner Press Hold F | 1 | Fig13 | 20 | | |
| 022-16084-007 | Plate;Inner Press Hold R | 1 | Fig13 | 21 | | |
| 022-16086-107 | Pressure Detection Plate | 1 | Fig13 | 22 | | |
| 022-16087-006 | Bracket;Pressure Detection | 1 | Fig13 | 23 | | |
| 022-16088-002 | *Spring;Bottle Slide | 1 | Fig10 | 22 | | |
| 022-16088-002 | Spring;Inner Pressure | 1 | Fig13 | 24 | | |
| 022-16089-009 | Position Stay | 1 | Fig13 | 38 | | |
| 022-16090-007 | Bracket;Pos Plate F | 1 | Fig13 | 34 | | |
| 022-16091-003 | Bracket;Pos Plate R | 1 | Fig13 | 33 | | |
| 022-16092-000 | Plate;Press Wheel F | 1 | Fig13 | 40 | | |
| 022-16093-006 | Plate;Press Wheel R | 1 | Fig13 | 39 | | |
| 022-16094-002 | Press Wheel Spacer | 2 | Fig13 | 49 | | |
| 022-16095-009 | Brack;t;Pressure Motor F | 1 | Fig13 | 36 | | |
| 022-16096-200 | Brack;t;Pressure Motor R | 1 | Fig13 | 35 | | |
| 022-16100-002 | Press Wheel | 2 | Fig13 | 48 | | |
| 022-16102-005 | Shaft;Inner Pressure Adjust | 2 | Fig13 | 25 | | |
| 022-16103-001 | Inner Pressure Block | 2 | Fig13 | 26 | | |
| 022-16104-008 | Bracket;Inner Pressure Adjust | 2 | Fig13 | 27 | | |
| 022-16105-101 | Shaft;Pressure Worm | 1 | Fig13 | 46 | | |
| 022-16106-000 | Press Mount | 2 | Fig13 | 28 | | |
| 022-16107-104 | Bracket;Pos Sensor | 1 | Fig12 | 25 | | |
| 022-16108-003 | Pos Sensor Detection Plate | 1 | Fig13 | 30 | | |
| 022-16109-000 | Inner Pressure Plate Collar | 2 | Fig13 | 29 | | |
| 022-16110-008 | Pressure FG Plate | 1 | Fig13 | 31 | | |
| 022-16111-209 | Spring;Inner Pressure Support | 2 | Fig12 | 27 | | |
| 022-16161-109 | Bottle Guide A Black | 1 | Fig12 | 7 | | |
| 022-16163-101 | Harness Cover | 1 | Fig12 | 8 | | |
| 022-16165-007 | *Bottle End Cover A | 1 | Fig10 | 18 | | |
| 022-16166-003 | *Bottle End Cover B | 1 | Fig10 | 19 | | |
| 022-16167-000 | *Lever;Bottle End Cover | 1 | Fig10 | 17 | | |
| 022-16168-006 | Plunger | 1 | Fig10 | 25 | | |
| 022-16169-207 | *Base;Bottle End Cover | 1 | Fig10 | 24 | | |
| 022-16171-007 | *Lock Shaft | 1 | Fig10 | 23 | | |
| 022-16174-103 | Spring;Plunger | 1 | Fig10 | 26 | | |
| 022-16178-206 | *Bottle Slide Plate | 1 | Fig10 | 21 | | |
| 022-16180-006 | Bottle Guide B Black | 1 | Fig12 | 6 | | |
| 022-16181-002 | Bottle Guide A Color | 1 | Fig12 | 7 | | |
| 022-16182-009 | Bottle Guide B Color | 1 | Fig12 | 6 | | |
| 022-16183-005 | Bottle SW Cover | 1 | Fig12 | 2 | | |
| 022-16191-105 | Shaft;Pos | 1 | Fig13 | 55 | | |

| Part No. | Part Name | Q'ty | Fig | No. | | |
|---------------|------------------------------|------|-------|-----|--|--|
| 022-16194-104 | Pos Cam | 2 | Fig13 | 32 | | |
| 022-16195-100 | Bracket;Clutch | 1 | Fig11 | 51 | | |
| 022-16241-102 | Inner Link Plate | 2 | Fig12 | 17 | | |
| 022-16243-105 | Stay Link Plate | 2 | Fig12 | 18 | | |
| 022-16250-004 | Shaft;Inner Pressure Drive | 1 | Fig12 | 19 | | |
| 022-16301-105 | *Bracket;Horizontal Motor | 1 | Fig12 | 13 | | |
| 022-16308-002 | Gear Collar | 2 | Fig13 | 9 | | |
| 022-16310-007 | Spring Support | 1 | Fig13 | 8 | | |
| 022-16311-003 | Limit Shaft | 1 | Fig13 | 10 | | |
| 022-16312-204 | Print Drum Center Shaft | 1 | Fig13 | 11 | | |
| 022-16313-006 | Spring;Center Shaft | 1 | Fig13 | 12 | | |
| 022-16317-109 | *Pitch Base | 1 | Fig12 | 16 | | |
| 022-16331-209 | Flange F | 1 | Fig11 | 22 | | |
| 022-16332-205 | Flange R | 1 | Fig11 | 23 | | |
| 022-16333-007 | Flange Gear | 2 | Fig11 | 24 | | |
| 022-16336-006 | Base;Flange Drive Gear F | 1 | Fig11 | 25 | | |
| 022-16337-002 | Base;Flange Drive Gear R | 1 | Fig11 | 26 | | |
| 022-16338-009 | Flange Drive Gear F | 1 | Fig11 | 27 | | |
| 022-16339-005 | Flange Drive Gear R | 1 | Fig11 | 28 | | |
| 022-16340-003 | Shaft;Flange Drive | 1 | Fig11 | 29 | | |
| 022-16341-204 | Engagement pin | 1 | Fig11 | 30 | | |
| 022-16342-103 | Flange Collar | 6 | Fig11 | 31 | | |
| 022-16344-009 | Guide Collar | 6 | Fig11 | 33 | | |
| 022-16345-005 | Guide Spacer | 6 | Fig11 | 32 | | |
| 022-16346-109 | Bracket;A Sensor F | 1 | Fig11 | 34 | | |
| 022-16347-105 | Bracket;A Sensor R | 1 | Fig11 | 35 | | |
| 022-16348-209 | Position A Detection Plate F | 1 | Fig11 | 36 | | |
| 022-16349-205 | Position A Detection Plate R | 1 | Fig11 | 37 | | |
| 022-16350-203 | Position B Lock Plate | 1 | Fig11 | 38 | | |
| 022-16351-200 | Base;Lock Plate | 1 | Fig11 | 39 | | |
| 022-16352-001 | Shaft;Position B | 1 | Fig11 | 40 | | |
| 022-16353-008 | Shaft;Position Lock B | 1 | Fig11 | 41 | | |
| 022-16354-004 | Spring;B Position | 1 | Fig11 | 42 | | |
| 022-16355-000 | Flange Stay F | 1 | Fig11 | 44 | | |
| 022-16356-007 | Flange Stay R | 1 | Fig11 | 45 | | |
| 022-16391-406 | *Drum Rear Base Plate | 1 | Fig10 | 35 | | |
| 022-16392-100 | *Drum Rear Plate | 1 | Fig10 | 33 | | |
| 022-16393-000 | *Rear Stand | 1 | Fig10 | 34 | | |
| 022-16394-006 | *Drum Handle R | 1 | Fig10 | 32 | | |
| 022-16395-002 | *MF Holder | 2 | Fig10 | 39 | | |
| 022-16396-009 | *Drum Positioning Pin R | 2 | Fig10 | 37 | | |
| 022-16397-005 | *Spacer;Rear Frame | 2 | Fig10 | 38 | | |
| 022-16398-303 | Side Frame L | 1 | Fig10 | 31 | | |
| 022-16399-300 | Side Frame R | 1 | Fig10 | 29 | | |
| 022-16400-200 | Side Cover L | 2 | Fig10 | 30 | | |
| 022-16401-207 | Side Cover R | 2 | Fig10 | 28 | | |
| 022-16421-305 | Drum Front Base Plate | 1 | Fig10 | 13 | | |
| 022-16422-204 | Frame;Drum Front | 1 | Fig10 | 6 | | |
| 022-16423-308 | Bracket;Print Drum;Connector | 1 | Fig10 | 4 | | |
| 022-16424-100 | Bracket;PCB A | 1 | Fig10 | 9 | | |

| Part No. | Part Name | Q'ty | Fig | No. | | |
|---------------|---------------------------|------|-------|-----|--|--|
| 022-16425-106 | Bracket;PCB B | 1 | Fig10 | 10 | | |
| 022-16427-001 | Drum Handle F | 1 | Fig10 | 5 | | |
| 022-16429-101 | Print Drum Cover | 1 | Fig10 | 1 | | |
| 022-16430-304 | Drum Positioning Block L | 1 | Fig10 | 14 | | |
| 022-16431-408 | Drum Positioning Block R | 1 | Fig10 | 12 | | |
| 022-16432-102 | Positioning Support Plate | 2 | Fig10 | 15 | | |
| 022-16433-001 | Handle Cover | 1 | Fig10 | 3 | | |
| 022-16438-003 | Spring;Drum Connector | 2 | Fig10 | 42 | | |
| 022-16471-400 | Reinforce Plate | 1 | Fig1 | 4 | | |
| 022-16472-309 | Bracket;Connector Drum | 2 | Fig16 | 11 | | |
| 022-16473-003 | Catch;Positioning Pin N | 4 | Fig16 | 16 | | |
| 022-16473-003 | Catch;Positioning Pin N | 2 | Fig7 | 23 | | |
| 022-16474-000 | Catch;Positioning Pin F | 4 | Fig16 | 14 | | |
| 022-16474-000 | Catch;Positioning Pin F | 2 | Fig7 | 25 | | |
| 022-16476-304 | Rail Support A | 1 | Fig16 | 2 | | |
| 022-16477-300 | Rail Support B | 1 | Fig16 | 1 | | |
| 022-16480-204 | Drum A (Upper) | 1 | Fig16 | 9 | | |
| 022-16481-308 | Drum A (Lower) | 1 | Fig16 | 10 | | |
| 022-16484-200 | Drum B (Upper) | 1 | Fig16 | 8 | | |
| 022-16485-206 | Drum B (Lower) | 1 | Fig16 | 7 | | |
| 022-16488-205 | Drum Spring Plate Lower | 2 | Fig16 | 6 | | |
| 022-16489-309 | Bracket;Loading Sensor1 | 1 | Fig26 | 12 | | |
| 022-16493-209 | Drum Spring Plate Upper | 2 | Fig16 | 5 | | |
| 022-16494-108 | Bracket;Loading Fan2 | 1 | Fig26 | 20 | | |
| 022-16495-007 | Drum Spring Plate Lower F | 2 | Fig16 | 4 | | |
| 022-16496-003 | Drum Spring Plate Upper F | 2 | Fig16 | 15 | | |
| 022-16499-002 | Drum Rail | 4 | Fig16 | 3 | | |
| 022-16501-104 | *Clamp Base Plate | 1 | Fig15 | 1 | | |
| 022-16502-208 | *Shaft Catch | 1 | Fig10 | 36 | | |
| 022-16502-208 | *Shaft Catch | 1 | Fig15 | 2 | | |
| 022-16503-107 | *Metal Plate | 1 | Fig15 | 3 | | |
| 022-16504-200 | *Clamp Slide Plate | 1 | Fig15 | 4 | | |
| 022-16505-100 | *Open Close Plate | 1 | Fig15 | 5 | | |
| 022-16506-106 | *Open Close Shaft | 1 | Fig15 | 6 | | |
| 022-16507-005 | *F.R Cam | 1 | Fig15 | 7 | | |
| 022-16508-001 | *Cam Block | 2 | Fig15 | 8 | | |
| 022-16510-006 | *Cover;Angular Sensor | 1 | Fig15 | 9 | | |
| 022-16511-100 | *Base;Drive Plate | 1 | Fig15 | 10 | | |
| 022-16517-108 | *Clamp Encoder | 2 | Fig15 | 11 | | |
| 022-16518-007 | *Step Shaft | 6 | Fig15 | 12 | | |
| 022-16519-003 | *Drive Shaft (Open/Close) | 1 | Fig15 | 13 | | |
| 022-16520-001 | *Drive Shaft (Front/Rear) | 1 | Fig15 | 14 | | |
| 022-16521-105 | *Bracket;Clamp Sensor A | 2 | Fig15 | 15 | | |
| 022-16523-108 | *Clamp Reinforce Plate ;A | 1 | Fig15 | 16 | | |
| 022-16524-104 | *Clamp Reinforce Plate ;B | 1 | Fig15 | 17 | | |
| 022-16525-003 | *Block Reinforce Plate | 1 | Fig15 | 18 | | |
| 022-16551-101 | *Base;Print Drum Lock | 1 | Fig7 | 10 | | |
| 022-16561-107 | Shaft;Position B Release | 2 | Fig7 | 26 | | |
| 022-16566-109 | Bracket;Set Sensor | 2 | Fig7 | 27 | | |
| 022-16567-105 | Set Lever | 2 | Fig7 | 20 | | |

| Part No. | Part Name | Q'ty | Fig | No. | | |
|---------------|--------------------------|------|-------|-----|--|--|
| 022-16568-004 | Set Spring | 2 | Fig7 | 19 | | |
| 022-16601-206 | *Clamp Base T | 1 | Fig11 | 1 | | |
| 022-16605-201 | *Clamp Plate T | 1 | Fig11 | 2 | | |
| 022-16610-400 | *Projection Plate | 1 | Fig11 | 3 | | |
| 022-16611-007 | *Projection Plate Magnet | 2 | Fig11 | 4 | | |
| 022-16615-002 | *Open Magnet | 2 | Fig11 | 6 | | |
| 022-16616-300 | *Clamp Base E | 1 | Fig11 | 18 | | |
| 022-16619-202 | *Clamp Plate E | 1 | Fig11 | 7 | | |
| 022-16624-109 | *Clamp Magnet E | 1 | Fig11 | 8 | | |
| 022-16627-205 | *Slide Base | 1 | Fig11 | 19 | | |
| 022-16630-001 | *Spring;;Base Slide | 2 | Fig11 | 20 | | |
| 022-16632-101 | *Fan Sheet | 1 | Fig11 | 21 | | |
| 022-16633-000 | *Clamp Joint | 2 | Fig11 | 9 | | |
| 022-16634-201 | Spring;Screen | 2 | Fig11 | 46 | | |
| 022-16637-006 | *Cover;Clamp Base | 1 | Fig11 | 14 | | |
| 022-16642-000 | *Spring;Clamp Lever | 1 | Fig11 | 10 | | |
| 022-16643-103 | *Clamp Lever | 1 | Fig11 | 11 | | |
| 022-16644-002 | *Open Magnet B | 1 | Fig11 | 12 | | |
| 022-16645-009 | *Grip Tape | 1 | Fig11 | 15 | | |
| 022-16646-005 | *Clamp Magnet TA | 5 | Fig11 | 56 | | |
| 022-16647-001 | *Clamp Magnet TB | 2 | Fig11 | 5 | | |
| 022-16648-008 | *Clamp Magnet Base T | 1 | Fig11 | 57 | | |
| 022-17101-207 | FB Base | 1 | Fig25 | 29 | | |
| 022-17102-009 | FB Slide Rail | 2 | Fig25 | 14 | | |
| 022-17103-102 | Bracket;FB Rail F | 1 | Fig25 | 12 | | |
| 022-17104-109 | Bracket;FB Rail R | 1 | Fig25 | 13 | | |
| 022-17105-105 | FB Detection Plate | 1 | Fig25 | 8 | | |
| 022-17106-101 | Bracket;Lever Cover | 1 | Fig25 | 15 | | |
| 022-17107-108 | Bracket;FB Cover L | 1 | Fig25 | 11 | | |
| 022-17109-100 | Catch;FB Lever | 2 | Fig25 | 18 | | |
| 022-17201-104 | FB Lock Cover | 1 | Fig25 | 7 | | |
| 022-17202-003 | Shaft;FB Lever | 1 | Fig25 | 6 | | |
| 022-17203-204 | Bracket;FB Lever | 1 | Fig25 | 3 | | |
| 022-17204-103 | FB Hook Front | 1 | Fig25 | 4 | | |
| 022-17205-100 | FB Hook Rear | 1 | Fig25 | 5 | | |
| 022-17206-009 | Spring;FB Lock | 2 | Fig25 | 16 | | |
| 022-17301-400 | Bracket;FB Lock F | 1 | Fig25 | 24 | | |
| 022-17302-105 | Bracket;FB Lock R | 1 | Fig25 | 20 | | |
| 022-17303-101 | Cover;FB SW | 1 | Fig25 | 19 | | |
| 022-17304-108 | Bracket;Safety SW | 1 | Fig25 | 21 | | |
| 022-17304-108 | **Bracket;Safety SW | 1 | Fig30 | 20 | | |
| 022-17304-108 | **Bracket;Safety SW | 1 | Fig32 | 20 | | |
| 022-18002-202 | *Plate;Unit Side R | 1 | Fig29 | 1 | | |
| 022-18004-302 | *Plate;Unit Side F | 1 | Fig29 | 2 | | |
| 022-18005-201 | *Stay;Master Holder | 1 | Fig29 | 3 | | |
| 022-18008-200 | *Stay;Master Disposal | 1 | Fig29 | 4 | | |
| 022-18009-304 | *Stay;Seihan PCB | 1 | Fig29 | 5 | | |
| 022-18010-205 | *Stay;Unit Upper | 1 | Fig26 | 1 | | |
| 022-18011-007 | *Shaft;Set Guide | 1 | Fig29 | 6 | | |
| 022-18012-100 | *Master Guide | 1 | Fig29 | 7 | | |

| Part No. | Part Name | Q'ty | Fig | No. | | |
|---------------|-----------------------------|------|-------|-----|--|--|
| 022-18013-107 | *Cutter Guide Upper | 1 | Fig29 | 8 | | |
| 022-18014-103 | *Cutter Guide Lower | 1 | Fig29 | 9 | | |
| 022-18015-100 | *M.Loading Guide Upper | 1 | Fig29 | 10 | | |
| 022-18018-400 | *M.Loading Guide Lower | 1 | Fig29 | 11 | | |
| 022-18019-105 | *Bracket;M.M Slide Rail R | 1 | Fig27 | 1 | | |
| 022-18020-103 | *Bracket;M.M Slide Rail F | 1 | Fig27 | 2 | | |
| 022-18021-100 | M.M Slide Rack | 2 | Fig26 | 9 | | |
| 022-18022-106 | *Unit/Cutter | 1 | Fig29 | 12 | | |
| 022-18023-102 | *M.M Motor Housing | 1 | Fig29 | 13 | | |
| 022-18024-109 | *Shaft;M.M Motor | 1 | Fig29 | 14 | | |
| 022-18027-205 | Bracket;Sensor M.M | 2 | Fig26 | 6 | | |
| 022-18029-100 | *Center Shaft Fulcrum Plate | 1 | Fig27 | 3 | | |
| 022-18030-109 | *Bracket;M.Volume (Send) | 1 | Fig27 | 4 | | |
| 022-18031-105 | *Bracket;M.Volume (Receive) | 1 | Fig27 | 5 | | |
| 022-18032-101 | *Bracket;M.Holder S | 1 | Fig27 | 6 | | |
| 022-18033-205 | *Light Absorber MD | 1 | Fig29 | 15 | | |
| 022-18035-100 | *Holder Wire Harness | 1 | Fig26 | 2 | | |
| 022-18036-000 | *Fulcrum;M.M Unit Hook | 2 | Fig29 | 16 | | |
| 022-18037-006 | *Center Shaft S | 1 | Fig27 | 7 | | |
| 022-18038-002 | *Fixing Plate;Write Roller | 1 | Fig29 | 17 | | |
| 022-18040-007 | *Spring;M.Holder | 1 | Fig27 | 8 | | |
| 022-18041-003 | *Guide Case | 1 | Fig27 | 9 | | |
| 022-18045-106 | *Spring Plate (t0.3) | 2 | Fig29 | 18 | | |
| 022-18052-102 | 1st Gear Cover | 1 | Fig26 | 8 | | |
| 022-18053-001 | Unit Cover R | 1 | Fig26 | 16 | | |
| 022-18054-008 | Unit Cover F | 1 | Fig26 | 17 | | |
| 022-18055-209 | Cover;M.M PCB | 1 | Fig26 | 19 | | |
| 022-18060-008 | *Guide Sheet | 2 | Fig29 | 19 | | |
| 022-18101-006 | *Write Roller | 1 | Fig29 | 20 | | |
| 022-18102-002 | *Tension Roller | 1 | Fig29 | 21 | | |
| 022-18103-203 | *M.Loading Roller | 1 | Fig29 | 22 | | |
| 022-18107-004 | M.M Slide Rail | 2 | Fig26 | 15 | | |
| 022-18203-100 | *M.M Frame | 1 | Fig28 | 1 | | |
| 022-18204-107 | *TPH Encoder Disk | 1 | Fig28 | 2 | | |
| 022-18205-006 | *Open/Close Hook | 2 | Fig28 | 3 | | |
| 022-18206-002 | *Hook Lever | 1 | Fig28 | 4 | | |
| 022-18207-009 | *Shaft;Hook Lever | 1 | Fig28 | 5 | | |
| 022-18208-102 | *Cover;MM. Frame | 1 | Fig28 | 6 | | |
| 022-18209-206 | *Frame;Back Tension | 1 | Fig28 | 7 | | |
| 022-18210-107 | *Bracket;TPH | 1 | Fig28 | 8 | | |
| 022-18211-103 | **Bracket;TPH Brash | 1 | Fig28 | 45 | | |
| 022-18212-100 | *Bracket;Spring TPH | 2 | Fig28 | 10 | | |
| 022-18213-106 | *Pressure Assist Plate | 2 | Fig28 | 11 | | |
| 022-18214-005 | **P Roller | 1 | Fig28 | 46 | | |
| 022-18215-001 | *Fulcrum;Pressure Assist | 2 | Fig28 | 13 | | |
| 022-18216-105 | *Plate;Pressure Release | 1 | Fig28 | 14 | | |
| 022-18217-306 | **Plate;TPH F | 1 | Fig28 | 47 | | |
| 022-18218-302 | **Plate;TPH R | 1 | Fig28 | 48 | | |
| 022-18219-007 | *Light Absorber P | 1 | Fig28 | 17 | | |
| 022-18220-005 | *Shaft;TPH | 1 | Fig28 | 18 | | |

| Part No. | Part Name | Q'ty | Fig | No. | | |
|---------------|-------------------------------|------|-------|-----|--|--|
| 022-18221-001 | *Shaft;M.M Support | 1 | Fig29 | 23 | | |
| 022-18222-008 | *Nip Roller | 1 | Fig28 | 19 | | |
| 022-18223-101 | *End Sensor Cover | 1 | Fig28 | 20 | | |
| 022-18226-100 | *Bracket;Write PM | 1 | Fig29 | 24 | | |
| 022-18228-006 | *Pressure Cam | 1 | Fig28 | 21 | | |
| 022-18233-107 | *Cover;M.M Frame | 1 | Fig27 | 12 | | |
| 022-18236-106 | *M.M Frame set Plate | 1 | Fig28 | 22 | | |
| 022-18237-005 | *Spring;M.M F 2.6 | 1 | Fig29 | 25 | | |
| 022-18238-001 | *Spring;M.M R 2.6 | 1 | Fig29 | 26 | | |
| 022-18240-006 | *Spring;TPH Pressure | 2 | Fig28 | 23 | | |
| 022-18243-005 | *Hook Spring | 1 | Fig28 | 24 | | |
| 022-18245-202 | *Cover;Sub PCB | 1 | Fig28 | 25 | | |
| 022-18300-106 | Plate;M.M Unit | 1 | Fig26 | 18 | | |
| 022-18310-209 | Master Flange F | 1 | Fig27 | 34 | | |
| 022-18311-108 | Master Flange R | 1 | Fig27 | 33 | | |
| 022-18312-104 | *Center Hub | 1 | Fig27 | 13 | | |
| 022-18701-100 | *Bracket;SR Motor | 1 | Fig27 | 17 | | |
| 022-19042-202 | Bracket;Loading Sensor2 | 1 | Fig26 | 13 | | |
| 022-19101-409 | *Frame;Master Removal I | 1 | Fig31 | 1 | | |
| 022-19102-405 | *Frame;Master Removal II | 1 | Fig33 | 1 | | |
| 022-19103-002 | *Vertical Roller G | 1 | Fig31 | 2 | | |
| 022-19103-002 | *Vertical Roller G | 1 | Fig33 | 2 | | |
| 022-19104-009 | *Vertical Roller J | 1 | Fig31 | 3 | | |
| 022-19104-009 | *Vertical Roller J | 1 | Fig33 | 3 | | |
| 022-19105-005 | *Vertical Gear Z24 | 1 | Fig31 | 4 | | |
| 022-19105-005 | *Vertical Gear Z24 | 1 | Fig33 | 4 | | |
| 022-19106-001 | *Vertical Gear Z21 | 1 | Fig31 | 5 | | |
| 022-19106-001 | *Vertical Gear Z21 | 1 | Fig33 | 5 | | |
| 022-19107-008 | **Vertcal Block | 4 | Fig31 | 22 | | |
| 022-19107-008 | **Vertcal Block | 4 | Fig33 | 22 | | |
| 022-19108-004 | **Spring;Vertical 1 | 4 | Fig33 | 23 | | |
| 022-19109-108 | **Vertical Roller Holder | 1 | Fig31 | 24 | | |
| 022-19113-202 | **M Guide Upper | 1 | Fig31 | 25 | | |
| 022-19113-202 | **M Guide Upper | 1 | Fig33 | 25 | | |
| 022-19114-209 | **Bracket;M.Rmv Sensor | 1 | Fig31 | 26 | | |
| 022-19114-209 | **Bracket;M.Rmv Sensor | 1 | Fig33 | 26 | | |
| 022-19115-108 | *Bracket;M.Removal Motor | 1 | Fig31 | 6 | | |
| 022-19115-108 | *Bracket;M.Removal Motor | 1 | Fig33 | 6 | | |
| 022-19116-201 | *Cover;M.Removal Motor | 1 | Fig31 | 7 | | |
| 022-19116-201 | *Cover;M.Removal Motor | 1 | Fig33 | 7 | | |
| 022-19119-006 | *M.Removal Motor Gear C | 1 | Fig31 | 8 | | |
| 022-19119-006 | *M.Removal Motor Gear C | 1 | Fig33 | 8 | | |
| 022-19122-201 | *M.Compression Plate | 1 | Fig30 | 12 | | |
| 022-19122-201 | *M.Compression Plate | 1 | Fig32 | 12 | | |
| 022-19123-305 | *Plate;Compression Sensor | 1 | Fig30 | 13 | | |
| 022-19123-305 | *Plate;Compression Sensor | 1 | Fig32 | 13 | | |
| 022-19124-204 | *Bracket;M.Compression Sensor | 1 | Fig31 | 9 | | |
| 022-19124-204 | *Bracket;M.Compression Sensor | 1 | Fig33 | 9 | | |
| 022-19126-100 | *M.Guide Roller | 1 | Fig31 | 10 | | |
| 022-19126-100 | *M.Guide Roller | 1 | Fig33 | 10 | | |

| Part No. | Part Name | Q'ty | Fig | No. | | |
|---------------|-----------------------------------|------|-------|-----|--|--|
| 022-19127-106 | *Bracket;M.Compression Motor | 1 | Fig31 | 11 | | |
| 022-19127-106 | *Bracket;M.Compression Motor | 1 | Fig33 | 11 | | |
| 022-19129-303 | **Guide;M.Disposal Lower | 1 | Fig30 | 21 | | |
| 022-19130-107 | **Compression Gear Support Plate | 1 | Fig31 | 28 | | |
| 022-19130-107 | **Compression Gear Support Plate | 1 | Fig33 | 28 | | |
| 022-19137-004 | **M.Compression Gear C | 1 | Fig31 | 29 | | |
| 022-19137-004 | **M.Compression Gear C | 1 | Fig33 | 29 | | |
| 022-19141-001 | *Fulcrum;M.Compression Plate | 2 | Fig30 | 14 | | |
| 022-19141-001 | *Fulcrum;M.Compression Plate | 2 | Fig32 | 14 | | |
| 022-19144-205 | **Guide;M.Disposal Lower II | 1 | Fig32 | 21 | | |
| 022-19145-007 | *Disposal Cover;Upper | 1 | Fig30 | 3 | | |
| 022-19145-007 | *Disposal Cover;Upper | 1 | Fig32 | 3 | | |
| 022-19146-003 | *Disposal Cover;Lower | 1 | Fig30 | 4 | | |
| 022-19146-003 | *Disposal Cover;Lower | 1 | Fig32 | 4 | | |
| 022-19147-107 | *M.Box Flap | 1 | Fig30 | 5 | | |
| 022-19147-107 | *M.Box Flap | 1 | Fig32 | 5 | | |
| 022-19148-200 | *M.Box Lever | 1 | Fig30 | 6 | | |
| 022-19148-200 | *M.Box Lever | 1 | Fig32 | 6 | | |
| 022-19149-002 | Fulcrum;SW | 1 | Fig25 | 28 | | |
| 022-19149-002 | **Fulcrum;SW | 1 | Fig30 | 22 | | |
| 022-19149-002 | **Fulcrum;SW | 1 | Fig32 | 22 | | |
| 022-19150-108 | **SW Spring | 1 | Fig30 | 23 | | |
| 022-19150-108 | **SW Spring | 1 | Fig32 | 23 | | |
| 022-19152-003 | *Shaft;M.Box | 1 | Fig30 | 7 | | |
| 022-19152-003 | *Shaft;M.Box | 1 | Fig32 | 7 | | |
| 022-19158-400 | *M.Compression Plate | 1 | Fig31 | 12 | | |
| 022-19159-105 | **Bracket;Compression Plate Motor | 1 | Fig31 | 20 | | |
| 022-19159-105 | **Bracket;Compression Plate Motor | 1 | Fig33 | 20 | | |
| 022-19160-308 | *M.Compression Plate II | 1 | Fig33 | 12 | | |
| 022-19161-002 | *Compression Detection Plate | 1 | Fig31 | 13 | | |
| 022-19161-002 | *Compression Detection Plate | 1 | Fig33 | 13 | | |
| 022-19162-203 | *Bracket;Compression Plate Sensor | 1 | Fig33 | 14 | | |
| 022-19163-005 | *Shaft;Compression Plate | 1 | Fig31 | 15 | | |
| 022-19163-005 | *Shaft;Compression Plate | 1 | Fig33 | 15 | | |
| 022-19165-202 | *Bracket;Vertical Roller Holder | 2 | Fig31 | 16 | | |
| 022-19165-202 | *Bracket;Vertical Roller Holder | 2 | Fig33 | 16 | | |
| 022-19167-108 | *Stopper;Compression | 2 | Fig30 | 15 | | |
| 022-19167-108 | *Stopper;Compression | 2 | Fig32 | 15 | | |
| 022-19170-303 | **Cover;Safety SW | 1 | Fig30 | 24 | | |
| 022-19170-303 | **Cover;Safety SW | 1 | Fig32 | 24 | | |
| 022-19171-008 | *Guide;M.Box | 2 | Fig30 | 16 | | |
| 022-19171-008 | *Guide;M.Box | 2 | Fig32 | 16 | | |
| 022-19172-101 | **Bracket;M.Loading Fan | 1 | Fig30 | 26 | | |
| 022-19175-100 | *Fulcrum Plate;M.Box Lever | 2 | Fig30 | 8 | | |
| 022-19175-100 | *Fulcrum Plate;M.Box Lever | 2 | Fig32 | 8 | | |
| 022-19176-107 | *Plate;Spring Hook | 1 | Fig30 | 9 | | |
| 022-19176-107 | *Plate;Spring Hook | 1 | Fig32 | 9 | | |
| 022-19177-308 | **Fixing Plate;Safety SW | 1 | Fig30 | 25 | | |
| 022-19177-308 | **Fixing Plate;Safety SW | 1 | Fig32 | 25 | | |
| 022-19178-002 | *Shaft;Box Open | 1 | Fig30 | 10 | | |

| Part No. | Part Name | Q'ty | Fig | No. | | |
|---------------|-------------------------------------|------|-------|-----|--|--|
| 022-19178-002 | *Shaft;Box Open | 1 | Fig32 | 10 | | |
| 022-19179-106 | *Plate;Box Lock F | 1 | Fig30 | 17 | | |
| 022-19179-106 | *Plate;Box Lock F | 1 | Fig32 | 17 | | |
| 022-19180-104 | *Plate;Box Lock R | 1 | Fig30 | 18 | | |
| 022-19180-104 | *Plate;Box Lock R | 1 | Fig32 | 18 | | |
| 022-19186-307 | *Bracket;Compression Plate Sensor1 | 1 | Fig31 | 14 | | |
| 022-19188-008 | Master Disposal Cover | 2 | Fig40 | 10 | | |
| 022-19190-100 | *Bracket;M.Rmv Limit Sensor | 1 | Fig31 | 18 | | |
| 022-19190-100 | *Bracket;M.Rmv Limit Sensor | 1 | Fig33 | 18 | | |
| 022-19193-001 | **Spring;Vertical 1 | 4 | Fig31 | 23 | | |
| 022-50500-303 | Power Supply PCB V8 100 | 1 | Fig35 | 19 | | |
| 022-50501-105 | Drum-PCB | 1 | Fig10 | 8 | | |
| 022-50502-403 | Main Drive PCB | 1 | Fig35 | 15 | | |
| 022-50503-400 | Side Drive PCB | 1 | Fig37 | 3 | | |
| 022-50503-400 | Side Drive PCB | 1 | Fig38 | 2 | | |
| 022-50504-503 | *SEIHAN-PCB | 1 | Fig29 | 27 | | |
| 022-50505-704 | MECHA-CNTPCB | 1 | Fig38 | 3 | | |
| 022-50506-107 | *PNL-CTL-PCB | 1 | Fig34 | 7 | | |
| 022-50507-103 | *PNL-KEY-PCB | 1 | Fig34 | 9 | | |
| 022-50508-002 | *PNL-KEY-PCB2 | 1 | Fig34 | 3 | | |
| 022-50520-002 | Power Supply PCB V8 200 | 1 | Fig35 | 19 | | |
| 022-51000-002 | Wire Harness;TPH Power H | 1 | Fig35 | 7 | | |
| 022-51001-009 | Wire Harness;TPH Power FR | 1 | Fig35 | 13 | | |
| 022-51001-009 | Wire Harness;TPH Power FR | 1 | Fig37 | 5 | | |
| 022-51003-001 | Wire Harness;TPH Power | 1 | Fig28 | 42 | | |
| 022-51004-008 | *Wire Harness;TPH Sub PCB | 1 | Fig28 | 26 | | |
| 022-51008-100 | *Wire Harness;M.M Motor | 1 | Fig29 | 28 | | |
| 022-51009-409 | *Wire Harness;WPM/Cutter | 1 | Fig29 | 29 | | |
| 022-51011-004 | *Wire HarnessM.M Unit | 1 | Fig29 | 30 | | |
| 022-51012-205 | *Wire Harness;M.M Unit2 | 1 | Fig27 | 14 | | |
| 022-51013-104 | Wire Harness;Guide Plate | 1 | Fig9 | 4 | | |
| 022-51015-107 | Wire Harness;PF Adjust | 1 | Fig2 | 24 | | |
| 022-51016-006 | Wire Harness;P-F-T | 1 | Fig4 | 25 | | |
| 022-51017-207 | Wire Harness;P-F-T (Body) | 1 | Fig4 | 26 | | |
| 022-51018-009 | Wire Harness;Paper Volume Detection | 1 | Fig3 | 22 | | |
| 022-51020-100 | Wire Harness; Paper Ejection | 1 | Fig18 | 19 | | |
| 022-51021-000 | Wire Harness;MCPU | 1 | Fig21 | 26 | | |
| 022-51022-006 | Wire Harness;MCSD1 | 1 | Fig37 | 7 | | |
| 022-51023-002 | Wire Harness;MCSD2 | 1 | Fig36 | 2 | | |
| 022-51023-002 | Wire Harness;MCSD2 | 1 | Fig38 | 5 | | |
| 022-51028-004 | Wire Harness;ADF | 1 | Fig37 | 9 | | |
| 022-51029-108 | Wire Harness;MCSW | 1 | Fig36 | 3 | | |
| 022-51030-009 | Wire Harness;MCMD R | 1 | Fig36 | 11 | | |
| 022-51031-005 | Wire Harness;MCMD FF | 1 | Fig35 | 17 | | |
| 022-51031-005 | Wire Harness;MCMD FR | 1 | Fig36 | 12 | | |
| 022-51032-001 | Wire Harness;MCROSE | 1 | Fig36 | 8 | | |
| 022-51033-105 | Wire Harness;MCD | 1 | Fig35 | 12 | | |
| 022-51033-105 | Wire Harness;MCD | 1 | Fig36 | 5 | | |
| 022-51034-209 | Wire Harness; Drum MCD | 1 | Fig16 | 13 | | |
| 022-51036-007 | *Wire Harness;P.R Unit | 1 | Fig19 | 26 | | |

| Part No. | Part Name | Q'ty | Fig | No. | | |
|---------------|---------------------------------------|------|-------|-----|--|--|
| 022-51036-007 | *Wire Harness;P.R Unit | 1 | Fig20 | 38 | | |
| 022-51038-000 | Wire Harness;Clamp 1 | 1 | Fig37 | 4 | | |
| 022-51039-006 | *Wire Harness;Clamp Unit | 2 | Fig15 | 19 | | |
| 022-51042-007 | *Wire Harness;Drum Lock Sensor | 1 | Fig7 | 18 | | |
| 022-51054-005 | Wire Harness;Scanner Unit | 1 | Fig25 | 30 | | |
| 022-51056-202 | Wire Harness;Panel | 1 | Fig37 | 11 | | |
| 022-51062-008 | Wire Harness;PF Tray | 1 | Fig3 | 9 | | |
| 022-51063-101 | Wire Harness;Elevator | 1 | Fig3 | 1 | | |
| 022-51065-007 | Wire Harness;Counter | 1 | Fig35 | 6 | | |
| 022-51068-200 | Wire Harness;PF Tray Safety SW | 1 | Fig2 | 29 | | |
| 022-51069-002 | Wire Harness;PF Tray Safety SW (Body) | 1 | Fig2 | 30 | | |
| 022-51072-003 | Wire Harness;Main M Power | 1 | Fig35 | 10 | | |
| 022-51073-000 | Wire Harness;Power SW Control | 1 | Fig35 | 4 | | |
| 022-51074-103 | Wire Harness;Power SW | 1 | Fig35 | 8 | | |
| 022-51074-103 | Wire Harness;Power SW | 1 | Fig36 | 9 | | |
| 022-51077-005 | Wire Harness;Loading Fan2 | 1 | Fig26 | 7 | | |
| 022-51079-105 | Wire Harness;Print Drum | 1 | Fig10 | 7 | | |
| 022-51080-103 | Wire Harness DU | 1 | Fig12 | 9 | | |
| 022-51081-100 | Wire Harness;DF | 1 | Fig10 | 11 | | |
| 022-51082-203 | *Wire Harness;Drum Frame | 1 | Fig10 | 16 | | |
| 022-51083-005 | Wire Harness DR | 1 | Fig12 | 11 | | |
| 022-51084-109 | Wire Harness Ink Sensor | 1 | Fig12 | 10 | | |
| 022-51085-202 | Wire Harness;M-Moving | 1 | Fig37 | 6 | | |
| 022-51086-101 | *Wire Harness;M.M Unit | 1 | Fig28 | 27 | | |
| 022-51087-108 | Wire Harness;Paper Feed R | 1 | Fig36 | 6 | | |
| 022-51088-201 | Wire Harness;MC Power | 1 | Fig35 | 9 | | |
| 022-51088-201 | Wire Harness;MC Power | 1 | Fig36 | 4 | | |
| 022-51089-003 | Wire Harness;Scanner Moving | 1 | Fig37 | 8 | | |
| 022-51090-206 | *Wire Harness;M-Rmv | 1 | Fig31 | 19 | | |
| 022-51091-202 | *Wire Harness;M-Rmv 2nd | 1 | Fig33 | 19 | | |
| 022-51092-004 | Wire Harness;D Lock U2 | 1 | Fig15 | 30 | | |
| 022-51092-004 | Wire Harness;D Lock U2 | 1 | Fig36 | 1 | | |
| 022-51092-004 | Wire Harness;D Lock U2 | 1 | Fig5 | 15 | | |
| 022-51094-104 | Wire Harness;Paper Feed F | 1 | Fig35 | 16 | | |
| 022-51095-003 | Wire Harness;Front | 1 | Fig35 | 1 | | |
| 022-51095-003 | Wire Harness;Front | 1 | Fig35 | 14 | | |
| 022-51096-000 | Wire Harness;MD Power | 1 | Fig35 | 11 | | |
| 022-51098-100 | Power Switch | 1 | Fig35 | 3 | | |
| 022-51099-106 | Inlet Assy | 1 | Fig36 | 10 | | |
| 022-51101-208 | Wire Harness; Drum | 1 | Fig16 | 12 | | |
| 022-51102-107 | Wire Harness;D Lock U1 | 1 | Fig37 | 13 | | |
| 022-51102-107 | Wire Harness;D Lock U1 | 1 | Fig5 | 27 | | |
| 022-51103-006 | *Wire Harness;Angular Sensor | 1 | Fig15 | 20 | | |
| 022-51107-001 | *Wire Harness;M.Loading | 1 | Fig27 | 22 | | |
| 022-75010-050 | Unit/Paper drum (M8) New | | Fig17 | | | |
| 022-91410-106 | Unit/Operation Panel;V8000 | 1 | Fig34 | | | |
| 022-92010-101 | Unit/Main Motor | 1 | Fig7 | 2 | | |
| 022-92020-050 | Print Drum Drive Unit | 1 | Fig6 | | | |
| 022-92030-056 | *Planet Gear Ass'y | 1 | Fig6 | | | |
| 022-94302-053 | Timing Roller Ass'y | | Fig9 | | | |

| Part No. | Part Name | Q'ty | Fig | No. | | |
|---------------|----------------------------------|------|-------|-----|--|--|
| 022-94908-008 | Second Paper Feed Cover Ass'y | 1 | Fig9 | 17 | | |
| 022-96031-057 | Unit/Inner Pressure Roller | | Fig14 | | | |
| 022-96061-053 | Rear Frame Assy;SU | 1 | Fig10 | | | |
| 022-96082-158 | Unit/Clamp Plate T Ass'y | | Fig11 | | | |
| 022-96091-050 | Unit/Clamp Plate E Ass'y | 1 | Fig11 | | | |
| 022-96103-155 | Screen V8 Assy | 1 | Fig11 | 53 | | |
| 022-96202-056 | Ink Volume Receive Ass'y | 1 | Fig10 | | | |
| 022-96203-052 | V8 Horizontal Motor Ass'y | | Fig12 | | | |
| 022-96801-057 | Print Drum Lock Ass'y | 2 | Fig7 | 9 | | |
| 022-98110-051 | Master Making Unit;SU | | Fig26 | | | |
| 022-98110-051 | Master Making Unit;SU | | Fig27 | | | |
| 022-98110-051 | Master Making Unit;SU | 1 | Fig29 | | | |
| 022-98400-009 | *TPH -V8-Assy | 1 | Fig28 | | | |
| 022-99020-056 | *Disposal Plate Motor Assy | | Fig31 | | | |
| 022-99031-058 | *1st Vertical Roller Holder Assy | | Fig31 | | | |
| 022-99040-057 | *Guide;M.Disposal Lower Assy | | Fig30 | | | |
| 022-99050-052 | *M Guide Upper Assy | | Fig31 | | | |
| 022-99060-058 | *Compression Support Assy | | Fig31 | | | |
| 022-99070-053 | *1st M.Loading Fan Assy | | Fig30 | | | |
| 030-15247-001 | H Sensor Cover | 1 | Fig21 | 5 | | |
| 030-15316-003 | COVER; FLAP HOLDER | 4 | Fig22 | 29 | | |
| 030-16418-004 | *Case L;Volume Sensor | 1 | Fig12 | 3 | | |
| 030-16419-000 | *Case H;Volume Sensor | 1 | Fig12 | 4 | | |
| 030-16608-008 | Gear; Center Shaft | 1 | Fig13 | 13 | | |
| 030-16931-100 | Support Plate;Center Shaft | 2 | Fig7 | 21 | | |
| 030-16937-001 | *Drum Lock Cam | 1 | Fig7 | 13 | | |
| 030-16938-008 | *Spring;Drum Lock | 1 | Fig7 | 15 | | |
| 030-16939-209 | *Release Lever;Drum Lock | 1 | Fig7 | 16 | | |
| 030-16947-007 | *Disk;Drum Lock | 1 | Fig7 | 13 | | |
| 030-16948-003 | *Bracket;Lock Cam Sensor | 1 | Fig7 | 11 | | |
| 030-16949-000 | Spring Plate | 2 | Fig7 | 24 | | |
| 030-17105-107 | Fix Plate Scanner | 2 | Fig25 | 17 | | |
| 030-17155-309 | BRACKET STAGE COVER SENSOR | 1 | Fig23 | 6 | | |
| 030-17202-102 | PLATE; STAGE COVER | 1 | Fig39 | 3 | | |
| 030-17203-109 | Bracket;Hinge | 1 | Fig25 | 9 | | |
| 030-17208-003 | ORIGINAL HOLDER | 1 | Fig39 | 2 | | |
| 030-17210-008 | BLIND CAP | 1 | Fig39 | 9 | | |
| 030-17211-004 | Reinforce Plate Hinge | 1 | Fig25 | 10 | | |
| 030-17221-000 | FRAME; STAGE COVER | 1 | Fig39 | 8 | | |
| 030-17237-003 | PLATE; STAGE COVER SW | 1 | Fig39 | 6 | | |
| 030-17300-007 | F-COV-STOP-ORG | 1 | Fig23 | 1 | | |
| 030-17301-003 | SHEET-SHD-W | 1 | Fig23 | 2 | | |
| 030-17303-006 | CUSH-STAY-GLS-F | 1 | Fig23 | 4 | | |
| 030-17304-002 | CUSH-STAY-GLS-R | 1 | Fig23 | 5 | | |
| 030-17305-009 | CUSH-GLASS | 4 | Fig23 | 10 | | |
| 030-17308-008 | ASM-LENS-UNIT | 1 | Fig23 | 13 | | |
| 030-17309-004 | SHEET-HOME-SW | 1 | Fig23 | 18 | | |
| 030-17310-002 | BRG-608ZZNR | 2 | Fig24 | 1 | | |
| 030-17311-009 | PLY/WIRE-SCN | 1 | Fig24 | 2 | | |
| 030-17312-005 | FLANGE-PLY-SCAN | 1 | Fig24 | 3 | | |

| Part No. | Part Name | Q'ty | Fig | No. | | |
|---------------|---------------------------|------|-------|-----|-------|--|
| 030-17313-001 | BLT-224-2GT-4 | 2 | Fig24 | 4 | | |
| 030-17314-008 | PR2GT078/2GT020 | 1 | Fig24 | 5 | | |
| 030-17315-004 | CLP-YMC-10-0 | 2 | Fig24 | 8 | | |
| 030-17316-000 | FOOT-CRG-3.34 | 8 | Fig24 | 9 | | |
| 030-17317-007 | REFLECTOR-LAMP | 1 | Fig24 | 11 | | |
| 030-17318-003 | BKT-STOP-WIRE | 2 | Fig24 | 12 | | |
| 030-17319-000 | WIRE-SCAN-529 | 2 | Fig24 | 13 | | |
| 030-17322-000 | MIRROR-2/3-220 | 2 | Fig24 | 15 | | |
| 030-17323-007 | SPL-MIRROR-2/3 | 4 | Fig24 | 16 | | |
| 030-17324-003 | GUIDE-CABLE-C2 | 1 | Fig24 | 17 | | |
| 030-17325-000 | PWZ-KGLS-10RT | 1 | Fig24 | 19 | | |
| 030-17326-006 | SHEET-BASE-CRG1 | 1 | Fig24 | 20 | | |
| 030-17327-002 | MIRROR-1 | 1 | Fig24 | 22 | | |
| 030-17328-009 | SPL-MIRROR-1-F | 1 | Fig24 | 23 | | |
| 030-17329-005 | SPL-MIRROR-1-R | 1 | Fig24 | 24 | | |
| 030-19330-003 | SCREW-STOP-ORG | 2 | Fig23 | 22 | | |
| 030-19331-007 | *FG SLIT; 24-4-36 | 1 | Fig18 | 10 | | |
| 030-19331-007 | *FG SLIT; 24-4-36 | 1 | Fig31 | 33 | | |
| 030-19331-007 | *FG SLIT; 24-4-36 | 1 | Fig33 | 33 | | |
| 030-50503-509 | RIPU-PCB | 1 | Fig38 | 8 | | |
| 030-50504-106 | *Sub PCB | 1 | Fig28 | 28 | | |
| 030-50521-108 | DIMM-PCB 64MB | 1 | Fig38 | 6 | | |
| 030-50523-003 | PWA-F-CLG-529 | 1 | Fig23 | 12 | | |
| 030-50524-000 | INV-EXPO-529 | 1 | Fig24 | 7 | | |
| 030-50539-201 | SH-PCB | 1 | Fig38 | 7 | | |
| 030-50543-004 | INV-BACK-529 | 2 | Fig23 | 19 | | |
| 030-51040-006 | *Volume Sensor Send Ass'y | 1 | Fig12 | 5 | | |
| 030-51192-000 | WH-APS-529 | 1 | Fig23 | 15 | | |
| 030-51195-000 | WH-HOME-529 | 1 | Fig23 | 16 | | |
| 030-51196-006 | WH-LAMP-529 | 1 | Fig23 | 20 | | |
| 030-51197-002 | WH-FAN-529 | 1 | Fig23 | 21 | | |
| 030-51198-009 | WH-EXPO-529 | 1 | Fig24 | 18 | | |
| 030-51199-005 | WH-CCD-529 | 1 | Fig23 | 17 | | |
| 030-53023-001 | K-M/P-SCAA-529 | 1 | Fig24 | 6 | | |
| 030-53024-008 | FAN-ADD-150 | 1 | Fig23 | 11 | | |
| 030-53159-000 | SNSR-PS-TW05 | 1 | Fig23 | 14 | | |
| 030-53161-005 | LP-EXPO-529 | 1 | Fig24 | 10 | | |
| 030-53162-001 | LP-BACK-529 | 2 | Fig24 | 21 | | |
| 030-96012-100 | Ink Pump Unit | 1 | Fig12 | 28 | Black | |
| 030-96012-100 | Ink Pump Unit | 1 | Fig12 | 28 | | |
| 030-96035-100 | Ink Pump Unit 16 | 1 | Fig12 | 28 | Color | |
| 030-96035-100 | Ink Pump Unit 16 | 1 | Fig12 | 28 | | |
| 030-96430-000 | Ink Volume Sensor Ass'y | | Fig12 | | | |
| 030-97010-403 | SCANNER UNIT;600B | | Fig23 | | | |
| 408-02301-008 | Battery;CR-2450 | 1 | Fig38 | 4 | | |
| 443-30000-802 | Sensor;PS-R50L-A | 2 | Fig4 | 30 | | |
| 444-30000-001 | Sensor;GP1A73A | 2 | Fig10 | 41 | | |
| 444-30000-001 | Sensor;GP1A73A | 3 | Fig11 | 52 | | |
| 444-30000-001 | Sensor;GP1A73A | 1 | Fig12 | 26 | | |
| 444-30000-001 | Sensor;GP1A73A | 1 | Fig13 | 54 | | |

| Part No. | Part Name | Q'ty | Fig | No. | | |
|---------------|-----------------------------|------|-------|-----|--|--|
| 444-30000-001 | *Sensor;GP1A73A | 4 | Fig15 | 21 | | |
| 444-30000-001 | *Sensor;GP1A73A | 1 | Fig18 | 11 | | |
| 444-30000-001 | *Sensor;GP1A73A | 2 | Fig19 | 20 | | |
| 444-30000-001 | Sensor;GP1A73A | 2 | Fig2 | 15 | | |
| 444-30000-001 | *Sensor;GP1A73A | 1 | Fig20 | 27 | | |
| 444-30000-001 | Sensor;GP1A73A | 2 | Fig23 | 9 | | |
| 444-30000-001 | *Sensor;GP1A73A | 2 | Fig26 | 4 | | |
| 444-30000-001 | *Sensor;GP1A73A | 1 | Fig27 | 25 | | |
| 444-30000-001 | *Sensor;GP1A73A | 1 | Fig28 | 29 | | |
| 444-30000-001 | Sensor;GP1A73A | 3 | Fig3 | 21 | | |
| 444-30000-001 | *Sensor;GP1A73A | 5 | Fig31 | 34 | | |
| 444-30000-001 | *Sensor;GP1A73A | 5 | Fig33 | 34 | | |
| 444-30000-001 | Sensor;GP1A73A | 1 | Fig5 | 25 | | |
| 444-30000-001 | *Sensor;GP1A73A | 1 | Fig6 | 4 | | |
| 444-30000-001 | *Sensor;GP1A74A | 2 | Fig7 | 17 | | |
| 444-30000-001 | Sensor;GP1A73A | 2 | Fig7 | 22 | | |
| 444-32001-102 | *OZ-RS01T | | Fig27 | 28 | | |
| 444-32001-102 | *OZ-RS01T | 1 | Fig31 | 35 | | |
| 444-32001-102 | *OZ-RS01T | 1 | Fig33 | 35 | | |
| 444-32002-109 | *OZ-RS01R5 | 1 | Fig27 | 26 | | |
| 444-32002-109 | *OZ-RS01R5 | 1 | Fig31 | 36 | | |
| 444-32002-109 | *OZ-RS01R5 | 1 | Fig33 | 36 | | |
| 444-33000-002 | Sensor;GP2A200LCS | 1 | Fig3 | 8 | | |
| 444-33001-009 | *Sensor;KR894-RK | 1 | Fig29 | 46 | | |
| 444-41002-103 | **SENSOR;OS665633-703 | 1 | Fig31 | 27 | | |
| 444-41002-103 | **SENSOR;OS665633-703 | 1 | Fig33 | 27 | | |
| 444-42014-105 | *SENSOR; KB1136-RK12 (SEND) | 1 | Fig29 | 43 | | |
| 444-42018-100 | Sensor;KH698-10 | 1 | Fig9 | 6 | | |
| 444-42018-100 | Sensor;KH698-10 | 1 | Fig9 | 9 | | |
| 444-42019-107 | Sensor;KH698-11 | 1 | Fig9 | 3 | | |
| 444-42019-107 | Sensor;KH698-11 | 1 | Fig9 | 14 | | |
| 444-42020-008 | *SENSOR KB1136-RK22 | 1 | Fig28 | 39 | | |
| 444-42021-004 | Sensor;KH0686-10 | 1 | Fig9 | 13 | | |
| 444-42022-000 | Sensor;KH0686-11 | 1 | Fig9 | 11 | | |
| 444-42023-007 | SENSOR; KH0654-10 (SEND) | 1 | Fig21 | 6 | | |
| 444-42024-003 | *Sensor;KH0654-11 | 1 | Fig20 | 28 | | |
| 444-42027-207 | *Sensor;KH0760-02 | 1 | Fig10 | 20 | | |
| 444-50002-000 | *SENSOR; PE1151AC | 1 | Fig29 | 44 | | |
| 444-51002-004 | YAA81-0063 | 1 | Fig14 | 41 | | |
| 444-53000-106 | *Sensor;EW-450 | 1 | Fig15 | 22 | | |
| 444-59001-007 | *Touch Panel | 1 | Fig34 | | | |
| 484-60003-000 | *LM320194;SHARP | 1 | Fig34 | 6 | | |
| 488-00015-106 | POWER CORD; V8 E | 1 | Fig36 | 7 | | |
| 488-00024-008 | POWER CORD; V8 U | 1 | Fig36 | 7 | | |
| 488-90027-000 | *GROUND WIRE;RS3-100-RS3 | 1 | Fig27 | 31 | | |
| 488-90027-000 | **GROUND WIRE;RS3-100-RS3 | 1 | Fig28 | 49 | | |
| 490-21006-105 | *Motor; KJ537 | 2 | Fig15 | 23 | | |
| 490-21006-105 | *Motor; KJ537 | 1 | Fig7 | 12 | | |
| 490-21015-007 | *CCWTG-30R-E119:24V | 1 | Fig31 | 37 | | |
| 490-21015-007 | *CCWTG-30R-E119:24V | 1 | Fig33 | 37 | | |

| Part No. | Part Name | Q'ty | Fig | No. | | |
|---------------|-------------------------|------|-------|-----|--|--|
| 490-21016-100 | *MOTOR; CWKL559 | 1 | Fig31 | 38 | | |
| 490-21016-100 | *MOTOR; CWKL559 | 1 | Fig33 | 38 | | |
| 490-21017-107 | *MOTOR; CWKL560 | 1 | Fig20 | 34 | | |
| 490-21018-006 | Motor; CWKL561 | 1 | Fig13 | 37 | | |
| 490-21019-002 | **CWIH530 | 1 | Fig31 | 21 | | |
| 490-21019-002 | **CWIH530 | 1 | Fig33 | 21 | | |
| 490-21022-003 | *CWKJ-540 | 1 | Fig27 | 18 | | |
| 490-22009-000 | Elevator Motor Assy | 1 | Fig3 | 2 | | |
| 490-22013-008 | *CCWHMB 5066-010030 | 1 | Fig28 | 32 | | |
| 490-22014-004 | *Motor;Ejection Roller | 1 | Fig18 | 12 | | |
| 490-30001-000 | Motor;X258D3-0120-MG | 1 | Fig7 | 4 | | |
| 490-31003-104 | *STP-42D275 | 1 | Fig29 | 31 | | |
| 490-31004-003 | *103H5205-0448 | 1 | Fig29 | 32 | | |
| 490-31005-000 | *Horizontal Motor | 1 | Fig12 | 12 | | |
| 490-33007-002 | *103H5205-045 | 1 | Fig6 | 20 | | |
| 490-33011-007 | *Motor;PM42L-048-ZWC1 | 2 | Fig19 | 21 | | |
| 490-41006-004 | *Fan;D05F-24PH12 | 4 | Fig26 | 3 | | |
| 490-41006-004 | *Fan;D05F-24PH12 | 4 | Fig29 | 33 | | |
| 490-41006-004 | **Fan;D05F-24PH12 | 4 | Fig30 | 27 | | |
| 490-51005-006 | Clutch;MC15-03 | 1 | Fig7 | 3 | | |
| 490-51006-100 | Clutch;MIC8N-18 | 1 | Fig2 | 25 | | |
| 490-51008-200 | Inner Pressure Clutch | 1 | Fig11 | 50 | | |
| 490-51009-001 | Clutch;Hi-MIC5-12V | 1 | Fig9 | 50 | | |
| 492-00001-000 | COUNTER | 2 | Fig35 | 5 | | |
| 495-66001-003 | *Inverter PCB | 1 | Fig34 | | | |
| 550-21043-205 | Seal;Fence Lock | 1 | Fig4 | 28 | | |
| 550-21213-104 | Seal;Color | 1 | Fig10 | | | |
| 550-21434-000 | Seal;Rcv;D | 1 | Fig22 | 31 | | |
| 550-21435-000 | Seal;Rcv;E | 1 | Fig22 | 30 | | |
| 550-21436-000 | Seal;Rcv;F | 1 | Fig22 | 33 | | |
| 600-04170-000 | *BEARING; 416ZZ | 4 | Fig19 | 27 | | |
| 600-06138-007 | *BEARING;LNR-1360X3ZZR | 2 | Fig31 | 39 | | |
| 600-06138-007 | *BEARING;LNR-1360X3ZZR | 2 | Fig33 | 39 | | |
| 600-08168-108 | BEARING; SC866ZZNR/1K | 2 | Fig11 | 43 | | |
| 600-08168-108 | *BEARING; SC866ZZNR/1K | 2 | Fig18 | 13 | | |
| 600-08168-205 | BEARING SC890ZZNR | 2 | Fig13 | 17 | | |
| 600-08168-205 | *BEARING; SC890ZZNR | 2 | Fig27 | 15 | | |
| 600-08228-003 | Bearing;608ZZNR | 2 | Fig7 | 8 | | |
| 600-08228-003 | *Bearing;608ZZNR | 2 | Fig9 | 40 | | |
| 600-20061-009 | Bearing; FLW608ZZ | 2 | Fig5 | 17 | | |
| 600-50046-004 | BEARING;FLAW BC6-12 ZZA | 2 | Fig13 | 43 | | |
| 601-10228-000 | Bearing;6900ZZNR | 2 | Fig9 | 54 | | |
| 601-12248-008 | *BEARING;6901ZZNR | 2 | Fig29 | 34 | | |
| 607-03001-001 | Metal;S4x7x2 | 2 | Fig14 | 37 | | |
| 607-04000-009 | **Metal;S5X10X6 | 1 | Fig31 | 30 | | |
| 607-04000-009 | **Metal;S5X10X6 | 1 | Fig33 | 30 | | |
| 607-09012-005 | Metal;S14x18x12 | 1 | Fig13 | 14 | | |
| 607-10000-029 | Metal;F3x5x3.8x1.4 | 1 | Fig13 | 52 | | |
| 607-12001-006 | *METAL;F5X10/9X4;12X1.5 | 2 | Fig31 | 40 | | |
| 607-12001-006 | *METAL;F5X10/9X4;12X1.5 | 2 | Fig33 | 40 | | |

| Part No. | Part Name | Q'ty | Fig | No. | | |
|---------------|-----------------------------|------|-------|-----|--|--|
| 607-12002-002 | *Metal;F5x8x6;11x1.5 | 2 | Fig15 | 24 | | |
| 607-13000-003 | METAL;F6x10/9x4;12x1.5 | 1 | Fig13 | 45 | | |
| 607-13000-003 | *METAL;F6x10/9x4;12x1.5 | 2 | Fig17 | 36 | | |
| 607-13000-003 | *METAL;F6x10/9x4;12x1.5 | 2 | Fig29 | 35 | | |
| 607-13000-003 | METAL;F6x10/9x4;12x1.5 | 2 | Fig9 | 32 | | |
| 607-13003-002 | *METAL;F6X8X3;10X1 | 2 | Fig28 | 33 | | |
| 607-13006-001 | *METAL;F6X10X4;12x1.5 | 2 | Fig29 | 36 | | |
| 607-14000-007 | *METAL;F7x11/10x4;13/12x1.5 | 2 | Fig17 | 37 | | |
| 607-14001-003 | *Metal;F7x10x6;13x1.3 | 2 | Fig15 | 25 | | |
| 607-15000-000 | METAL;F8x13/12x5;16x2 | 1 | Fig11 | 54 | | |
| 607-15000-000 | *METAL;F8x13/12x5;16x2 | 2 | Fig17 | 38 | | |
| 607-15000-000 | *METAL;F8x13/12x5;16x2 | 2 | Fig28 | 34 | | |
| 607-15000-000 | *METAL;F8x13/12x5;16x2 | 4 | Fig29 | 37 | | |
| 607-15000-000 | *METALF8X13/12X5;16X2 | 2 | Fig31 | 41 | | |
| 607-15000-000 | *METALF8X13/12X5;16X2 | 2 | Fig33 | 41 | | |
| 607-15000-000 | METAL;F8x13/12x5;16x2 | 1 | Fig9 | 47 | | |
| 607-15002-003 | *METAL;F8X12X5;16X2 | 2 | Fig31 | 42 | | |
| 607-15002-003 | *METAL;F8X12X5;16X2 | 1 | Fig33 | 42 | | |
| 607-15002-003 | *METAL;F8X12X5;16X2 | 1 | Fig6 | 8 | | |
| 607-15014-001 | **METAL; F8X10X5.5;12X2 | 2 | Fig28 | 50 | | |
| 607-16001-000 | Metal F10x15/14x6; 18x2 | 4 | Fig2 | 10 | | |
| 607-16001-000 | Metal F10x15/14x6; 18x2 | 3 | Fig9 | 55 | | |
| 607-51210-003 | *Collar;R-MLC1210 | 2 | Fig29 | 42 | | |
| 610-00003-106 | HG DAMPER; 046F-R | 1 | Fig21 | 13 | | |
| 610-00003-106 | HG DAMPER; 046F-R | 1 | Fig4 | 32 | | |
| 610-00004-102 | HG DAMPER; 046F-L | 1 | Fig21 | 14 | | |
| 610-00004-102 | HG DAMPER; 046F-L | 1 | Fig4 | 31 | | |
| 610-00007-004 | *HG DAMPER;2G50-E | 1 | Fig27 | 16 | | |
| 610-10004-003 | One Way Hinge | 1 | Fig11 | 47 | | |
| 610-10008-106 | Brake Limit OPL1.5B-0.5 | 1 | Fig9 | 48 | | |
| 611-37210-001 | *PULLEY;P72-2GT-9 | 1 | Fig27 | 19 | | |
| 611-62000-100 | *PULLEY;P20-S2M-7 | 2 | Fig18 | 14 | | |
| 611-62000-100 | *PULLEY;P20-S2M-7 | 2 | Fig19 | 23 | | |
| 612-02203-107 | *Gear;M1X20X10 | 2 | Fig27 | 20 | | |
| 612-02300-005 | *Gear;M1x36x6 | 1 | Fig6 | 19 | | |
| 612-02302-008 | **Gear;M1x36x9 | 3 | Fig6 | 16 | | |
| 612-02303-004 | Gear;M1x31x6 | 2 | Fig12 | 20 | | |
| 612-02304-000 | Gear;M1x38x5 | 2 | Fig11 | 48 | | |
| 612-02401-006 | Gear;M1x40x6 | 2 | Fig12 | 21 | | |
| 612-02501-000 | Gear;M1x50+M1x5.3 | 1 | Fig7 | 7 | | |
| 612-10302-009 | *Gear;M0.5x32x4 | 2 | Fig15 | 26 | | |
| 612-10303-005 | *Gear;M0.5X32X8 | 1 | Fig31 | 43 | | |
| 612-10303-005 | *Gear;M0.5X32X8 | 1 | Fig33 | 43 | | |
| 612-10400-000 | Gear;M0.5x40+M0.8x18 | 1 | Fig13 | 50 | | |
| 612-10500-005 | *Gear;M0.5x50x7 | 2 | Fig15 | 27 | | |
| 612-11200-005 | Gear;M0.8x29x8.5 | 1 | Fig2 | 14 | | |
| 612-11206-003 | Gear;M0.8x25x3 | 1 | Fig13 | 51 | | |
| 612-11206-003 | Gaer;M0.8x25x3 | 1 | Fig14 | 38 | | |
| 612-11207-000 | *Gear;M0.8x23x10.3 | 1 | Fig14 | 27 | | |
| 612-11208-103 | *Gear;M0.8X20X9 | 1 | Fig29 | 38 | | |

| Part No. | Part Name | Q'ty | Fig | No. | | |
|---------------|------------------------------|------|-------|-----|--|--|
| 612-11300-000 | Gear;M0.8x34x8.5 | 2 | Fig2 | 13 | | |
| 612-11303-009 | *Gear;M0.8x34x7 | 1 | Fig12 | 15 | | |
| 612-11305-001 | *Gear;M0.8x35x3.5 | 1 | Fig14 | 26 | | |
| 612-11306-008 | Gear;M0.8x35x5 | 1 | Fig13 | 44 | | |
| 612-11403-003 | Gaer;M0.8x42x3.8 | 2 | Fig14 | 34 | | |
| 612-12105-006 | *Gaer;M1x14 | 1 | Fig20 | 36 | | |
| 612-12209-006 | *Gear;M1x20x8.5 | 1 | Fig20 | 29 | | |
| 612-12320-004 | Gear;M1x34x5(F) | 1 | Fig13 | 15 | | |
| 612-12321-000 | Gear;M1x34x5(R) | 1 | Fig13 | 16 | | |
| 612-12800-308 | Gear;M1x84x8 | 1 | Fig5 | 18 | | |
| 612-30300-002 | *Gear;M0.5x30 | 1 | Fig20 | 30 | | |
| 612-42200-003 | *WORM WHEEL;M1X20X10 | 1 | Fig29 | 39 | | |
| 612-50003-004 | *Worm Gear;M0.5x1 | 2 | Fig14 | 25 | | |
| 612-52002-102 | Gear;M1x1 (F) | 1 | Fig13 | 42 | | |
| 612-52003-109 | Gear;M1x1 (R) | 1 | Fig13 | 41 | | |
| 612-80200-009 | *Gear;M0.5x28xM0.5x16 | 2 | Fig15 | 28 | | |
| 612-80400-105 | *Gear;M0.5x40+M1x16 | 1 | Fig7 | 14 | | |
| 612-80405-000 | *Gear;M0.5X42+M0.5X20 | 1 | Fig31 | 44 | | |
| 612-80405-000 | *Gear;M0.5X42+M0.5X20 | 1 | | 44 | | |
| 612-80406-006 | *Gear;M0.5x40+M0.5x20 | 2 | Fig15 | 29 | | |
| 612-81303-006 | *Gear;M0.8X35+M0.8X49 | 1 | Fig27 | 10 | | |
| 612-81305-009 | *Gear;M0.8X38+M0.8X16 | 1 | Fig12 | 14 | | |
| 612-81305-009 | *Gear;M0.8X38+M0.8X16 | 1 | Fig31 | 45 | | |
| 612-81305-009 | *Gear;M0.8X38+M0.8X16 | 1 | Fig33 | 45 | | |
| 612-81401-008 | *Gear;M0.8X17+M0.8X49 | 1 | Fig27 | 11 | | |
| 612-81402-004 | **Gear;M0.8X42+M1X14 | 1 | Fig31 | 31 | | |
| 612-81402-004 | **Gear;M0.8X42+M1X14 | 1 | Fig33 | 31 | | |
| 612-82202-009 | *Gear;M1x28+M1x14 | 3 | Fig20 | 31 | | |
| 612-82203-005 | *Gear;M1x28+M1x24 | 1 | Fig20 | 32 | | |
| 612-82301-007 | *Gear;M1x34+M1x16 | 1 | Fig6 | 18 | | |
| 612-82301-007 | Gear;M1x34+M1x16 | 1 | Fig7 | 6 | | |
| 612-82311-002 | **Gear;M1X34+M1X14 | 1 | Fig31 | 32 | | |
| 612-82311-002 | **Gear;M1X34+M1X14 | 1 | Fig33 | 32 | | |
| 612-82702-001 | Gear;M1x75+M1x42 | 1 | Fig5 | 16 | | |
| 613-17401-000 | *PULLEY;M0.8X74+21 2GT | 1 | Fig27 | 21 | | |
| 620-82786-002 | *Belt;278-2GT-6 | 1 | Fig27 | 23 | | |
| 621-01404-000 | *Belt;40-S2M-140 | 2 | Fig19 | 22 | | |
| 621-01506-008 | *BELT;60-S02M-150 | 1 | Fig18 | 15 | | |
| 628-21401-009 | *TRANSFER BELT 2X140 | 4 | Fig31 | 46 | | |
| 628-21401-009 | *TRANSFER BELT 2X140 | 6 | Fig33 | 46 | | |
| 635-17493-009 | Step Screw;4x18.5;M3x6 | 2 | Fig10 | 43 | | |
| 635-17523-005 | *Step Screw;5x2;M3x3 | 4 | Fig10 | 40 | | |
| 635-17523-005 | *Step Screw;5x2 ;M3x3 | 1 | Fig8 | 17 | | |
| 635-17593-003 | **Step screw;5x5;M3x5 | 2 | Fig6 | 9 | | |
| 635-17613-101 | *STEPPED SCREW;F6X1.5;M4X4.5 | 1 | Fig28 | 36 | | |
| 635-17624-006 | Step Screw6x2.2 ;M4x2.5 | 2 | Fig1 | 2 | | |
| 635-17624-006 | *Step Screw6x2.2 ;M4x2.5 | 1 | Fig8 | 22 | | |
| 635-17624-103 | Step Screw;6x2;M4x5.5 | 2 | Fig11 | 16 | | |
| 635-17653-006 | *STEPPED SCREW;F6X5.7;M3X5.1 | 1 | Fig28 | 37 | | |
| 635-17824-005 | Step Screw;8x2.3;M4x4.4 | 2 | Fig2 | 27 | | |

| Part No. | Part Name | Q'ty | Fig | No. | | |
|---------------|--------------------------|------|-------|-----|-------|--|
| 639-01115-003 | Washer;11x20x1.5 | 1 | Fig4 | 36 | | |
| 640-60040-000 | O Ring;P4-1.9 | 1 | Fig14 | 36 | | |
| 640-60151-006 | *O Ring;P15-2.4 | 2 | Fig14 | 17 | | |
| 640-67340-009 | O-Ring 34-3.6 | 1 | Fig8 | 35 | | |
| 660-03192-009 | Caster;GP75P | 1 | Fig1 | 7 | | |
| 660-03192-009 | Caster;GP75P | | Fig1 | | | |
| 660-05501-106 | *Magnet TDK | 2 | Fig11 | 13 | | |
| 665-01205-002 | *REUSE BAND; RSG-100 | 3 | Fig29 | 47 | | |
| 665-01205-002 | REUSE BAND; RSG-100 | 2 | Fig3 | 15 | | |
| 665-01205-002 | REUSE BAND; RSG-100 | 1 | Fig4 | 37 | | |
| 665-01209-008 | BINDER; SKB-100PWD | 1 | Fig25 | 32 | | |
| 665-01209-008 | *BINDER; SKB-100PWD | 1 | Fig28 | 43 | | |
| 665-02043-006 | *WIRE SADDLE;LWS-1316 | 1 | Fig29 | 48 | | |
| 665-02044-002 | WIRE SADDLE; LWS-0711 | 9 | Fig25 | 31 | | |
| 665-02044-002 | *WIRE SADDLE; LWS-0711 | 2 | Fig26 | 5 | | |
| 665-02044-002 | *WIRE SADDLE; LWS-0711 | 1 | Fig27 | 27 | | |
| 665-02044-002 | *WIRE SADDLE; LWS-0711 | 3 | Fig29 | 41 | | |
| 665-02044-002 | *WIRE SADDLE; LWS-0711 | 1 | Fig31 | 47 | | |
| 665-02044-002 | *WIRE SADDLE; LWS-0711 | 1 | Fig33 | 47 | | |
| 665-02045-009 | *WIRE SADDLE; LWSS-1N | 3 | Fig28 | 38 | | |
| 665-02058-003 | *WIRE SADDLE; LWSM-0511 | 7 | Fig20 | 33 | | |
| 665-02060-008 | Side Snap;MSBS-1207 | 3 | Fig29 | 45 | | |
| 665-02901-002 | Power Band T10 | 2 | Fig8 | 28 | | |
| 665-04001-009 | BUSHING; NB-35 R | 1 | Fig37 | 10 | | |
| 665-04043-003 | *Fulcrum;M.Box | 2 | Fig30 | 11 | | |
| 665-04043-003 | *Fulcrum;M.Box | 2 | Fig32 | 11 | | |
| 665-04053-009 | BUSHING; NB-35 | 3 | Fig35 | 18 | | |
| 665-04054-005 | *SB-2718 | 1 | Fig20 | 37 | | |
| 665-04054-005 | *SB-2718 | 1 | Fig27 | 24 | | |
| 665-04054-005 | SB-2718 | 1 | Fig36 | 13 | | |
| 665-04054-005 | SB-2718 | 1 | Fig37 | 1 | | |
| 665-04055-001 | SB-6025 | 1 | Fig25 | 27 | | |
| 665-04055-001 | SB-6025 | 1 | Fig37 | 12 | | |
| 665-04056-008 | *MP-1060 | 2 | Fig31 | 48 | | |
| 665-04056-008 | *MP-1060 | 2 | Fig33 | 48 | | |
| 665-04950-000 | Coller;Fence Lock | 2 | Fig4 | 38 | | |
| 015-18252-000 | *Center Hub | 1 | Fig27 | 13 | S8000 | |
| 015-28243-009 | Master Flange R | 1 | Fig27 | 33 | S8000 | |
| 015-28244-005 | Master Flange F | 1 | Fig27 | 34 | S8000 | |
| 022-04110-002 | Seal;Eject Wing | 1 | Fig21 | 30 | | |
| 022-04140-009 | Seal;JAM Release | 1 | Fig40 | 19 | | |
| 022-11240-000 | Front Door (Left) | 1 | Fig40 | 3 | | |
| 022-11241-007 | Front Door (Right) | 1 | Fig40 | 2 | | |
| 022-15433-008 | Reinforce Plate Rcv Tray | 1 | Fig22 | 35 | | |
| 022-16487-004 | Spring;Rcv Tray Set | 2 | Fig21 | 25 | | |
| 022-19109-108 | **Vertical Roller Holder | 1 | Fig33 | 24 | | |
| 022-50509-208 | Bottle SW PCB (HC) | 1 | Fig12 | 1 | | |
| 022-50509-300 | Bottle SW PCB (H) | 1 | Fig12 | 1 | | |
| 022-51086-101 | Wire Harness;M.M Unit | 1 | Fig28 | 52 | | |
| 022-51090-206 | *Wire Harness;M-Rmv | 1 | Fig30 | 28 | | |

| Part No. | Part Name | Q'ty | Fig | No. | | |
|---------------|----------------------------------|------|-------|-----|--|--|
| 022-51095-003 | Wire Harness;Front | 1 | Fig26 | 14 | | |
| 022-51104-002 | Wire Harness;M-Rmv Junction | 1 | Fig31 | 49 | | |
| 022-51104-002 | Wire Harness;M-Rmv Junction | 1 | Fig33 | 49 | | |
| 022-51104-002 | Wire Harness;M-Rmv Junction | 1 | Fig37 | 14 | | |
| 022-95100-055 | Unit;Pinch | | Fig19 | | | |
| 022-95200-050 | Unit/Paper Ejection Roller | | Fig18 | | | |
| 022-96701-052 | Unit/Clamp | | Fig15 | | | |
| 022-99010-050 | 1st Master Disposal Unit | | Fig30 | | | |
| 022-99010-050 | 1st Master Disposal Unit | | Fig31 | | | |
| 022-99020-056 | *Disposal Plate Motor Assy | | Fig33 | | | |
| 022-99030-051 | *1st Vertical Roller Holder Assy | | Fig33 | | | |
| 022-99050-052 | *M Guide Upper Assy | | Fig33 | | | |
| 022-99060-058 | *Compression Support Assy | | Fig33 | | | |
| 022-99080-059 | 2nd Master Disposal Unit | | Fig32 | | | |
| 022-99080-059 | 2nd Master Disposal Unit | | Fig33 | | | |
| 022-99090-054 | *Guide;M.Disposal Lower II Assy | | Fig32 | | | |
| 022-99100-050 | Master Disposal Box Assy | | Fig30 | | | |
| 022-99100-050 | Master Disposal Box Assy | | Fig32 | | | |
| 030-17302-000 | F-GLASS-ORG | 1 | Fig23 | 3 | | |
| 030-17320-008 | SPE-TNS-WIRE-2K | 2 | Fig24 | 14 | | |
| 444-83400-109 | *TPH303R6 | 1 | Fig28 | 44 | | |
| 612-80405-000 | *Gear;M0.5X42+M0.5X20 | 1 | Fig33 | 44 | | |
| 635-17493-009 | STEP SCREW;4X18.5;M3X6 | 2 | Fig21 | 24 | | |